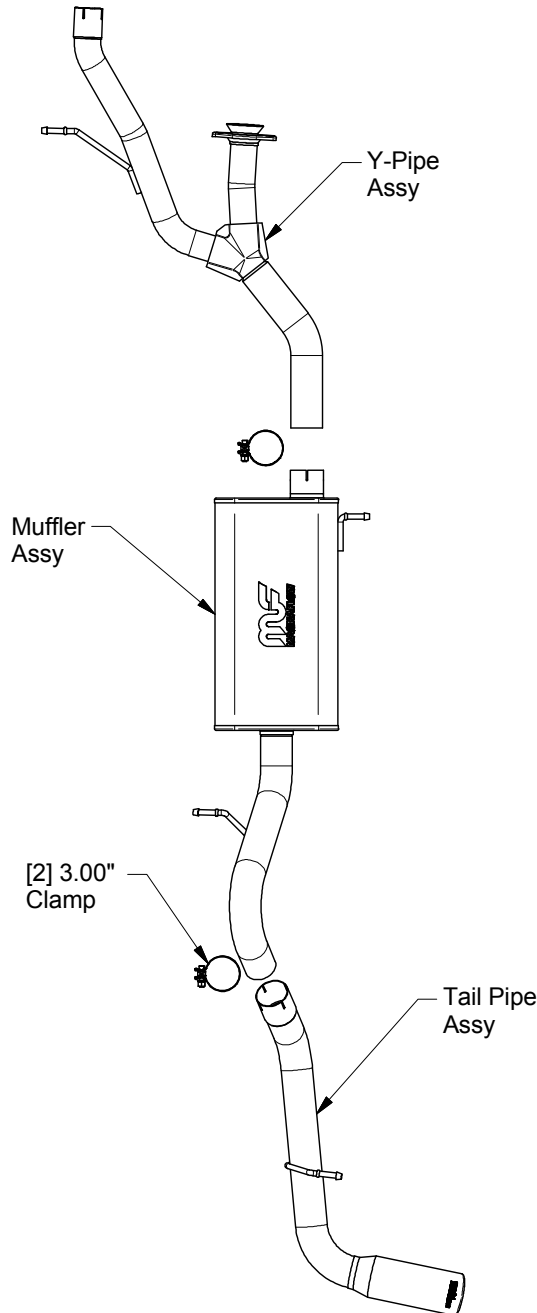


### 2009-2010 Chevrolet Colorado 5.3L



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) To remove the OEM exhaust system, unbolt the OEM fasteners from the passenger side flange location and loosen the clamp at the drivers side pipe junction. Do not discard the OEM band clamp and fasteners or damage the OEM rubber insulators, as they will be used to mount the new system.

**Step 2:** Begin installing the new system using a front to rear method. Using the supplied clamp and fasteners attach the Y-Pipe Assembly. Leave all clamps and fasteners loose for final adjustment. Install the Muffler and Tail Pipe Assemblies in the same fashion using the supplied 3.00" clamps and OEM insulators

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**