

I-SHEET PART NUMBER: INST-00320

PART NUMBER: EXF212B-TX

PRODUCT: **EPYX**

APPLICATION: 21-C BRONCO 2DR



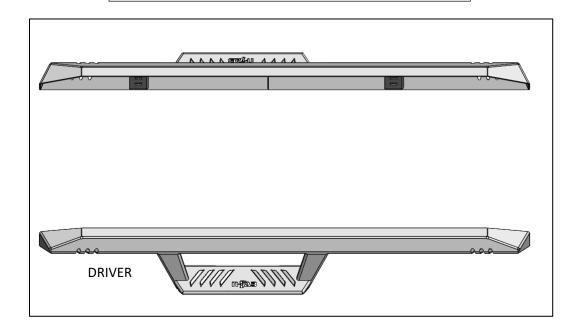


PARTS INCLUDED	QTY
Step Rail	2
Rocker Panel mounting Brackets	4

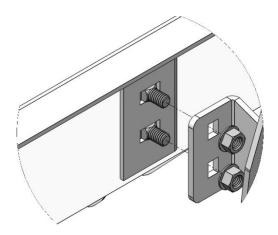
DO NOT USE IMPACT TOOLS

HARDWARE DESCRIPTION	QTY.
HWKT-HWKT- 12095X	
M10x25mm Hex flanged bolt	8
3/8" x ¾" carriage bolts	8
3/8" Flanged nuts	8

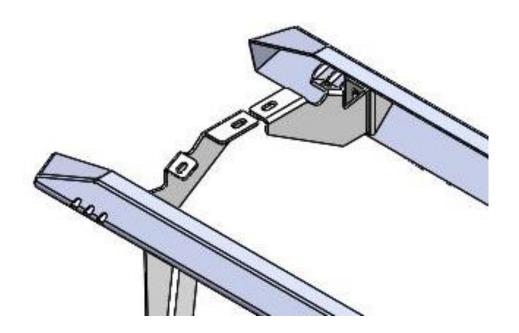
Step 1. Identify the Driver and Passenger side Step Rail.



<u>Step 2:</u> Install three rocker panel brackets to the attachments points located on the backside of the channel using the supplied 3/8" x 3/4" carriage bolts and 3/8" flanged nuts. Leave finger tight for now.



NOTE: Larger bracket will attach towards the front of step rail in the first position.





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STEP 3: Remove any factory running boards or hardware and discard. **STEP 4:** Clean/tap the three factory threaded mounting locations.



STEP 5: Carefully place step into place and loosely fasten using the supplied M10X25mm hardware.



<u>Step 6:</u> Next, adjust the step assembly up/down and front/back to level out the step rail with body panel and then tighten step to brackets at 20 ft. /lbs.



<u>Step 7:</u> Adjust the step rail to where you have approximately $\frac{1}{2}$ gap between the body of the vehicle and the top of the rail.



<u>Step 8:</u> After finial adjustment, tighten all rocker panel brackets to 30 ft./lbs. <u>Step 9:</u> Re-peat steps 3-8 for passenger side.