

PART NUMBER: PRF9984CC-TX, PRF9971QC-TX

PRODUCT: Aluminum Hoop Step

APPLICATION: 99-16 F250/F350 CREW CAB

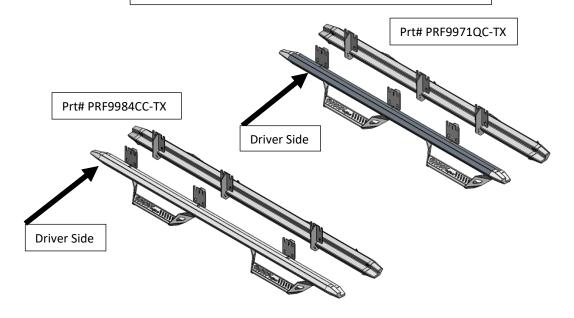
99-16 F250/350 SUPER CAB

## PREDATOR PRO

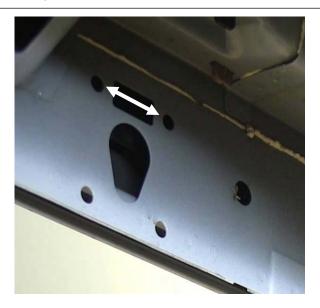


HARDWARE DESCRIPTION	QTY.
# F99 KIT	1
3/8 CLIP SHORT	12
3/8-16X1 1/2 CARRIAGE BOLT ZNC	12
3/8-16 HEX FIN NUT ZNC	12
3/8 USS FLAT WASHER ZNC	12
3/8-16 X 1 HEX C/S GR 5 ZNC	12

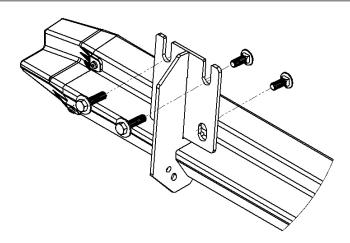
Step 1. Identify the Driver and Passenger side Step Rail.



**Step 2** Starting with the Driver side, locate the holes for the upper mounts (x3) and install the supplied (x2) 3/8" clips in each position.



<u>Step 3</u> Take the driver side step and carefully raise it up into position and align brackets up to the three mounting positions and start the supplied 3/8" carriage bolts, nuts and washers and hand tighten. *NOTE:* The carriage bolts will start from the outside of the body where the nut and washer will be only visible from the opposite side of the pinch weld.



<u>Step 4</u> Starting with the rear bracket, carefully push up from the bottom and position the rail snug under the body of the vehicle and tighten only one of the carriage bolts.

<u>Step 5</u> Next, move to the front bracket and push from the bottom to level the rail with the pinch weld. Completely tighten the hardware on all three brackets at 17-21 lb/ft of torque.

Step 6 Repeat steps 2-5 for the passenger side.