

I-SHEET PART NUMBER: INST-00287

PART NUMBER: 519418012 PRODUCT: **HOOP STEEP** 

APPLICATION: 19-22 JEEP JT TRUCK

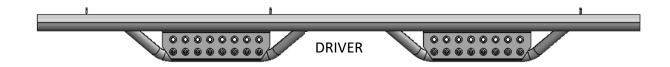
HARDWARE DESCRIPTION	QTY.
M8x30mm flanged hex bolt with washer	6
M8x25mm Flanged hex head bolt	8
M8 flanged nuts	8
10MM Carriage bolt	12
10MM flanged nut	12

PARTS INCLUDED	QTY
DRIVER SIDE	1
PASSENGER SIDE	1
Mounting Bracket	6

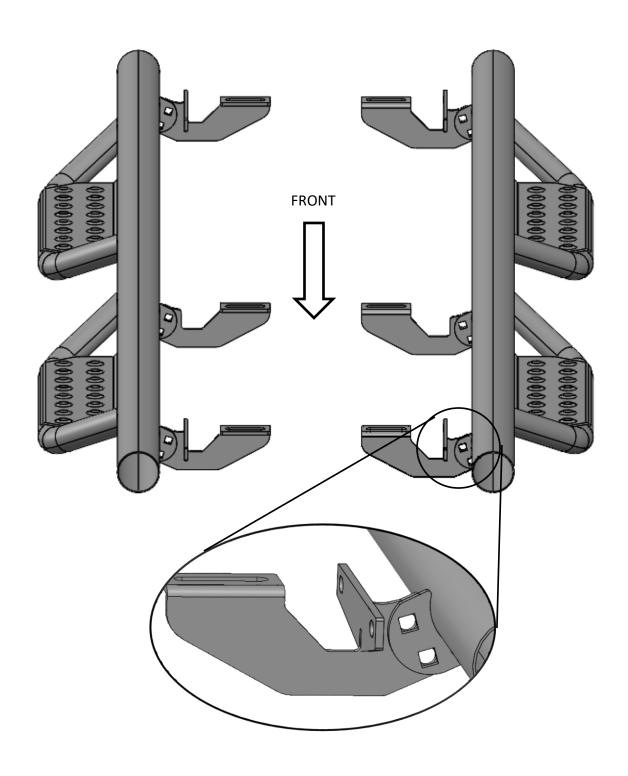


**Step 1**. Identify the driver side step.





<u>Step 2</u>. Install the (x6) mounting brackets to each attachment point on the main tube and leave loose for now. <u>NOTE: Mount the bracket on the back side of the welded tab so the threaded part of the fastener points towards the rear of the vehicle.</u>



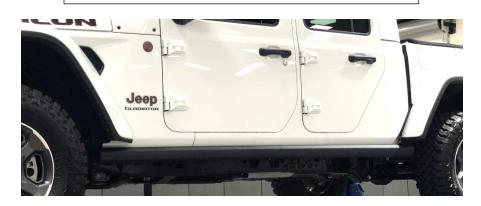


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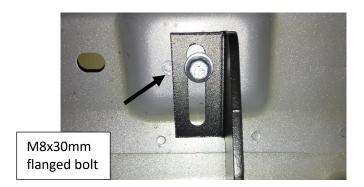
**Step 3.** Remove the factory running boards and discard.



**Step 4.** Carefully raise step up into position and align the brackets with the factory mounting points with the horizontal part of the bracket on the outside of the pinch weld.

**Step 5.** Next, start one of the supplied M8x30mm hex head flanged bolts starting with the center bracket in the factory threaded hole and leave loose.

**Step 6.** Install two supplied M8x25mm black zinc flanged bolts and two M8 flanged nuts in the pinch weld mounts in the front and rear brackets and leave loose.





M8x25mm flanged bolts and flanged nuts.

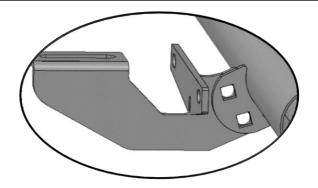
- **Step 7.** Continue installing the two remaining M8X30mm bolts in the front and rear brackets and leave loose.
- **Step 8.** Adjust the nerf-step where the main bar is level with the body of the vehicle.
- **Step 9.** First, tighten all the hardware that attaches the bracket to the pinch weld of the vehicle.



Step 10. Next, tighten the remaining hardware that attaches the bracket to the upper body mount.



**Step 11.** After finial adjustment, tighten all three brackets at the main tube.



**Step 12:** Repeat steps 2-11 for the passenger side.