



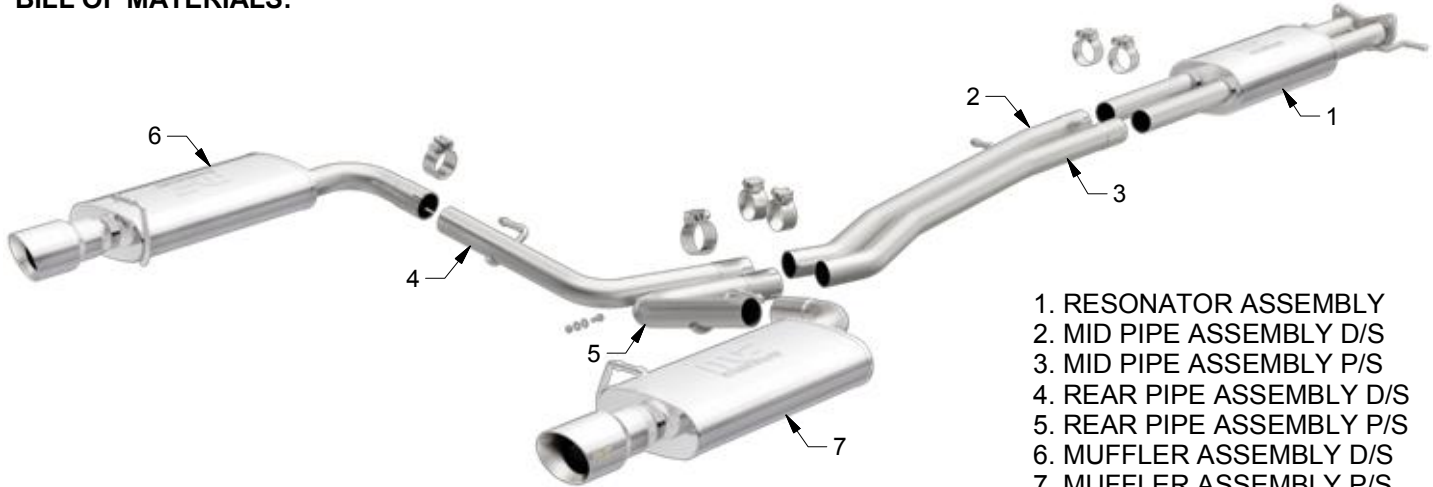
INSTALLATION INSTRUCTIONS



2015 LINCOLN MKS 3.7L

PART NO. 19127

BILL OF MATERIALS:



- 1. RESONATOR ASSEMBLY
- 2. MID PIPE ASSEMBLY D/S
- 3. MID PIPE ASSEMBLY P/S
- 4. REAR PIPE ASSEMBLY D/S
- 5. REAR PIPE ASSEMBLY P/S
- 6. MUFFLER ASSEMBLY D/S
- 7. MUFFLER ASSEMBLY P/S



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1. [6] 2.25" Torca Clamp
- 2. [1] 5/16" Nylock Nut
- 3. [1] 5/16" x 3/4 Bolt
- 4. [2] 5/16 Flat Washers

MINIMUM REQUIRED TOOLS:



Hanger Tool (Or Pry Bar)



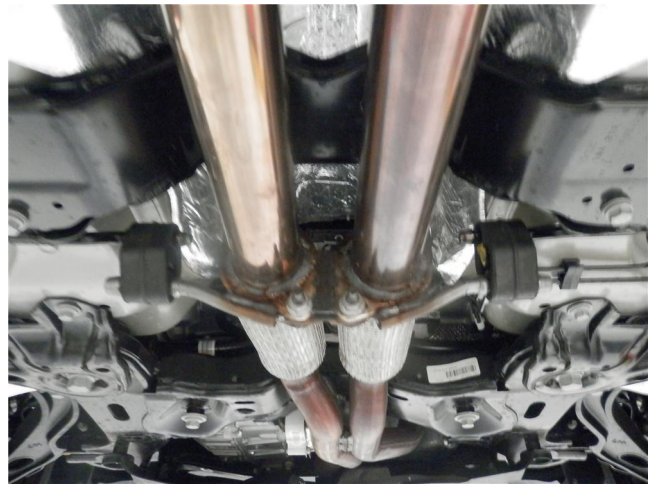
15mm
13mm

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

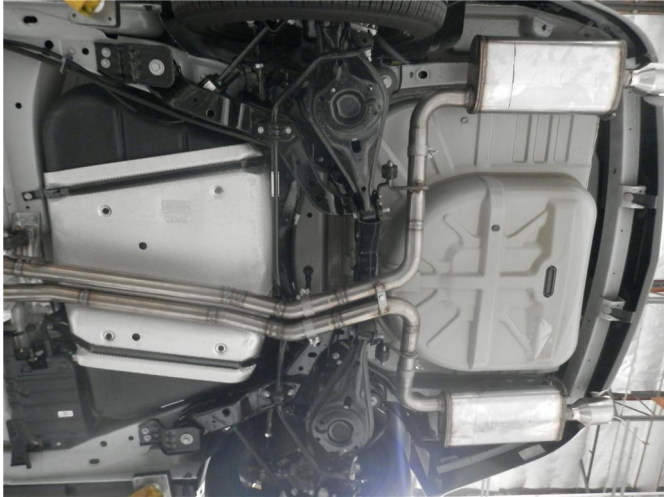
ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.



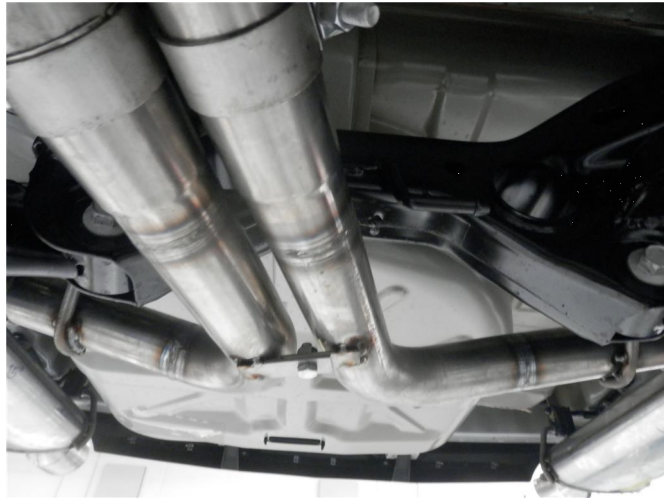
Step 1. Begin the removal of the OEM system by unbolting the flange at the flex joint location. Next, working rearwards (with the exhaust supported), extract the hangers from the rubber insulators and remove the OEM exhaust. Do not discard or damage the rubber insulators, flange fasteners or gasket as they will be used to install the new exhaust system.

Step 2. Begin installation of the new system by loosely attaching the Resonator Assembly to the outlet flanges of the OE system re-using the fasteners and gasket. Fit the hangers into the rubber insulators.

INSTALLATION INSTRUCTIONS



Step 3. Loosely attach the Mid-Pipe Assemblies to the Resonator Assembly with supplied 2.25" Clamps and fit the hanger into the rubber insulator.



Step 4. Attach the Rear Pipe Assemblies to the Mid Pipes with the supplied 2.25" Clamps. Align the brackets and attach with the supplied fasteners and fit the hangers into rubber insulators.



Step 5. Attach the Muffler Assemblies to the Rear Pipes with the supplied 2.25" clamps. Center the tips into the openings in the rear valance and fit the hangers into rubber insulators.



Step 6. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.