n-fab.com   **nfabinc**

I-SHEET NUMBER: **INST-00200**
PART NUMBER: **ALL RC/QC/CC/MC   MODELS**
PRODUCT: **HOOP STEP**
APPLICATION: **02-08 RAM 1500**
             06-09 RAM 2500/3500

| HARDWARE DESCRIPTION		QTY.
HWKT-07293		
CARB-07292	5/16"-18 x 1"L CARRIAGE BOLT	12
FW-00006	5/16 FLAT WASHER	12
HXNT-07022X	5/16"-18 HEX NUT	12

PARTS INCLUDED	QTY
DRIVER SIDE	1
PASSENGER SIDE	1

# N-FAB NERF STEP SYSTEM

Step 1: Identify driver side step.

D0273QC — DRIVER

D0289QC — DRIVER

D0289QC-6 — DRIVER

D0207QC — DRIVER

D0686CC

DRIVER

D06110CC

DRIVER

D06110CC-6

DRIVER

D02107QC-6

DRIVER

D0268RC

DRIVER

D0246RC

DRIVER

D0284RC

DRIVER

D0284RC-4

DRIVER
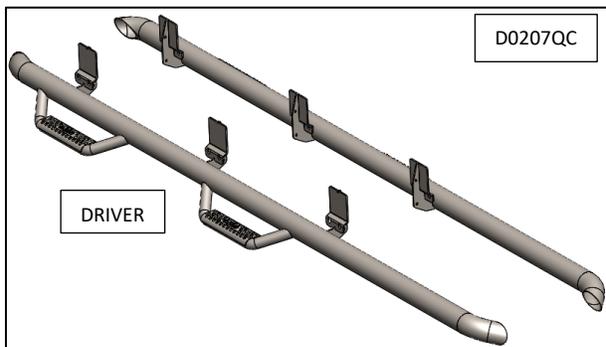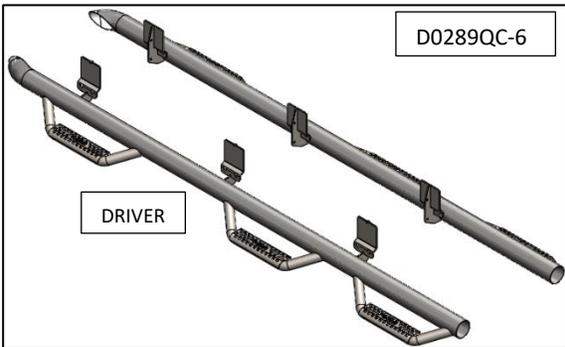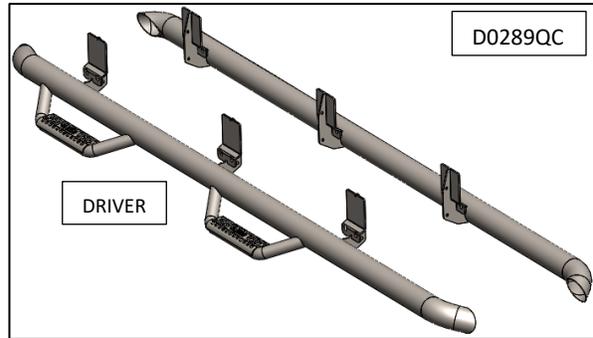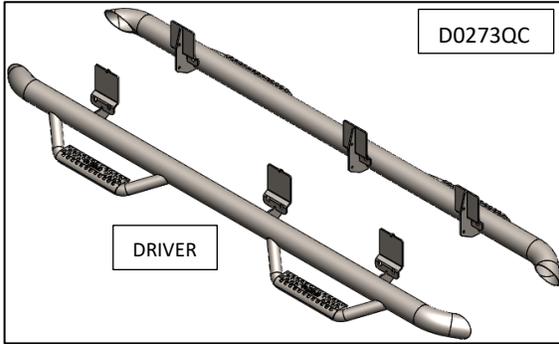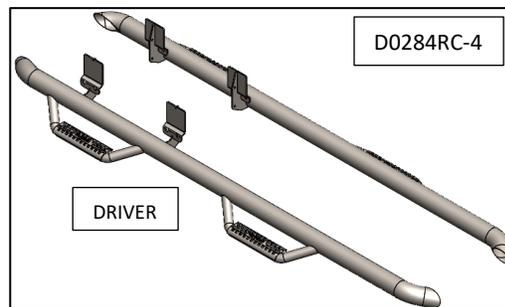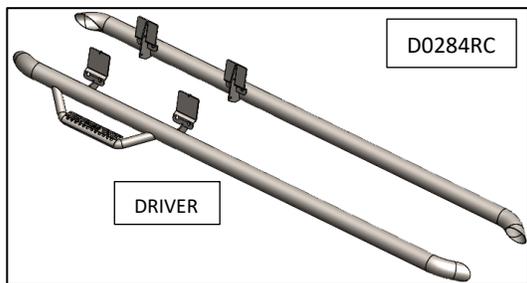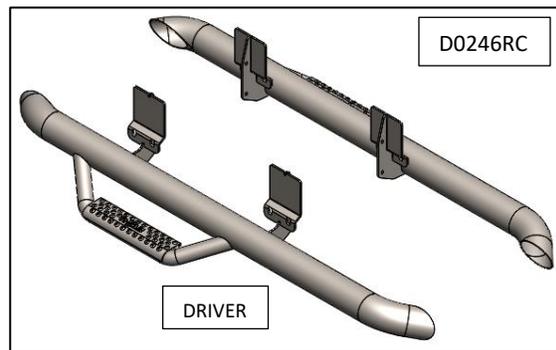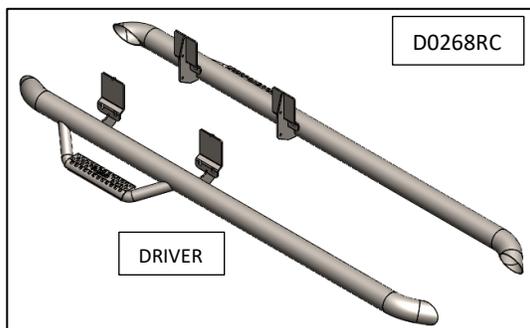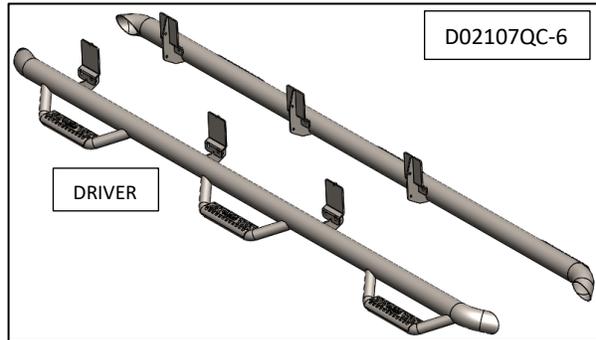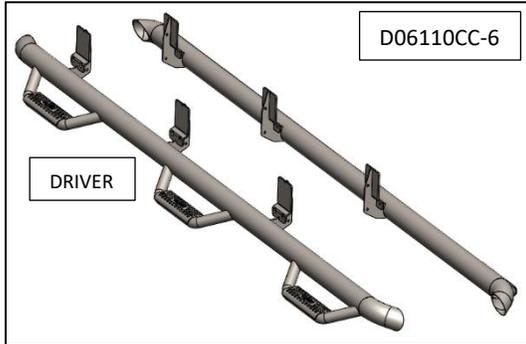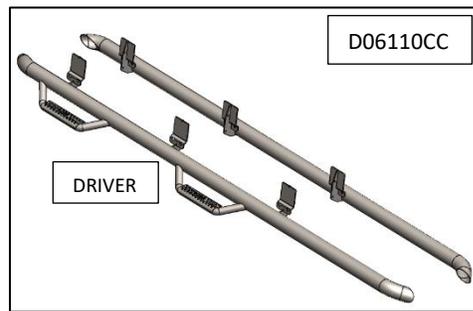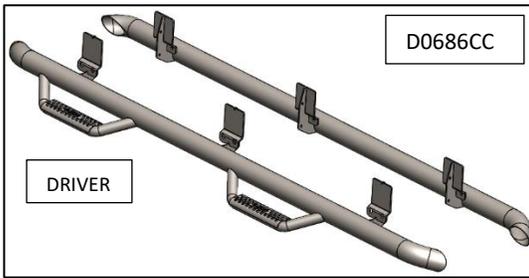
Step 2: Hold the nerf-step brackets up behind the pinch weld of the body. NOTE: The pinch-weld is the 3/4" lip below the door that runs the length of the cab. Be sure that the front tip of the nerf-step is ¾"behind the fender well opening. If you have oversized tires, allow just enough clearance for steering.

Step 3: While the nerf-step brackets are positioned behind the pinch weld, make two marks for each bracket to drill the mounting holes. NOTE: The marks must align perfectly with the mounts in each bracket. Set the nerf-step aside

Mark for mounting holes
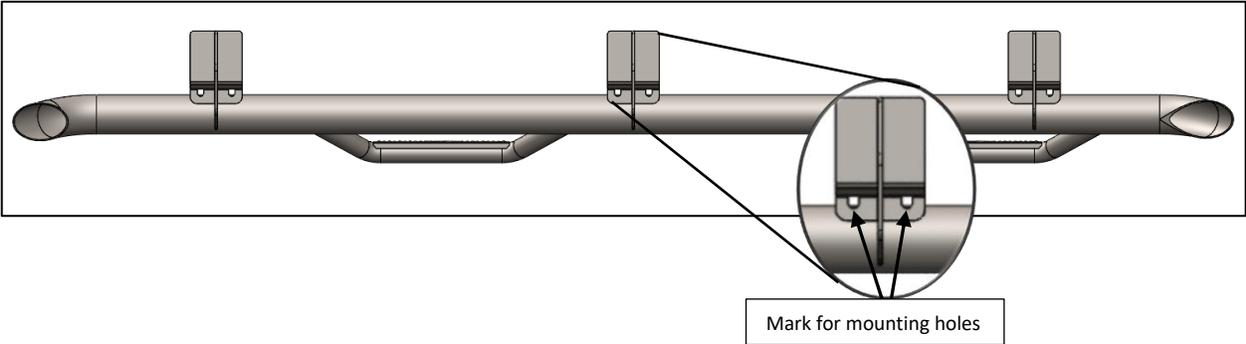
Step 4: Use a metal punch to make a pilot mark in the center of each mark. Be sure you are in the center of the pinch weld.

Step 5: Drill a 3/8" hole in each mark.

Step 6: Starting with the center bracket, install two 5/16" x 1" carriage bolts through the drilled holes and through the bracket. Use the 5/16" hex nuts and washers and hand tighten. Repeat for front and rear bracket.

Step 7: After finial adjustment, tighten all hardware to 15-20 ft/lbs of torque. Repeat steps 2-7 for passenger side. This concludes the installation.