

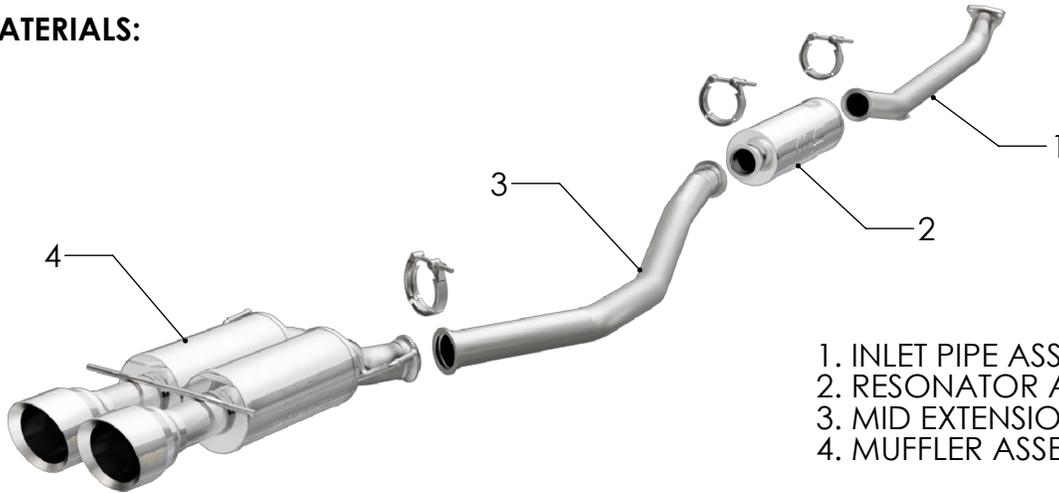


# INSTALLATION INSTRUCTIONS



2017-2018 HONDA CIVIC SI 1.5L | PART NO. 19420

## BILL OF MATERIALS:



- 1. INLET PIPE ASSEMBLY
- 2. RESONATOR ASSEMBLY
- 3. MID EXTENSION PIPE
- 4. MUFFLER ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1. [3] 2.50" V Clamp

## MINIMUM REQUIRED TOOLS:



14, 15, 10 mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



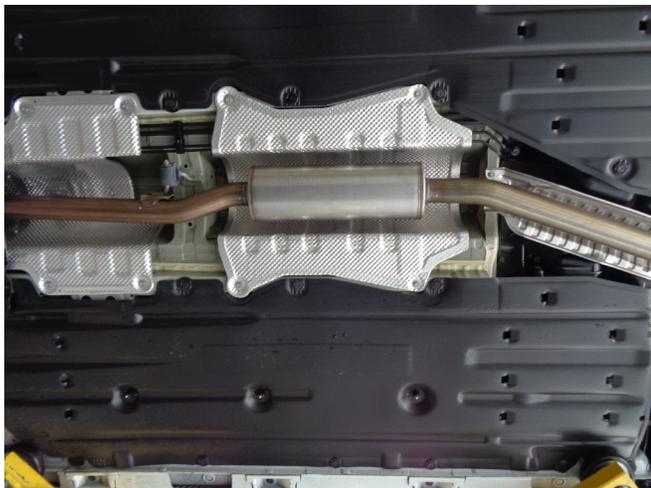
**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or V-band clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 70 in-lbs for V-band clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

MAGNAFLOW: 1901 Corporate Centre Dr - Oceanside, CA 92056 | 1(800)990-0905

Technical Support: 1(800) 959-9226 | Email: moreinfo@magnaflow.com

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Step 1: To remove the OEM system first unbolt and remove the cross member at the inlet. Next, unbolt the inlet pipe at the catalytic converter flange junctions. Working front to rear disengage all welded hangers from the rubber insulators. The OEM exhaust system can now be removed in one piece. Be sure to retain all mounting hardware as it will be needed to install your new MAGNAFLOW system

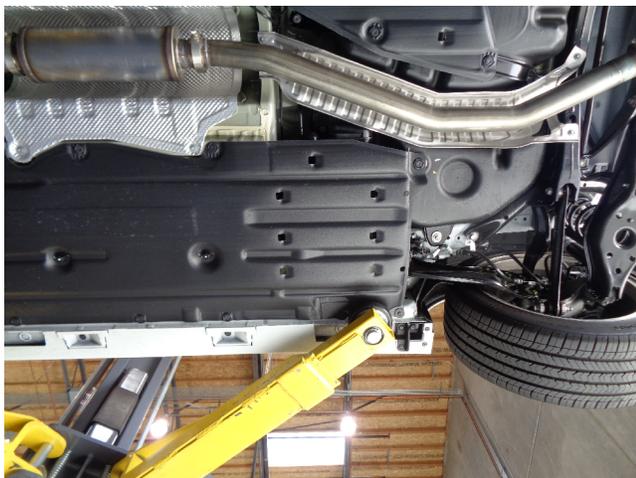


Step 2: Begin installing the new system by attaching the Inlet Assembly flange to the catalytic converter outlet using the OEM hardware. Engage the welded hanger to the rubber insulator. Keep all clamps and fasteners loose until final adjustment



Step 3: Next loosely fasten the Resonator Assembly to the Inlet pipe using the supplied clamp.

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Step 3: Next attach the Mid Extension Pipe to the Resonator Assembly using the supplied clamp.



Step 4: Finish by loosely installing the Muffler Assembly to the Mid Extension pipe using the supplied clamp and fitting the hangers into the rubber insulators.



Step 5: Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of these instructions. Inspect all fasteners after 25-50 miles for operation and re-tighten if necessary.