



**Installation Instructions**  
**Step Systems**  
**01-04 Toyota Tacoma Double**  
**Cab**



**Hardware Kit Contains:**

- 12) 8mm x 1" Bolts
- 12) 8 mm Nuts

**Recommended Tools:**

- 13mm Wrench

Step 1: Locate the driver side nerf-step. The short tail bend goes towards the front.

Step 2: The holes in the mounting brackets will line up with the existing holes in the truck. Line up the brackets to the mounting holes on the vehicle and finger-tighten the bolts.

Step 3: Once you have all the bolts in place torque each bolt location to 15-20 ft/lbs starting with the front bracket, tighten the rear, and finally the center bracket.

Step 4: Repeat the process on the passenger side. This concludes the installation.

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For Technical Support, Please Call 281-880-6322  
N-FAB Inc., 12302 Shiloh Church Rd., Houston, TX 77066