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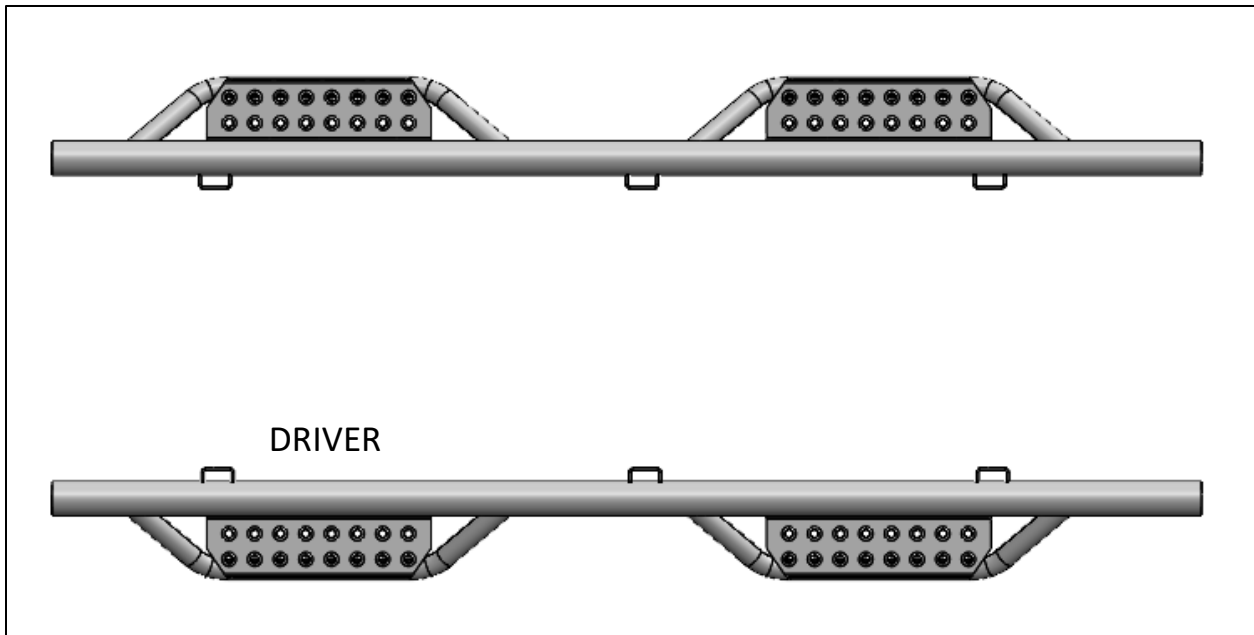
I-SHEET NUMBER: INST-00295
 PART NUMBER: 107417322
 PRODUCT: HOOP STEP
 APPLICATION: 2014-2018 CHEVY/GM
 1500/2500 QUAD-CAB

| HARDWARE DESCRIPTION | QTY. |
|----------------------------|------|
| | 1 |
| M8 Threaded clip | 6 |
| M8-1.25 Hex fin Nut | 6 |
| M8-1.25x25mm Hex head bolt | 12 |
| M10 fender washer | 18 |
| M10 Carriage bolt | 12 |
| M10 flanged hex nut | 12 |

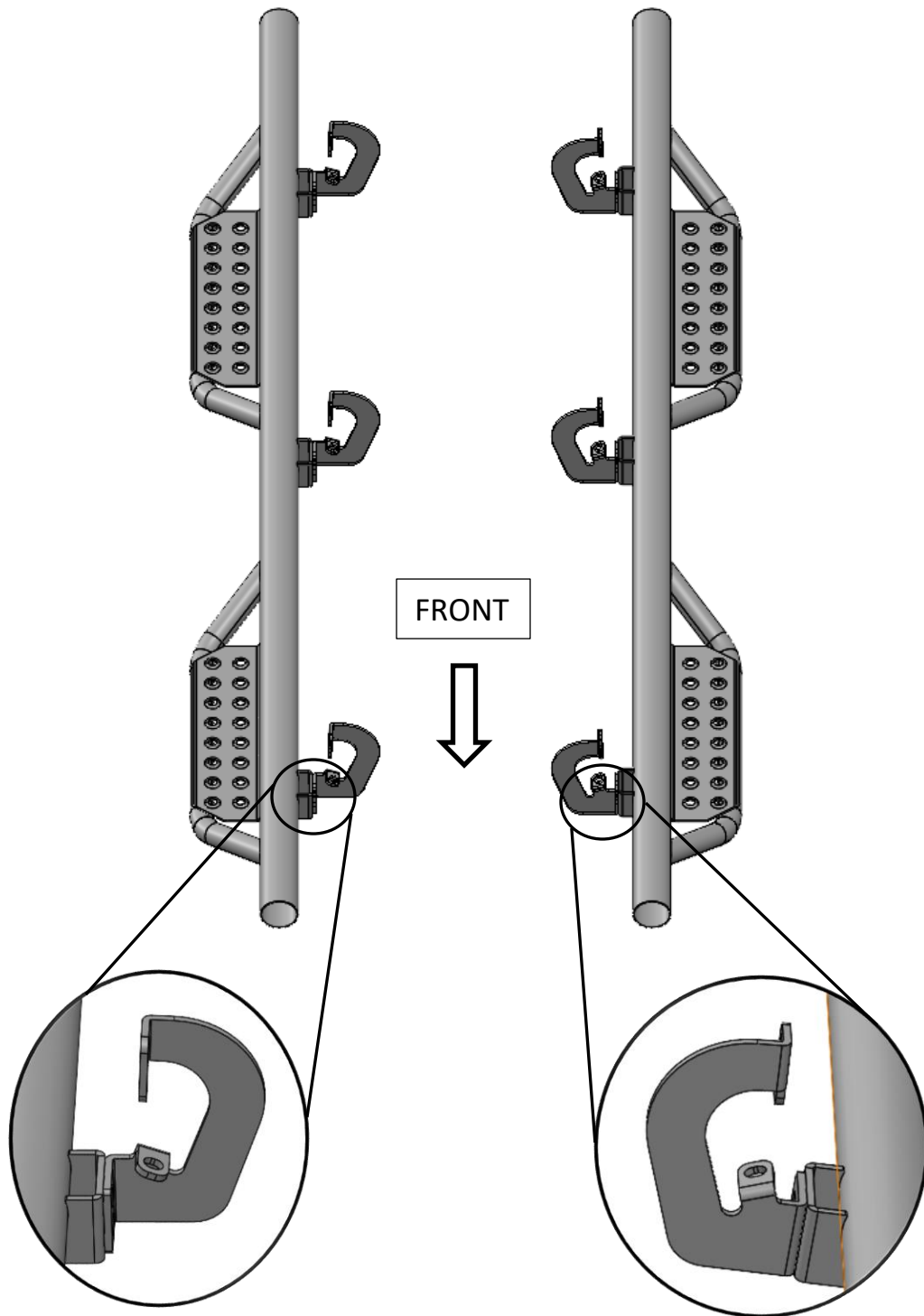
| PARTS INCLUDED | QTY |
|------------------|-----|
| DRIVER SIDE | 1 |
| PASSENGER SIDE | 1 |
| MOUNTING BRACKET | 6 |



Step 1: Identify Driver side step



Step 2: Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now. **NOTE Bracket orientation. The bend faces towards the rear on driver side and towards front on passenger side.**





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Step 3: Look underside of the body and locate the factory supplied mounting positions. **NOTE: Some vehicles require the use of speed clips and nuts, which are supplied with the hardware kit.**

Step 4: If your vehicle requires the use of the speed clips, install at this time. This requires the removal of a plastic body plug. Using a flat head screwdriver remove the plug and install one of the supplied speed clips.



Step 5: Install the Nerf Step to the mounting locations in the body of the vehicle and install hardware. Do not tighten all the way. **NOTE: Some vehicles may require the use of additional nuts and washers for the lower portion of the mounting bracket which are supplied in the hardware kit**



Step 6: Next, tighten all hardware beginning with the lower mounts first then the upper mounting locations.

Step 7: Tighten (x3) brackets at the main tube.

Step 8: Re-peat steps 2-7 for passenger side.

