

## REMOVAL / INSTALLATION INSTRUCTIONS



**Step 1.** Begin by Grinding (to remove) the weld attaching the heat shield to the converter pipe and remove the heatshield.



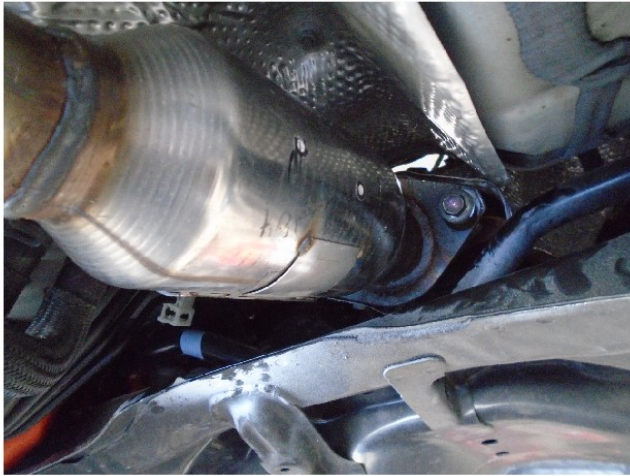
**Step 2.** Once heatshield is removed clean up weld burr.



**Step 3.** Measure 1 1/2" (38cm) from edge of weld (on heat exchanger) and mark.



**Step 4.** Cut pipe at marked location. Loosen fasteners from inlet flange and remove converter. Clean and deburr cut pipe remaining on vehicle. (Retain fasteners to be used on installation of new MagnaFlow part)



**Step 5.** Install the supplied clamp onto new MagnaFlow converter end and install over cut pipe on vehicle. Bolt converter flange into place using the OE fasteners.



**Step 6.** Finish installation by tightening clamp and fasteners to torque specifications.

**Attention:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.