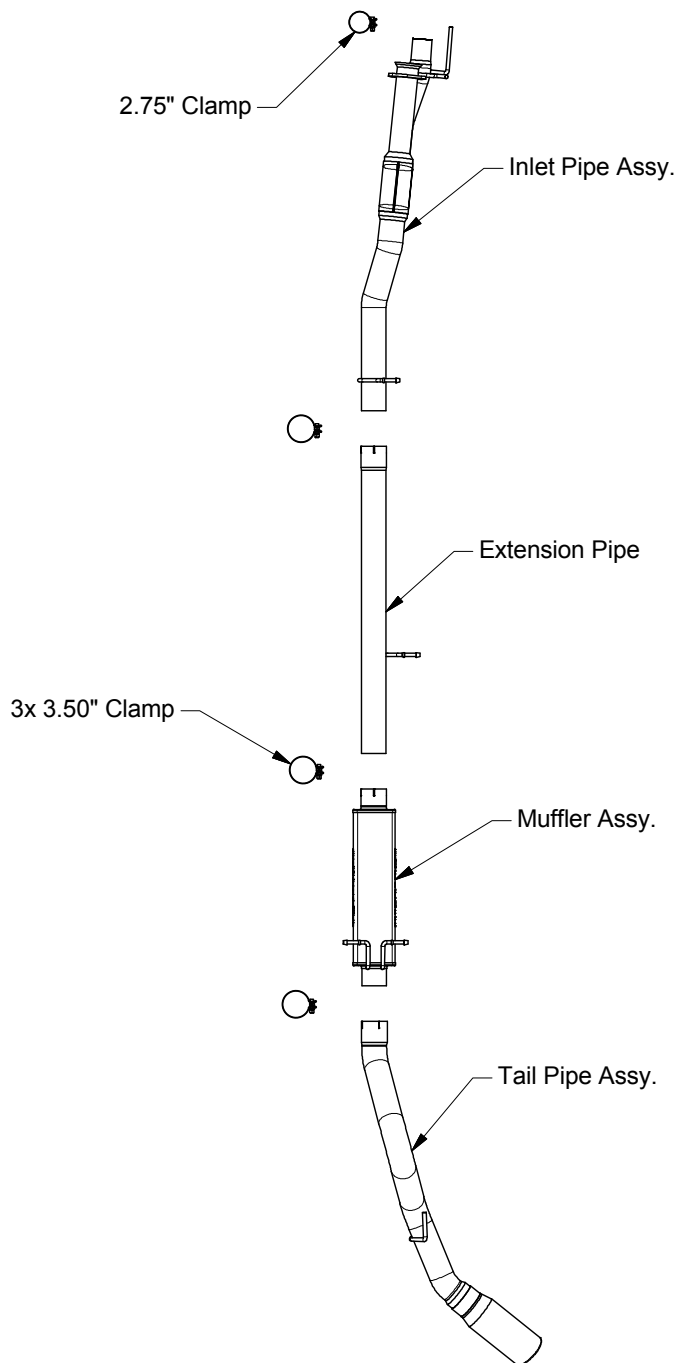


2011 Ford F-250 - 6.2L Extended & Crew Cab



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Remove the OEM exhaust system by unbolting the clamp, and flange, then disengage the welded hangers from the OEM rubber insulators. Do not discard the OEM fasteners or damage the rubber insulators as they may be reused to mount the new system.

Step 2: Install the new inlet pipe assembly reusing the OEM bolts, the supplied 2.75" clamp, and by fitting the welded hangers into the OEM rubber insulators (Leave all clamps and fasteners loose for final adjustment of the complete system.) Fit the welded hangers of the new extension pipe into the OEM rubber insulators and fasten it to the extension pipe using one of the supplied 3.50" clamps. Install the muffler assembly and tail pipe assembly in the same fashion.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**** Magnaflow Performance Exhaust recommends professional installation on all their products**