



Installation Instructions

Step Systems

97-06 Jeep TJ and Unlimited

Bolt Kit:

- | | |
|------------|---------------------------|
| 8) 3/8"x1" | Bolts |
| 8) 3/8" | Flat washers |
| 8) 1" | Self-Taping Screws |

Tools Needed:

- 15mm or 9/16" Wrench/Socket
- Drill
- 1/2" Drill Bit
- 3/8" Socket/Ratchet
- Marker

Find the driver and passenger sides; the front step is further away from the front bend.

1. If you have a Sahara or Rubicon with the rock rail you have to modify or remove the Rock slider.
2. Hold the bars up to the underside of the truck... you can use the self-tappers to hold the bar in place (small holes) .Pull up the carpet. Mark the holes on the floor pan that line up with the threaded holes on the bracket.
3. Drill 1/2" holes where you marked. Holes only go to the underside of the floor pan. You will use the self-tappers in 2 holes in the stiffing rib.
4. Bolt the 3/8"X1" bolts through the flat bar provided with the holes in it-this will act as a larger foot in case you drag the bars across rocks and logs. Once all bolts are in tighten them.
5. Repeat the process on the other side. You are now **DONE!**

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