

I-SHEET NUMBER: INST-00139 PART NUMBER: **PRJ1980T-TX** PRODUCT: **ALUMINUM HOOP STEP** APPLICATION: **2019-20 JEEP JT 4D** 

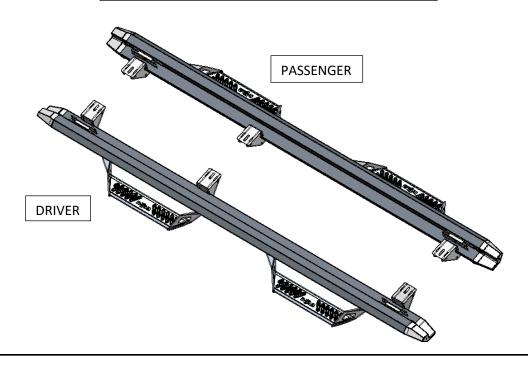




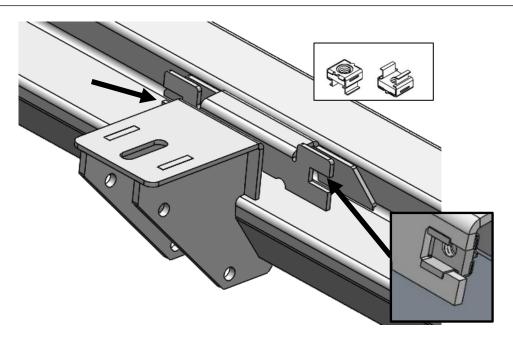
HARDWARE DESCRIPTION	QTY.
# HWKT-05322X	
M8-1.25MM X 30MM HEX CAP SCREW W/WASHER	6
5/16"-18 CLIP-ON NUT, 1/8" PANEL ZINKLAD 1000B	8
5/16"-18 X .75" FLANGE HEAD BOLT, ZINKLAD 1000B	8

PARTS INCLUDED	QTY
Driver side step	1
Passenger side step	1

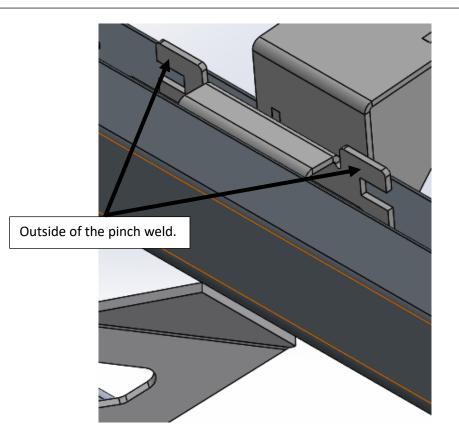
**<u>Step 1</u>**: Identify Driver and Passenger side Nerf-step.



**Step.2** Starting with the passenger side step rail, install the supplied (x4) 5/16" snap nuts into the two notches in each front and rear bracket.



<u>Step. 3</u> Carefully raise step rail up to the pinch weld of the body and align brackets up with the factory mounting locations. *NOTE: Make sure the <u>pinch weld</u>-mounting bracket is on the outside of the body and the cage nuts are aligned with the mounting hole.* 





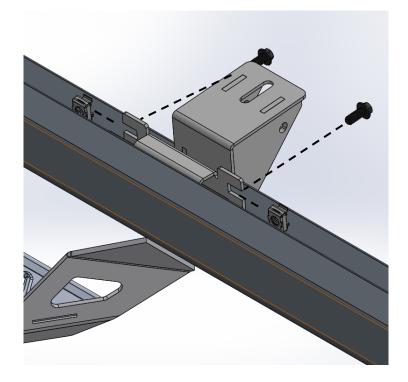
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<u>Step. 4</u> Beginning with the center bracket start one of the supplied M8X30mm Hex bolts and leave loose to help steady the step to install the remaining hardware.



<u>Step 5.</u> Next, go ahead, install the two remaining M8x30mm hex bolts in the upper mounts, and leave loose at this time.

<u>Step. 6</u> Next, start all (x4) 5/16'x3/4'' Flanged hex bolts in the upper bracket mounts through the pinch weld and leave loose.



<u>Step. 7</u> After finial positioning, tighten all (x4) 5/16 "x ¾" hex bolts no more than 6 ft/lbs. torque. <u>Step. 8</u> Next, tighten all (x3) upper mounting positions to 17-20 Ft/lbs. torque. <u>Step.9</u> Repeat steps 3-6 for passenger side.