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I-SHEET NUMBER: **INST-00253**
PART NUMBER**: HPC1475CC**
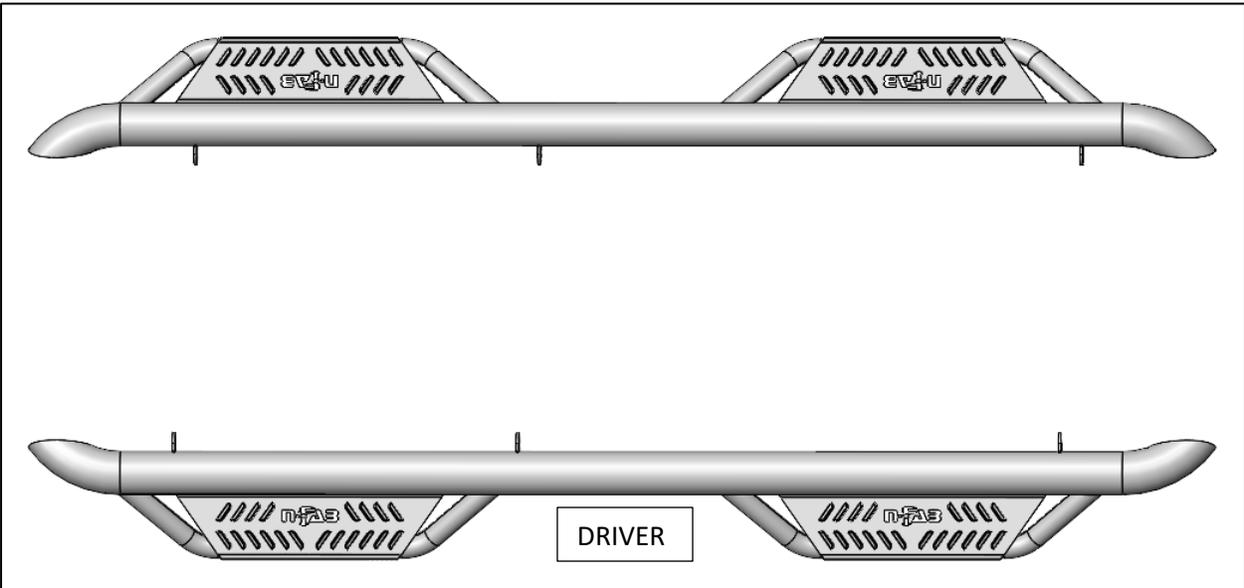PRODUCT: **HOOP STEP**
APPLICATION: **07-18 CHEVY/GM CC**

HARDWARE DESCRIPTION		QTY.
HWKT-00424X		
CLIP-00643	M8-1.25 X 20MM BARREL U-NUT CLIP	2
HHCS-00647	M8-1.25 X 25MM CLASS 8.8 HEX CAP SCREW	12
HXNT-00708	M8-1.25 CLASS 8 FINISHED HEX NUT	6
FDRW-00736	M8 FENDER WASHER	18
	M10X25mm Carriage bolt	12
	M10 hex nut	12

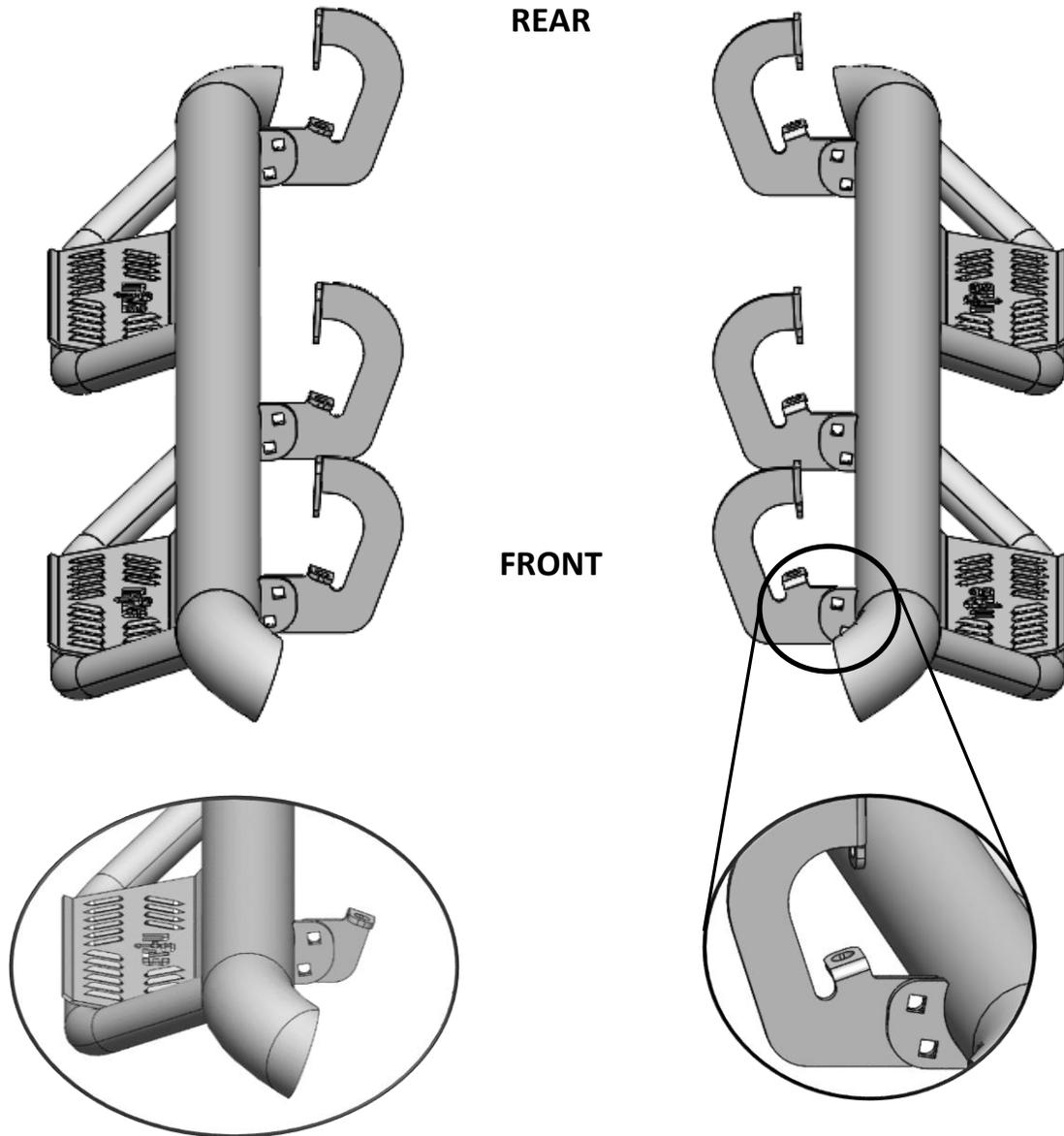| PARTS INCLUDED	QTY
DRIVER SIDE	1
PASSENGER SIDE	1
Mounting bracket	6

DO NOT USE IMPACT TOOLS

Step 1: Identify Driver side step

DRIVER

Step 2. Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.

**** *NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step.* ***

REAR

FRONT

Use Small bracket for Diesel engines.

Step 3: Look on the underside of the body and locate the factory supplied mounting positions. *NOTE: Some vehicles require the use of speed clips and nuts, which are supplied with the hardware kit.*

Step 4: If your vehicle requires the use of the speed clips, install at this time. This requires the removal of a plastic body plug. Using a flat head screwdriver remove the plug and install one of the supplied speed clips.
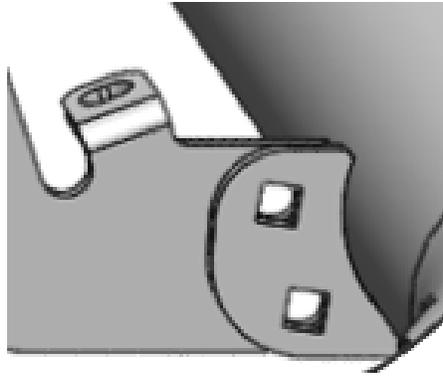
Step 5: Install the Nerf Step to the mounting locations in the body of the vehicle and install hardware. Do not tighten all the way. *NOTE: Some vehicles may require the use of additional nuts and washers for the lower portion of the mounting bracket which are supplied in the hardware kit*

Step 6: Next, tighten all hardware beginning with the lower mounts first then the upper mounting locations.

Step 7: After finial adjustment, tighten all three brackets at the main tube.

Step 8: Repeat steps 2-7 with passenger side. Your install is now complete.