

PART NUMBER: **T14RBS-H** PRODUCT: **REAR BUMPER/HITCH** 

APPLICATION: 14-17 TOYOTA TUNDRA

Hardware:		Qty
M8 x 25mm hex bol	t	2
M8 washers		4
M8 Nuts		2
1'x1/2" Hex bolts		4
½" nuts		4
½" Washers		8
Parts Included:	Qt	y
RBS-H Bumper	1	
Bumper Bracket	2	
Bracket spacers	4	



## Rear Bumper Removal:

**Step 1:** Unplug the connector that connects the bumper's wiring harness to the rest of the vehicle.

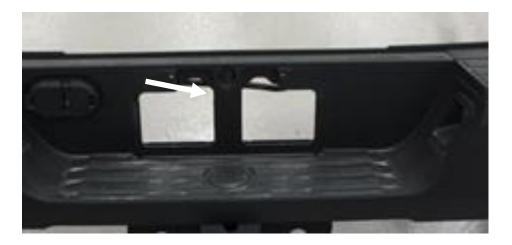


**Step 2:** Unplug the connecter on the back of the trailer light plug. Pres the two metal tabs together and push it out of the front of bumper.



Step 3: Remove the license plate bulbs from there housing and secure up out of the way.

**Step 4:** Unbolt and remove the license plate and plastic retainer from the **OE** rear bumper.



**Step 5:** Remove the plastic end cap. (Both sides)





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**Step 6:** Remove the plastic bumper cap and set aside.



**Step 7:** Remove the four top bolts and two lower bolts that attach the bumper end and Remove. (Both sides)



## Bottom

## **RBS-H Bumper Bracket Install:**

Step 1: Remove the two 19mm hitch bolts. (Both Sides)



Step 2: Remove the two bolts that attach the OE bumper bracket and remove (Bothe sides))



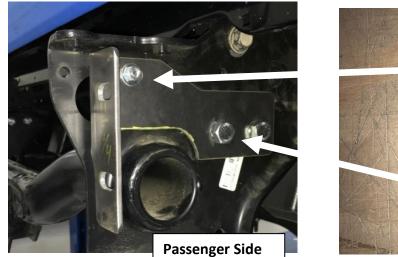


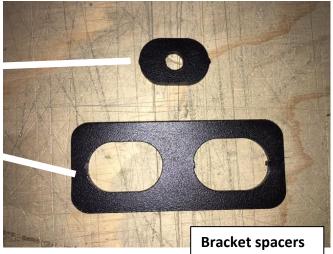
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OE Bracket will not be re-used

**Step 3:** Using the two 21mm hitch bolts removed in step 1 and the supplied M8x25mm Hex bolt, nut and washers, install the bumper brackets with the spacers and tighten. (Both Sides)





## **RBS-H Bumper Install:**

**Step 1:** Remove RBS-H bumper skid plate and set aside. Next, install the RBS-H bumper to the bumper brackets using the supplied ½"x1" hex bolts, nuts and washers.



**Step 2:** After proper alignment, tighten all hardware. *NOTE: Carefully open tail gate to check clearance with bumper before final tightening.* 

**Step 3:** Re-Install RBS-H skid plate and secure. *NOTE: An aftermarket license plate light is recommended.*