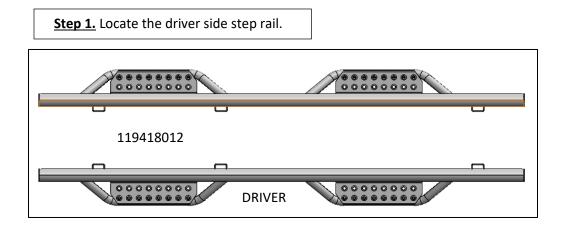


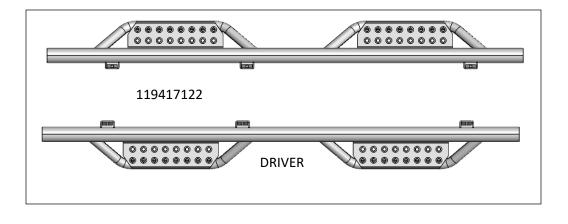
HARDWARE DESCRIPTION		QTY.
HWKT-03054X		
	10MM Carriage bolt	12
	10MM flanged nut	12
FLBW- 00894X	M8-1.25 X 30MM CLASS 8.8 FLANGE CAP SCREW W/WASHER	12

PARTS INCLUDED	QTY
Driver Side	1
Passenger side	1
Mounting Bracket	6

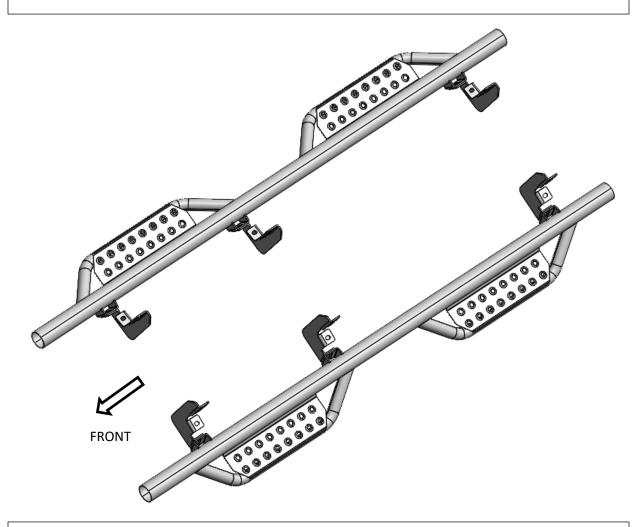


DO NOT USE IMPACT TOOLS



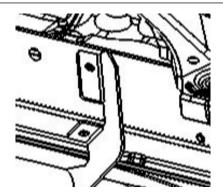


<u>Step 2.</u> Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now. <u>NOTE: The</u> <u>DRIVER side bracket bend will point towards the REAR of the vehicle and towards the</u> <u>FRONT on the PASSENGER side.</u>



Step 3. Carefully raise the step up into position aligning the mounting brackets with the factory-threaded holes. Beginning with the center bracket start one of the supplied M8x30mm Hex bolts in the upper mount and finger tighten. This will allow the Nerf step to be suspended while you start the reminder of the hardware.

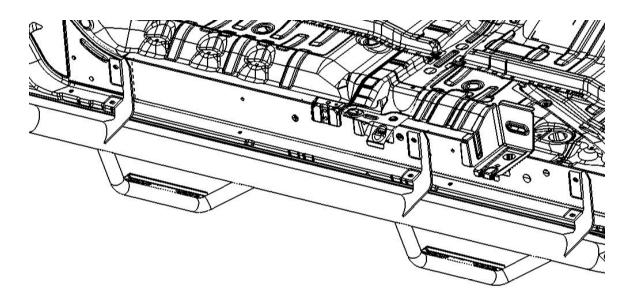
<u>Step 4.</u> Next, start all remainder hardware in the factory locations and leave loose.





I-SHEET NUMBER: **INST-00255** PART NUMBER: **119418012, 119417122** PRODUCT: **HOOP STEP** APPLICATION: **CHEVY/GM CC QC 1500/2500/3500/GAS/DIESEL**

<u>Step 5.</u> Tighten the lower mounts first then the upper mounts.



<u>Step 6.</u> Next, tighten brackets (x3) at the main tube. <u>Step 7.</u> Repeat steps 2-6 for passenger side.

