



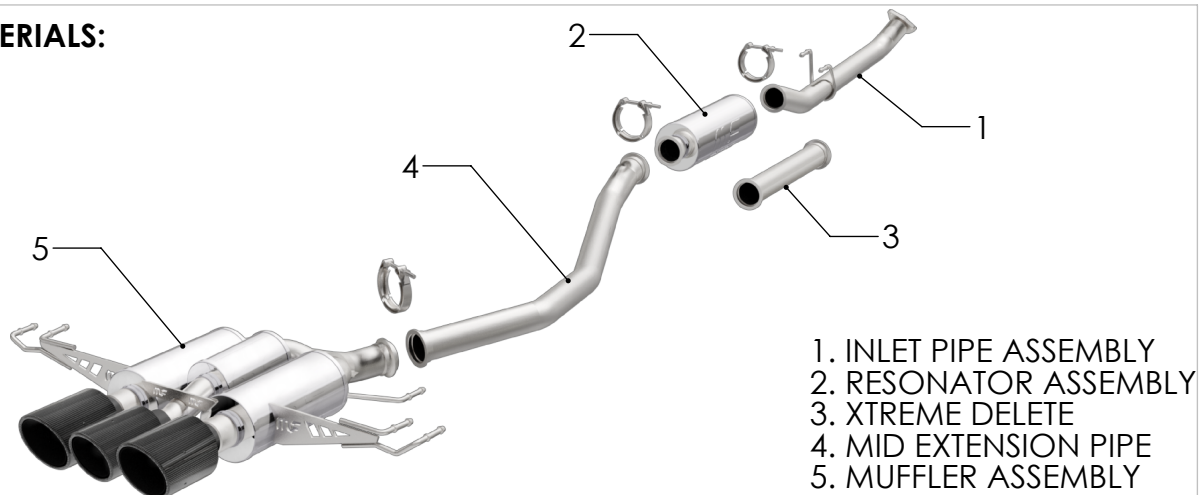
# INSTALLATION INSTRUCTIONS



HONDA CIVIC TYPE R 2.0L

PART NO. 19383

## BILL OF MATERIALS:



WEAR SAFETY  
GLASSES



READ INSTRUCTIONS  
THOROUGHLY BEFORE  
INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

1. [3] 2.50" V Clamp

## MINIMUM REQUIRED TOOLS:



14, 15, 10 mm



Hanger Tool  
(Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



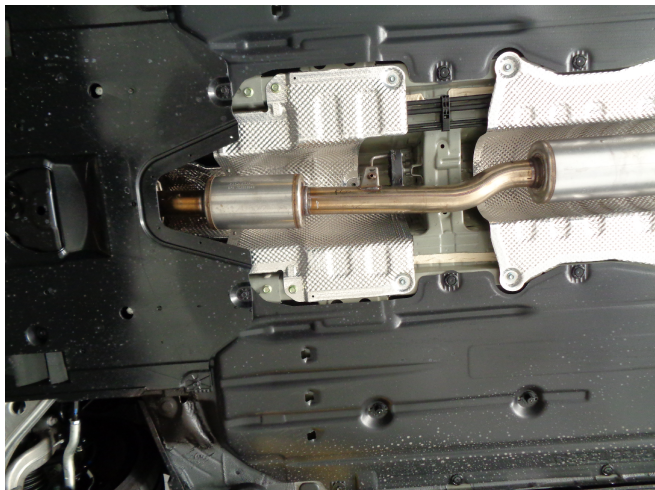
**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps and 30-35 ft-lb for U-bolt clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

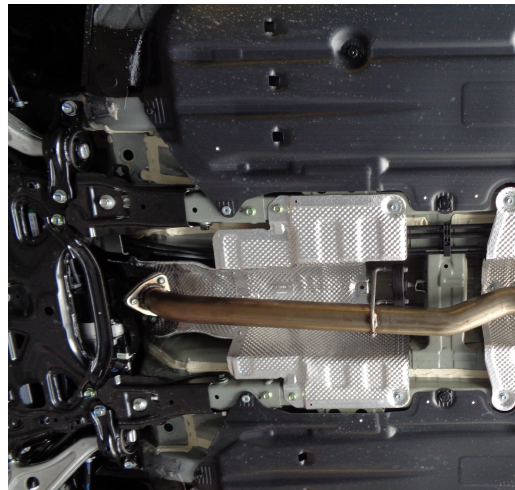
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**Technical Support:** 1(800) 959-9226 | Email: [moreinfo@magnaflow.com](mailto:moreinfo@magnaflow.com)

## INSTALLATION INSTRUCTIONS



**Step 1:** To remove the OEM system first unbolt and remove the cross member at the inlet. Next, unbolt the inlet pipe at the catalytic converter flange junctions. Working front to rear disengage all welded hangers from the rubber insulators. The OEM exhaust system can now be removed in one piece. Be sure to retain all mounting hardware as it will be needed to install your new MAGNAFLOW system



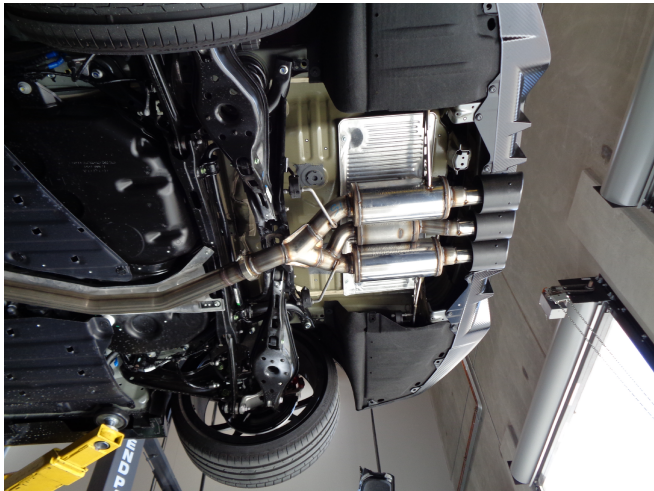
**Step 2:** Begin installing your new system by loosely bolting both inlet flange of the Inlet Assemblies to the catalytic converter outlets using the OEM hardware. Engage the welded hangers to the rubber insulator.



**Step 3:** Next loosely fasten the Mid Extension Pipe to the Resonator Assembly using the supplied clamp.



## INSTALLATION INSTRUCTIONS



**Step 4:** Finish by loosely installing the Muffler Assembly to the Mid Extension pipes using the supplied clamp and fitting the hangers into the rubber insulators.



**Step 5:** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of these instructions. Inspect all fasteners after 25-50 miles for operation and re-tighten if necessary.

# IMPORTANT



## Need assistance?

Scan code using your mobile device to visit our help center for instant answers to common questions

## Warranty & Returns

For inquiries about warranty and returns, or to start a return, contact MagnaFlow directly:



+1 800 959 9226



[moreinfo@magnaflow.com](mailto:moreinfo@magnaflow.com)



[magnaflow.com/pages/contact-us](http://magnaflow.com/pages/contact-us)



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