

MSD INSTALLATION INSTRUCTIONS

Pro Cap for the MSD Pro Mag PN 7455 and PN 74553

ONLINE PRODUCT REGISTRATION: Register your MSD product online. Registering your product will help if there is ever a warranty issue with your product and helps the MSD R&D team create new products that you ask for! Go to www.msperformance.com/registration.

Parts Included:

1 – Pro Cap, PN 7408	2 – Plastic Hex Head Rotor Screws	4 – Self Tapping Screws
1 – Adapter Ring	4 – 8-32 x 1.25 Socket Head Cap Screws	3 – Truss Head Phillips Screws
1 – Rotor, PN 7423	4 – 10-32 x 1.25 Pan Phillips Screws	8 – Belleville Washers
1 – Rounded Rotor Tip	1 – Billet Housing	3 – Stainless Washers
2 – O-Rings	1 – Wire Retainer	

This Cap is designed to be used with MSD Pro Mags that are equipped with a Ford style cap (4" terminal diameter) and rotor. If you have a Pro Mag 12 that has the small diameter distributor cap on it, the unit must be sent to MSD to be modified to accept a Pro Cap.

Note: Blue Loctite or an equivalent thread locking compound is recommended for this installation.

ROTOR TIP INSTALLATION

A modified Rotor Tip is supplied with the Pro Cap Kit, PN 7455 and PN 74553, and the Pro Cap Rotor, PN 7423. This Rotor Tip must be used when the ignition timing of the Pro Mag is being retarded. The modified Rotor Tip has a 90° corner on one side and a rounded edge on the opposite side. Installation of the Tip depends on the rotation of the Pro Mag. The rounded edge of the rotor must point in the direction of the mag's rotation (the rounded edge is always the leading side). Note that there is also an arrow designating the rotation stamped on both sides of the new Tip.

The reason for this modification is because voltage will travel to and from the sharpest point of the rotor tip. By rounding the leading edge of the Tip, the voltage will jump from the sharp point (trailing edge) of the tip which will be closer to the spark plug wire terminal when the timing is retarded. This will produce proper spark distribution even when the timing is retarded (which alters the rotor phasing).

The Figures show the Rotor Tip installation.

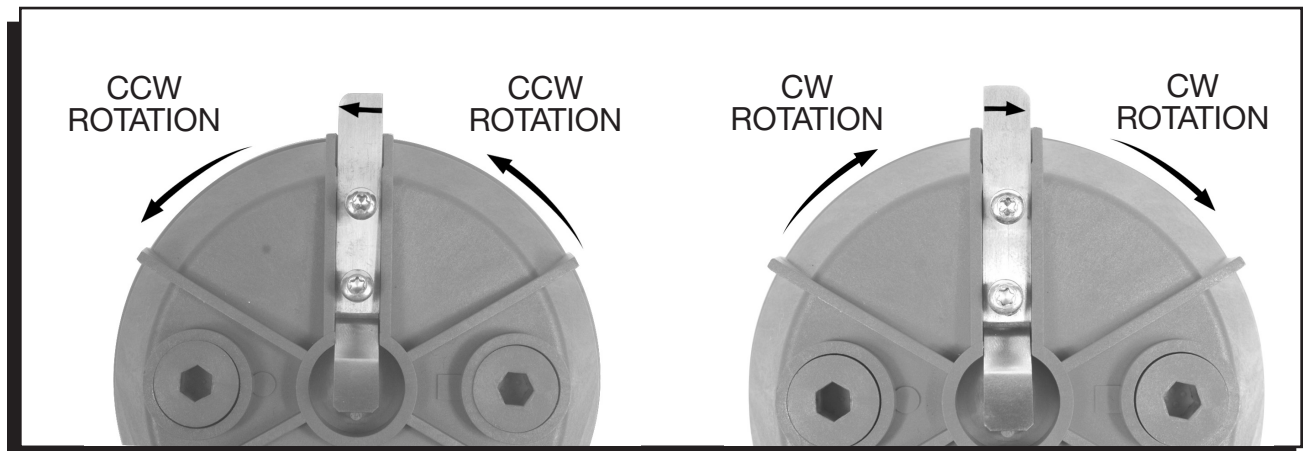


Figure 1 Installing the Rotor Tip.

INSTALLATION

1. Remove the existing distributor cap, rotor, rotor drive and spacer ring (Figure 2).



Figure 2 Removing the Original Cap, Rotor and Drive.

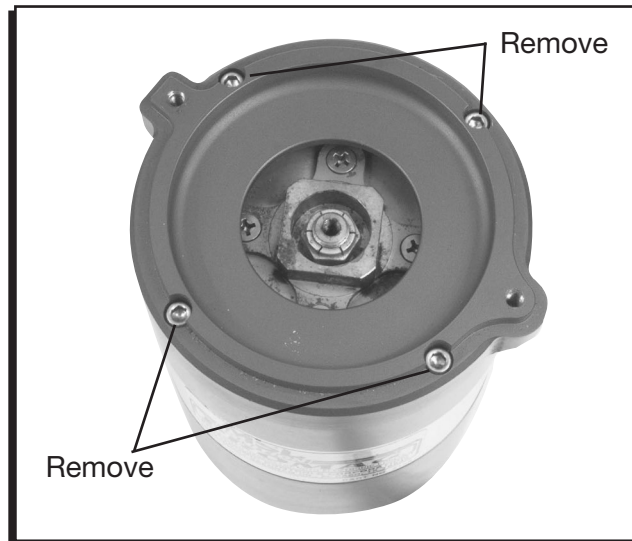


Figure 3 Removing the Cover and Billet Housing.

2. Remove the four Allen bolts and pull the upper billet aluminum housing off the generator (Figure 3).
3. Install the new billet base with the existing four screws with a small amount of Blue Loctite on the threads (Figure 4). Tighten the screws in a criss-cross pattern.
4. Install the new adapter ring to the generator using the three new Truss head Phillips screws and flat washers. Position the adapter ring so the screws are in the middle of the adjustment slots (Figure 5). This gets the rotor phasing close enough to fire the engine to properly set the phasing.

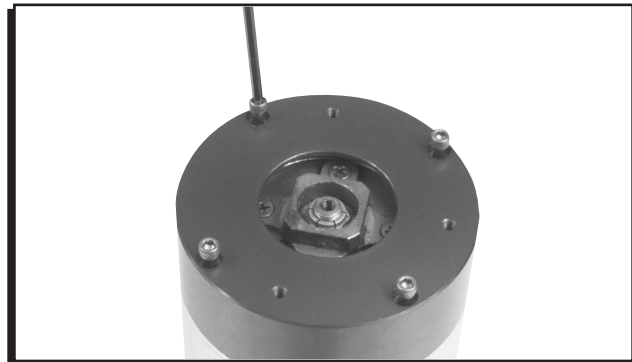


Figure 4 Installing the New Billet Housing.

Note: It is recommended to check the rotor phasing after the installation.

5. Apply Loctite to the threads of the rotor drive screw. Make sure the belleville washer is in place and install the rotor drive.

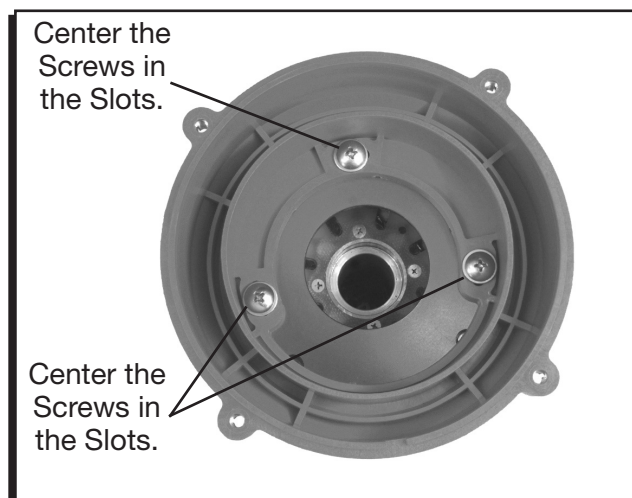


Figure 5 Installing the Adapter Ring.

6. Install the rotor making sure that it is placed correctly on the mount and the alignment dowels are seated before installing the rotor hold down screws. Install one O-ring on each of the over-molded rotor screws for increased spark isolation as well as a belleville washer (Figure 6). Torque screws to 30-32 in-lbs.

7. Install the distributor cap with the four Phillips screws and belleville washers. Connect the spark plug wires to their corresponding posts.

8. Install the wire retainer over the wires and secure it with the supplied self tapping screws (Figure 7). Depending on the style spark plug boots used, the retainer may not sit flush on the posts of the cap.

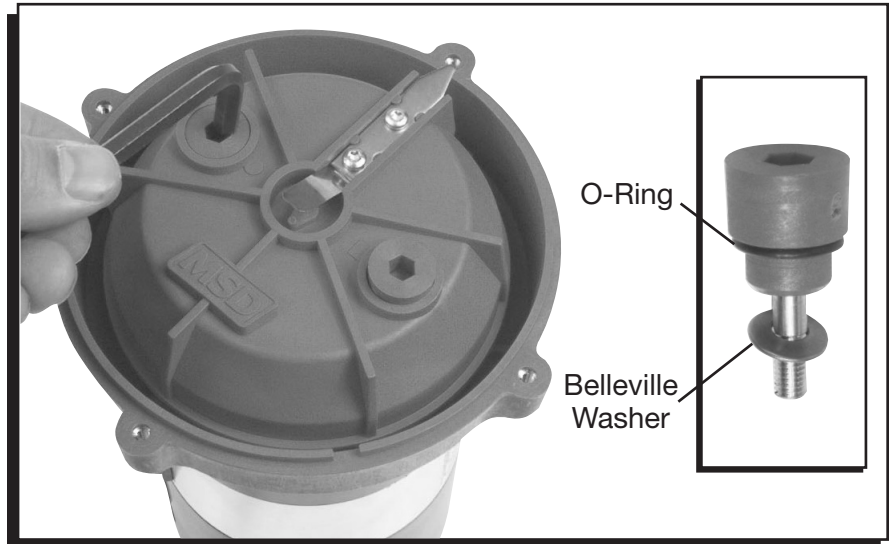


Figure 6 Installing the Rotor.



Figure 7 Installing the Wire Retainer.

INSTALLATION INSTRUCTIONS

DISTRIBUTOR CAP MAINTENANCE

Like any part of your vehicle, the cap and rotor should be inspected periodically for signs of wear or carbon tracking.

- Inspect the condition of the rotor tip. The rotor tip should be secure and appear in good shape. Over time the tip will show obvious signs of wear and deterioration. The center of the rotor tip should not be burned or appear pitted.
- Check for signs of Carbon Tracking. Carbon tracking can be caused by a crack in the cap or rotor and could cause a misfire, usually under load when the most voltage is needed to jump the gap of the spark plug. Carbon tracking appears as small traces that are left when the spark jumps to a different (easier) path to ground.
- Moisture can affect the transfer of the spark voltage and energy. Make sure the inside of the cap is clean and dry. Ionization, the build up of conductive gases (ozone) inside the cap, acts as a conductor and can cause spark scatter.
- In some high humidity areas, it may be necessary to vent the cap to prevent moisture and eventual buildup of corrosion and ozone gases inside the cap. To vent the cap, drill three or four ¼” holes in the spacers below the rotor.
- Replacement Parts:

RED	BLACK
Cap, PN 7408	PN 74083
Rotor, PN 7423	
Base, PN 7456	PN 74563

Service

In case of malfunction, this MSD component will be repaired free of charge according to the terms of the warranty. When returning MSD components for warranty service, **Proof of Purchase** must be supplied for verification. After the warranty period has expired, repair service is based on a minimum and maximum fee.

All returns must have a Return Material Authorization (RMA) number issued to them before being returned. To obtain an RMA number please contact MSD Customer Service at 1 (888) MSD-7859 or visit our website at www.msdpower.com/rma to automatically obtain a number and shipping information.

When returning the unit for repair, leave all wires at the length in which you have them installed. Be sure to include a detailed account of any problems experienced, and what components and accessories are installed on the vehicle. The repaired unit will be returned as soon as possible using Ground shipping methods (ground shipping is covered by warranty). For more information, call MSD at (915) 855-7123. MSD technicians are available from 7:00 a.m. to 5:00 p.m. Monday - Friday (mountain time).

Limited Warranty

MSD warrants this product to be free from defects in material and workmanship under its intended normal use*, when properly installed and purchased from an authorized MSD dealer, for a period of one year from the date of the original purchase. This warranty is void for any products purchased through auction websites. If found to be defective as mentioned above, it will be repaired or replaced at the option of MSD. Any item that is covered under this warranty will be returned free of charge using Ground shipping methods.

This shall constitute the sole remedy of the purchaser and the sole liability of MSD. To the extent permitted by law, the foregoing is exclusive and in lieu of all other warranties or representation whether expressed or implied, including any implied warranty of merchantability or fitness. In no event shall MSD or its suppliers be liable for special or consequential damages.

*Intended normal use means that this item is being used as was originally intended and for the original application as sold by MSD. Any modifications to this item or if it is used on an application other than what MSD markets the product, the warranty will be void. It is the sole responsibility of the customer to determine that this item will work for the application they are intending. MSD will accept no liability for custom applications.