

PART NUMBER: **T07RBS-H**

PRODUCT: REAR BUMPER/HITCH

APPLICATION: **07-17**

TOYOTA TUNDRA

Hardware:	Qty
M8 x 25mm hex bolt	2
M8 washers	4
M8 Nuts	2
1'x1/2" Hex bolts	4
½" nuts	4
½" Washers	8

Parts Included:	Qty
RBS-H Bumper	1
Bumper Bracket	2
Bracket spacers	4

Rear Bumper Removal:

Step 1: Unplug the connector that connects the bumper's wiring harness to the rest of the vehicle.



Step 2: Unplug the connecter on the back of the trailer light plug. Pres the two metal tabs together and push it out of the front of bumper.



Step 3: Remove the license plate bulbs from there housing and secure up out of the way.

Step 4: Unbolt and remove the license plate and plastic retainer from the **OE** rear bumper.



Step 5: Remove the plastic end cap. (Both sides)





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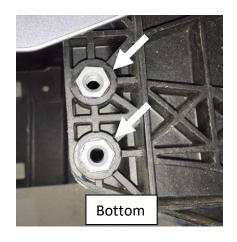
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Step 6: Remove the plastic bumper cap and set aside.



Step 7: Remove the four top bolts and two lower bolts that attach the bumper end and Remove. (Both sides)





RBS-H Bumper Bracket Install:

Step 1: Remove the two 19mm hitch bolts. (Both Sides)



Step 2: Remove the two bolts that attach the OE bumper bracket and remove (Bothe sides))





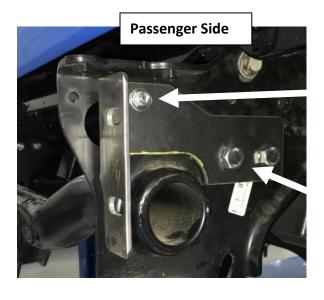
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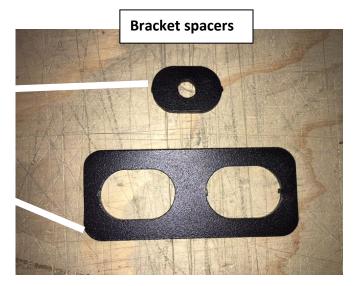
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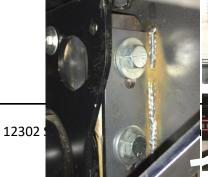
Step 3: Using the two 21mm hitch bolts removed in step 1 and the supplied M8x25mm Hex bolt, nut and washers, install the bumper brackets with the spacers and tighten. (Both Sides)





RBS-H Bumper Install:

Step 1: Remove RBS-H bumper skid plate and set aside. Next, install the RBS-H bumper to the bumper brackets using the supplied ½"x1" hex bolts, nuts and washers.





Step 2: After proper alignment, tighten all hardware. *NOTE: Carefully open tail gate to check clearance with bumper before final tightening.*

Step 3: Re-Install RBS-H skid plate and secure. **NOTE:** An aftermarket license plate light is recommended.