

INSTALLATION INSTRUCTIONS



2014-2015 MERCEDES BENZ CLA250 2.0L | PART NO. 19251

BILL OF MATERIALS:



- 1. INLET PIPE ASSEMBLY
- 2. MID-PIPE ASSEMBLY
- 3. MUFFLER ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[2] 2.50" Clamp

MINIMUM REQUIRED TOOLS:



15mm
13mm



Hanger Tool
(Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS

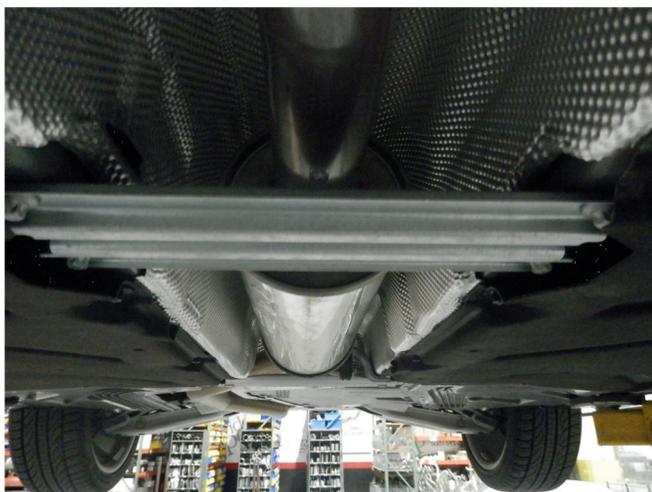


WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

MAGNAFLOW: 22961 Arroyo Vista - Rancho Santa Margarita, CA 92688 | 1(800) 990-0905
Technical Support: 1(800) 959-9226 | Email: moreinfo@magnaflow.com

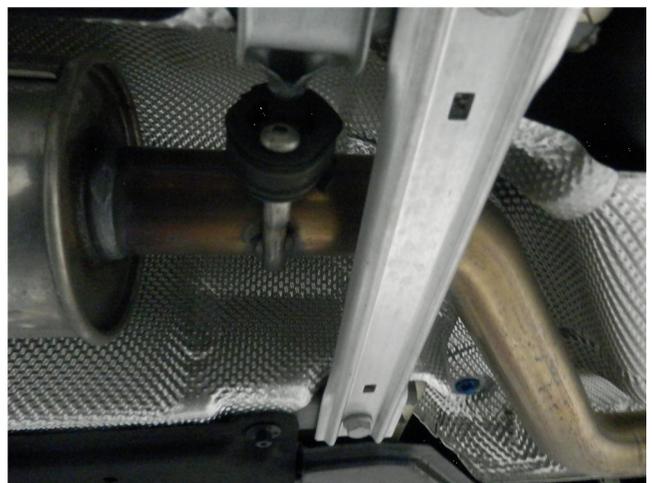
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Step 1. To extract the OEM exhaust you will need to remove both cross braces located on the underside of the vehicle.



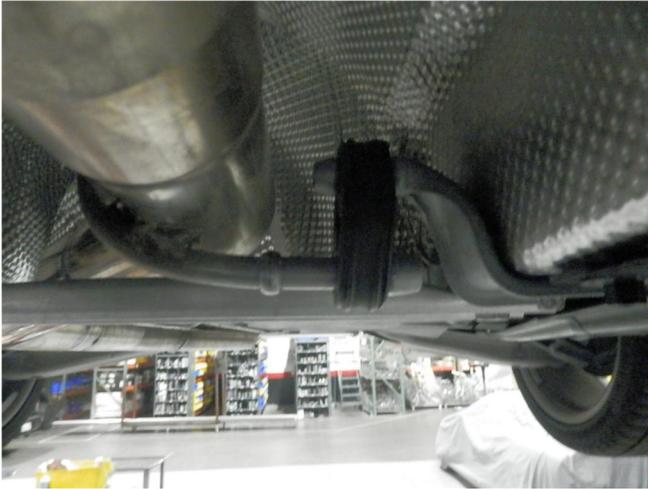
Step 2. Begin removing the OEM exhaust by unfastening the clamp located behind the flex pipe.



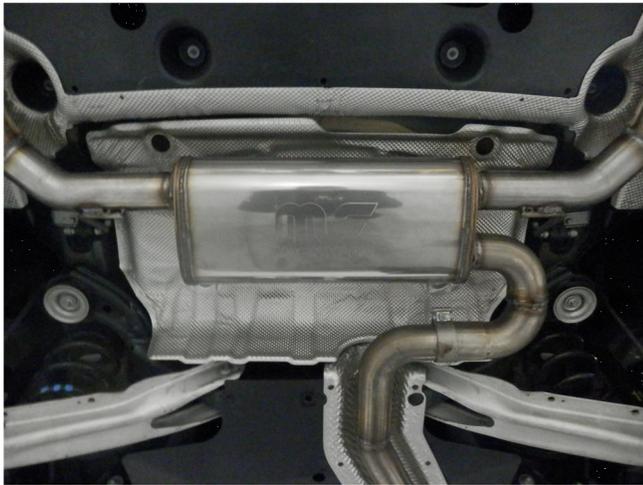
Step 3. With the exhaust supported, work front to rear and extract the welded hangers from the rubber insulators. Do not discard or damage the clamp or insulators as they will be re-used to install the new MagnaFlow exhaust.



Step 4. Begin installation of the MagnaFlow exhaust by attaching the Inlet Pipe Assembly to the flex outlet using the factory clamp and fitting the hangers into the rubber insulators.



Step 5. Next, attach the Mid-Pipe Assembly to the Inlet pipe using the supplied 2.50" clamp and fitting the hanger to the rubber insulator.



Step 6. Complete installation by attaching the Muffler Assembly to the Mid-Pipe using a supplied 2.50" clamp and fitting the hangers into the rubber insulators. Re-attach cross braces.



Step 7. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.