

PART NUMBER: PRC1471QC-TX, PRC1571QC-TX

PRODUCT: Aluminum Hoop Step

APPLICATION: 15-16 CHEV/GMC 1500/2500

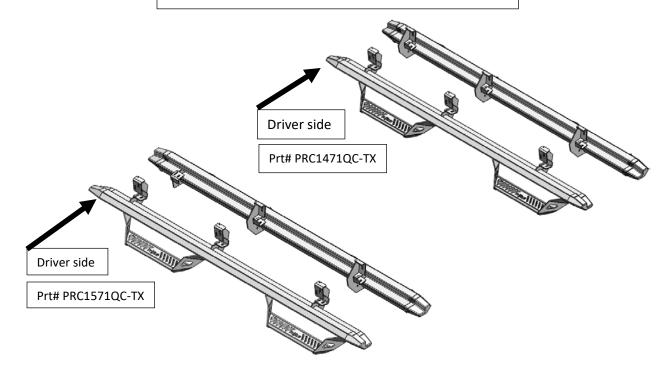
QUAD CAB/CREW CAB

PREDATOR PRO



| HARDWARE DESCRIPTION | QTY. |
|----------------------------|------|
| # C14-QC KIT | 1 |
| M8 Threaded clip | 6 |
| M8-1.25 Hex fin Nut | 6 |
| M8-1.25x25mm Hex head bolt | 12 |
| M10 fender washer | 18 |

Step 1. Identify the Driver and Passenger side Step Rail.

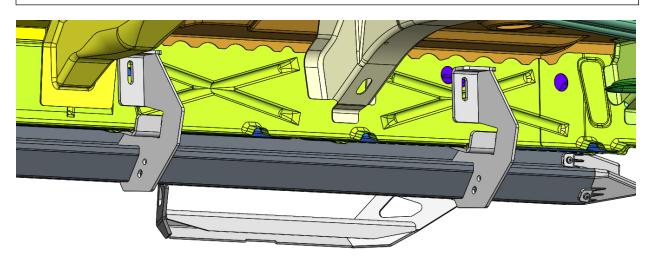


<u>Step 2.</u> With the correct step placed on each side of the vehicle, take note of where the brackets are located. Look under the vehicle and locate the factory supplied mounting positions. *NOTE:* Some vehicles require the use of supplied clips and nuts.

<u>Step 3.</u> If the vehicle requires use of clips, install those now. This requires the removal of a plastic body plug. Use a screwdriver to remove each plug, and install the clips.



<u>Step 4.</u> Align the steps with the mounting holes. Beginning with the middle bracket, use one M8-1.25 bolt and one fender washer for each mounting location and thread the bolts into the mounting holes and leave loose. Continue with the front and rear bracket. *NOTE: Some vehicles require the use of an additional nut and washer for the lower portion of the mounting bracket.*



<u>Step 5.</u> After final positioning, begin at the rear bracket and tighten the lower bolt to 15-20 ft. /lb. Continue to the front bracket and then to the center bracket. Next, tighten the upper mounts from front to back at 15-20 ft. /lb.

Step 6. Repeat steps 3-5 for the passenger side. Your install is now complete.