

I-SHEET NUMBER: **INST-00215**
 PART NUMBER: **D94/D97**
 PRODUCT: **HOOP STEP**
 APPLICATION: **ALL MODELS 94-01 RAM 1500**
REG. CAB, QUAD CAB, EXTENDED CAB

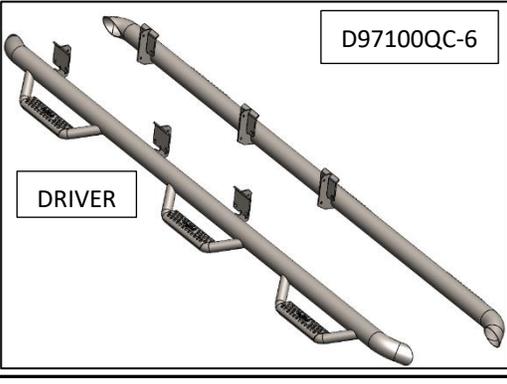
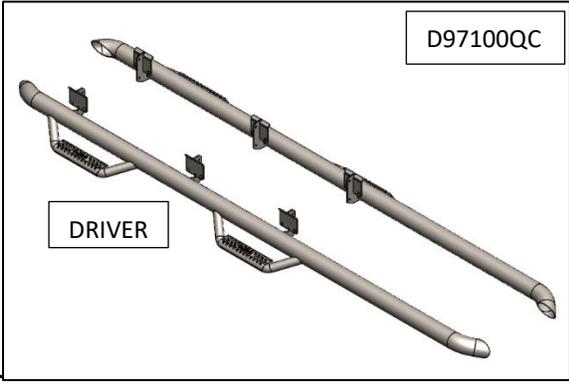
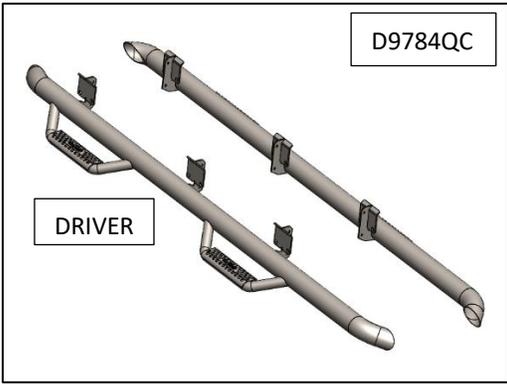
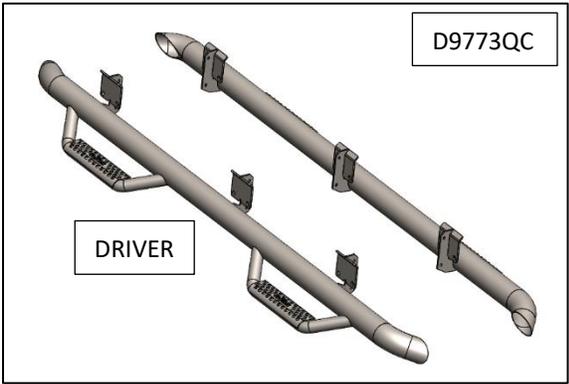
HARDWARE DESCRIPTION		QTY.
HWKT- 05307X		
CARB-00680X	3/8"-16 X 1-1/2" GRADE 5 CARRIAGE BOLT	12
HXNT-00717X	3/8"-16 HEX NUT	12
FLTW-00663X	3/8" USS FLAT WASHER	12

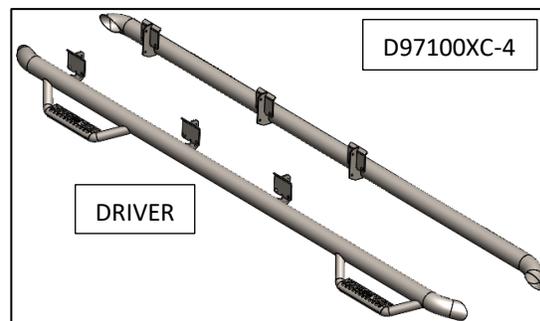
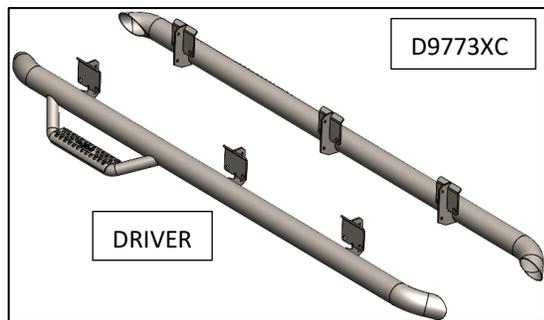
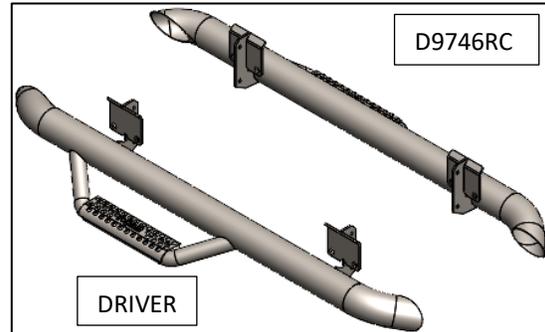
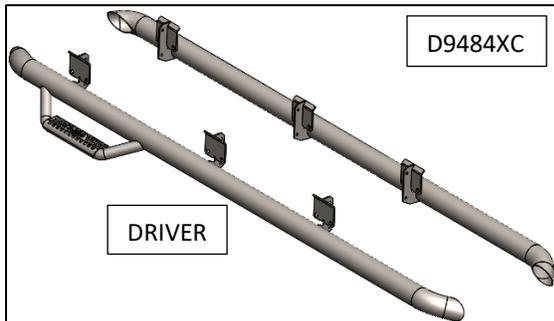
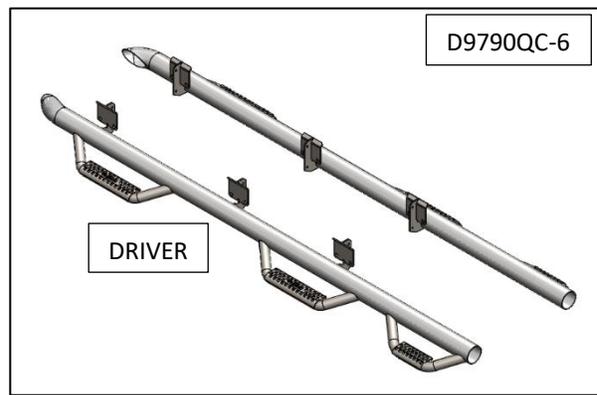
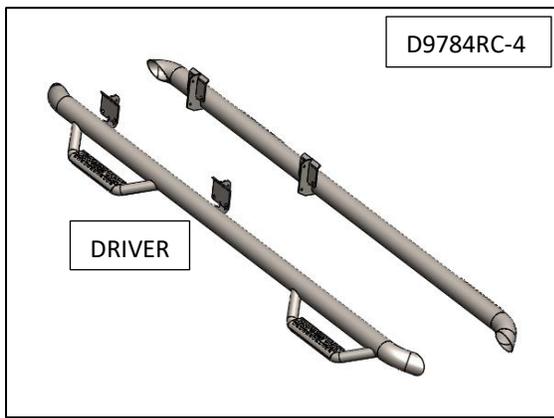


PARTS INCLUDED	QTY
DRIVER SIDE	1
PASSENGER SIDE	1

N-FAB NERF STEP SYSTEM

Step 1: Identify driver side step.





Step 2: Six mounting holes will have to be pre-drilled to mount the steps. To do this, hold the step up to the pinch with the brackets flush against the under-side of the body. An assistant or the use of jack stands are recommended in this step.



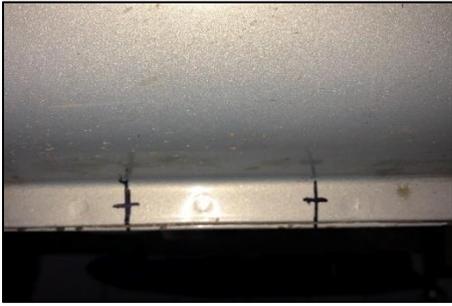
Step 3: The front tip of the tube will go approximately **2 ½"** behind the fender well opening.
NOTE: *If you have over sized tires, be sure you allow enough room for steering clearance.*



Step 4: Next, make a mark through each bracket mounting location onto the center of the pinch weld. Transfer your marks to the out-side of the pinch weld to center your holes that will be drilled.



Step 5: After you have your holes marks transferred to the pinch weld on the out- side of the vehicle, take a center punch to mark the centers for drilling. Drill each hole using a 3/8" drill bit. **NOTE:** A 3/16" pilot hole is recommended.



Step 6: Carefully raise nerf-step up into place matching the brackets to the pre-drilled holes and fasten using the supplied 3/8"x1" carriage bolts, nuts and washers. Leave finger tight for now.



NOTE: The carriage bolt will start from the outside of the vehicle with the nut and washer on the backside.

Step 7: After final adjustment tighten all hardware to 17-20 ft/lbs of torque.

Step 8: Repeat steps 2-7 for passenger side. Your install is now complete.