



Installation Instructions
Nerf-Step
97-14 F-150 & 97-08 Expedition

Bolt Kit Contents:

- 12) 3/8" x 3/4" Carriage Bolts
- 12) 3/8" Washers
- 12) 3/8" Flange Nuts

F09 Kit will also contain:

- 12) 5/16" Clips
- 12) 5/16" Flat Washers
- 12) 5/16" Hex Bolts

NOTE:

-If vehicle is equipped with factory running boards, remove factory boards AND factory fasteners
-These Nerf Steps are manufactured specifically for driver and passenger sides. The short 45° bend at the end of each Nerf-Step goes to the front of the vehicle. If you have a straight-cut bed access step model, the straight-cut will be at the rear of the vehicle.

Steps:

- 1) (1997-2014 F-150 Models) Starting with the driver side, open both doors (if equipped) and hold the Nerf-Step to the underside of the vehicle. The oval holes in the Nerf-Step bracket will align with the factory holes on the bottom pinch weld of the truck. Using the 3/8"x3/4" hardware provided, insert the carriage bolt from the outside and attach the flat washer and nut.
- 2) Once all 6 bolts have been inserted, hold the front of the Nerf-Step firmly against the body and tighten the front bolt. Now move to the rear of the Nerf-Step and hold the step level so the gap is even along the entire Nerf-Step. Next, tighten the rear bolt. You may then tighten the remaining 4 bolts.

(2009-2014 F-150 maybe to have the factory tape removed from Rocker Panel)

NOTE: On the 09-14 SuperCrew Models' center bracket, only one of the holes will line up due to the placement of the cab brace. Drilling the second hole is recommended, but is not required for the install. The 5/16" clips, flat washers, and hex bolts are for the upper holes in the top of the bracket.