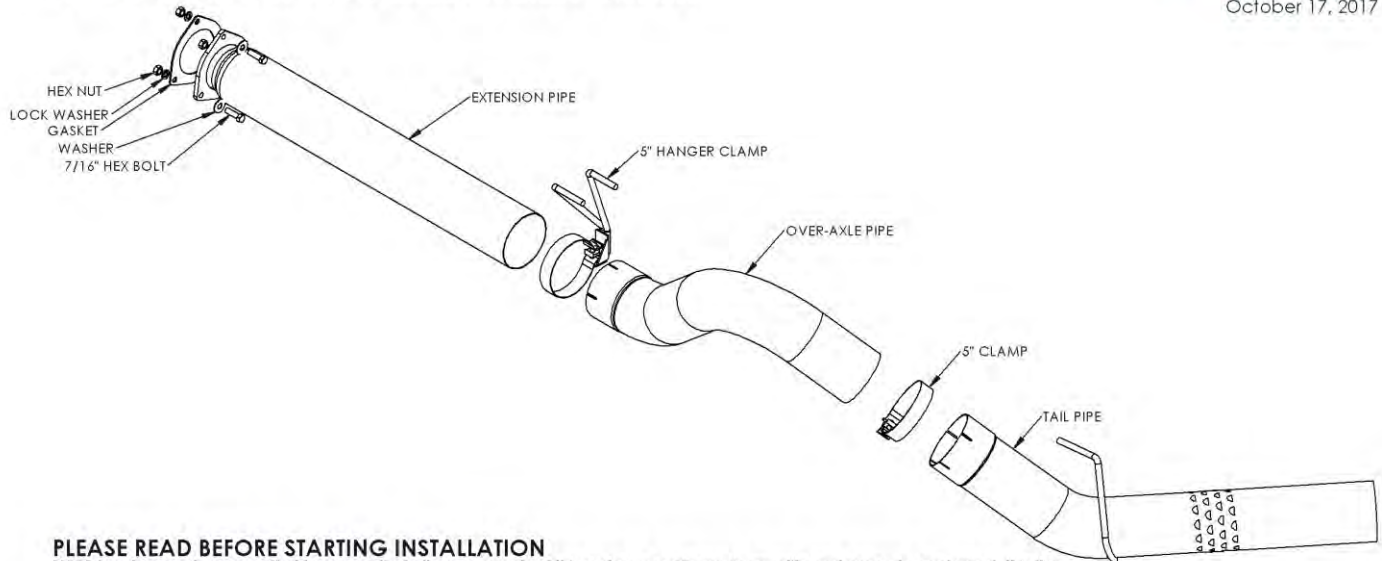


# S62520PLM

11-14 FORD F250/F350/F450 6.7L POWERSTROKE, DPF-BACK, 5" SINGLE SIDE

**MBRP**  
INC.  
PERFORMANCE EXHAUST

October 17, 2017



## PLEASE READ BEFORE STARTING INSTALLATION

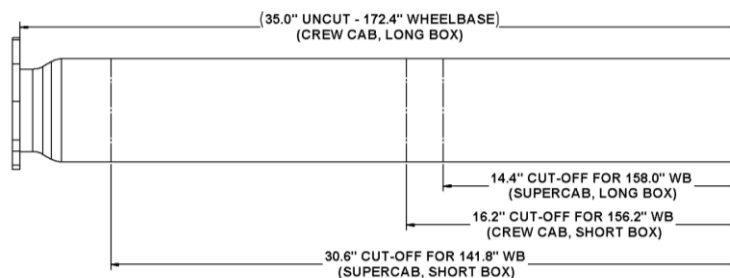
MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

## Removal of Stock System

1. Apply some penetrating lubricant to all exhaust fasteners, hangers, and rubber insulators.
2. Loosen the three (3) nuts securing the extension pipe flange to the tail pipe.
3. Remove the factory tail pipe.
4. Loosen the three (3) nuts securing the extension pipe to the flange directly behind the exhaust filter and remove the extension pipe.

## Installation of MBRP Inc. Performance Exhaust

1. The **Extension Pipe** is pre-cut for the 172.4" (crew-cab long-box) wheelbase. Cut the **Extension Pipe** to the appropriate length for the installation vehicle. **Refer to Figure below.**



2. Mate the **Extension Pipe** flange to the stock exhaust flange with the **Gasket** between them and fasten the flanges together with the hardware provided.
3. Fit the **Hanger Clamp** loosely over the end of the extension pipe and insert the hangers into the rubber isolators.
4. Install the **Over Axle Pipe** onto the **Extension Pipe**. Use the **5" Clamp** to install the **Tail Pipe** inserting the hanger into the rearward factory rubber isolator.
5. Align the exhaust as required. Ensure that there is adequate clearance around the spare tire, lines, wires, body panels and suspension. Tighten all connections.
8. If a tip has been purchased, install and adjust to suit. Tighten lock bolt located on **Tip**. **The Tip is not included with this kit.** Tips may be purchased separately, check with your dealer.

**Congratulations!** You are ready to begin experiencing the improved power, sound, and driving experience of your MBRP Inc. performance exhaust system. We know you will enjoy your purchase.