

#### Thank you for your purchase of the *RETRAX<sup>™</sup>* bed cover system. Please read and follow instructions Before un-boxing and assembling the bed cover check for shipping damage.

Keep boxes and packing until installation is complete.

Unpack carefully to prevent scratching. Remove protective films from cover and canister **after** installation is complete.

REMOVE the protective plastic films before exposing to direct sunlight.

DO NOT lubricate RETRAX—See Maintenance page for proper care.

#### Parts checklist for large box

- Owner's packet with keys
- Cover rolled in to canister-spiral assembly
- Front cover for canister
- Drain tube kit

#### Parts checklist for rail box

- Driver's side rail
- Passenger side rail
- Clamp box including (Fig #1)
- (2) 1/4-20 well nuts /w end removed,
- (2) 1/4-20 Nylock Nuts
- (2) 1/4-20x2" Allen Bolts
- (2) 1/4-20x1.5" Allen Bolts
- (4) G-16 Clamps
- (4) keyhole Rubber Spacers
- (4) 3" Rubber Spacers
- (2) 10-24x3/4" Screws
- 1/8" measuring tool
- Allen wrench

#### **Tools Needed**

- 2#Philips Screwdriver
- 7/16" wrench
- 9/16" wrench
- Drill with 1/4" bit
- 3/16" Allen Wrench

### DO NOT USE LOCTITE! USE OF LOCTITE VOIDS WARRANTY



The Titan comes **with or without** the Utili-Track rail system.

If the Titan <u>does not</u> have the Utili-track rails, then the mounting hardware used is shown in Fig. 1.

If the Titan <u>does</u> have the Utili-track rails, then the mounting hardware used is shown in Fig. 2.



For Titans with Utili-track system there is two ways to attach the rear of the rails to the truck:

1. Drill holes and use bolts. This method will allow rail accessories to slide out the back of the track 2. Use supplied clamps



#### ASSEMBLY AND INSTALLATION INSTRUCTIONS

#### **Pre-assembly guidelines**

Two people are recommended for installation and you should allow 1 to 1  $\frac{1}{2}$  hours to complete. Floor space about the size of pickup box is needed for assembly of the bed cover and rails. Clear out the pickup box and clean the front and side bed rails.

<u>Plastic bed liners may have to be cut or notched at the front of the bed if they touch the</u> <u>rolling cover or interfere with proper canister location.</u> A jig saw with medium tooth blade or a Dremmel or Roto-Zip tool works well. The front lip of the bed liner should be cut off if side bed rail caps are not installed.

**Drain tubes** (2) 1/2" drain tubes connect to the bottom of canister and can exit out the floor at the front of the pickup bed. There are small drain holes in the front corners of the floor in the Titan. These can be enlarged to 1/2" and used for the drain tubes. For pickups equipped with plastic bed-liners, holes for the drain tubes need to be drilled through the plastic only. We recommend drilling additional holes through the floor of a plastic bed liner at the lowest points in front to allow for water drainage.

#### STEP 1 Remove the shipping bracket and yellow wire. Completely remove white shipping tubes.

The shipping brackets can be disassembled simply by removal of the 10-32 screws fastened to each side of the canister **(Remove these items only)**. The tailgate can then be lifted away from the canister allowing for the removal of the shipping bracket by sliding the T-channel out from the wire ties. The wire ties can then be removed from the bearings without the need for cutting the wire. Pull white Shipping tubes completely out of the canister.

DO NOT ALLOW THE COVER TO ROLL INTO THE SPIRAL BECAUSE THE BOTTOM OF THE LOCK CAN DAMAGE THE COVER! Shipping tube Shipping bracket **Remove these items only!** 



Driver's side view of assembly

STEP 2 Install the passenger rail to the spiral.Passenger rail has "inspected by" sticker under the front of the railLift up the lock cover and open lock by pressing release button.



**STEP 3 Install the drivers rail.** Lift up the lock cover and open lock by pressing release button. Pull the cover out of the canister 6"-8" (See PowertraxPRO Installation Supplement on how to move electric cover). Caution: DO NOT allow cover to roll back into canister until rail is installed. Repeat Step #2 to install the driver's rail. Be sure all rail mounting screws are tight.



#### STEP 5 Lift the assembled cover into the

**bed.** Roll the cover into the canister and push down firmly on the rounded end of the lock until it latches. Close the tailgate on the pickup. Using two people, lift the bed cover by the front of the rail and two feet to the back. Set the assembly in place at the very front of the bed.

#### The rubber weather-strip on the front cover should lie on top of the pickup's front rail - pointed towards the cab.

(NOTE: If needed, gently push and twist the rails slightly inward to drop into place.)

A latch is found on a Manual Cover Only. See PowertraxPRO Installation Supplement on how to mover electric cover.





**STEP 6 Position the cover.** Move the rails forward or back to achieve an 1/8" gap between the bottom notch of the rail and the inside face of the closed tailgate or tailgate protector. Measure both sides. Use the supplied 1/8" thick measurement tool to achieve the correct 1/8" gap.



**Note:** Plastic bed liners may have to be cut at the front of bed so the bed cover can be moved forward to achieve proper 1/8" clearance at the tailgate.

**Note:** Keep rails from moving once in position 1/8" from the tailgate.





Steps 7 and 8 are for Titan's without the Utili-track system Steps 7-U and 8-U (next page) for Titan's with Utili-track system



#### STEP 7 Install the front set of

**clamps.** Start with the two clamps closest to the canister. Proper clamp location is over the rail spacer blocks.

The clamps should be installed as high up as possible to engage more teeth on the rail. Using a 9/16" wrench, tighten the clamps. If the clamp wants to rotate while tightening, hold with pliers or vice-grip.



**STEP 8 Install the rear set of clamps**. Attach the rear set of clamps over the rail spacer blocks at the rear of the rail. Push down on the rail as you tighten the clamp bolts for a better seal on top of the pickup box rails.

The rear of the rail may need to be tilted up or down for best fit over the tailgate or tailgate protector.



\*\*If your truck has the Utili-track option use Step 7-U and 8-U\*\*

#### Step 7-U: Drill the front mounting holes in the

**bed.** There are 3 holes near the canister in each rail. The Titan Crew cab 7 ' long bed uses the hole nearest to the canister. The King cab 6.5' bed uses the middle hole. The Crew cab 5.5' bed uses the rear hole. Hold the **drill level** and drill 1/4" holes through the **center** of the front mounting holes in the rails and through the pickup bed rails. (The Titan King cab 8' long bed has 1 hole near the canister and one additional hole in the middle of the rail)





Hold drill level

**Step 8a-U: Attach the bed cover to the pickup.** Start at the front. Insert the Allen head bolts (1/4-20x2) through the correct hole in the rail and start threading and tighten the bolt into the rubber well nuts. Hold the rubber nut with the end of you fingers behind the Utili-track rails.



Insert the bolts through rail holes and thread into the cut end of the rubber nut.

#### Step 8b-U: Attach rear of the rails to the pickup.

Fasten the clamps over the spacers at the rear of both rails. Hold rails level when tightening clamps.

To bolt the rails in place, hold the drill level and drill 1/4" holes through the center of the rear mounting holes in the rails and through the pickup bed rails. Insert the Allen head bolts (14-20x1.5") into the predrilled holes on the rails and thread into 1/4-20 Nylock nuts.

Reminder: The bolt method allows accessories to slide out the rear.



#### Additional Notes for use with Utili-track Options:

- The lock handle needs to be pushed part way down for clearance when rolling the bed cover over the bed divider option. You may also need to lift up slightly on the cover for additional clearance when passing over the bed divider. If needed the bed divider can be lowered for clearance. You can oblong the 2 holes on both mounting brackets to lower the divider 1/8" to 1/4".
- The knobs for the bed extender may need to be turned slightly for clearance. We do have smaller knobs available from the factory. Call us to order them. (The knobs have either 8mm or 10mm threads-please measure before ordering.)
- The bed extender can be narrowed if it makes contact with the inside edge of the bed cover rails. Completely loosen the screws shown to the right and slide the extender together about 1/4", then retighten.







the rails is reduced by adding rubber rail adjustment spacers to the rubber blocks behind the bolts or clamps. Slide the rubber spacers between the rubber block and the pickup bed rail caps. Each rubber spacer will decrease the distance by approximately 1/8". Continue adjustment until the rails are parallel at the front and rear mount locations when clamps or bolts are tight.



**STEP 11** Check for proper fit between the front cover and the rolling cover. Using the lock handle, pull the cover closed over the tailgate and latch. The amount of weatherstrip showing at the front of the rolling cover should be close to equal on both the passenger and drivers sides. (Photo shows unpainted parts for clarity) If there is less weather-strip exposed on one side, adjust that rail by removing the clamps and moving that rail towards the cab. Replace the clamps and close the cover. Check again for equal spacing at the front and readjust if needed.



#### STEP 12 (a)

Remove plastic film from the canister. Place the foam washers over the drain tube fittings. Push the assembled tubes into the 2 holes on the bottom of the canister. The fitting should lock into place; test by pulling down on the fitting, it should not pull out of canister.



**STEP 12 (b)** Finish installing the drain tubes. On some models there are factory drain holes in both front corners, on others there are plastic plugs that can be drilled out for the tubes. You can enlarge existing holes or drill new holes in the front wall or floor if needed. Be careful of what is behind when you drill. If using a plastic bed liner, then holes need to be drilled through the liner only. Cut the tubes to length to fit in desired locations.

**STEP 13** Open and close the cover to insure it is rolling without rubbing or binding. Now remove the plastic films from the cover. (Remove film before exposing to the sun)

FINAL NOTES: Be sure that all clamps or bolts are tight. The top surface of the rails should be level. Loosen the clamp, adjust rail and retighten clamp if needed. On some models, a better fit over the tailgate or tailgate protector maybe obtained if the rear of the rail is tilted up or down slightly. You should be able to open and close easily. The rolling resistance will decrease over time as the weather-stripping and bearings break-in.

The lock will push down easily when the cover is completely closed at the tailgate. You also will be able to latch and lock the cover anywhere else along the rail by **pushing down firmly on the rounded end of the lock handle**. In any part way open position; two thumbs may be needed to latch the cover in place. The effort needed to latch the cover will decrease as the lock mechanism takes a set. The lock can be adjusted if needed. At the bottom of the lock is an adjustable steel tip that contacts the rail. To increase or decrease the pressure, loosen the jam nut with a 7/16" wrench, adjust the steel tip in or out with an 1/8" Allen (hex) head wrench, then hold steel tip while re-tightening the jam nut.

#### DO NOT lubricate the RETRAX bed cover!

See maintenance on back page



# **RetraxPROMAINTENANCE AND USE INSTRUCTIONS**

## <u>USE</u>

The Retrax cover has superior quality, rail weather-strip seals. These seals help minimize water intrusion into the pickup bed. The initial break-in period for the rail weather-strip is about 48 hours in the fully closed position. Your cover may be slightly harder to open and close during the break-in period.

#### **Opening and Using the Cover**

Using your *RetraxPRO* cover is as simple as opening the lock cover and pressing the button at the center of the latch to pop open the handle (1). If properly installed, the cover should be able to roll open and closed easily with one hand (2). During the break-in period more effort may be needed, but you still should be able to roll the cover open and closed with one hand.

#### **Closing and Locking the Cover**

To latch your *RetraxPRO* cover anywhere along the rail, push down firmly on the end of the lock handle using both thumbs (3). It takes this amount of force because it is a friction lock in any open position. The *RetraxPRO* cover is easier to latch in the fully closed position due to a recess in the rail.

#### Securing Loose Cargo

**RetraxPRO** covers make transporting loose and large pieces of cargo safe and secure; a unique feature that most tonneau covers cannot claim. To secure any item too big to fit under the cover, latch the lock handle shut against the item to help keep it in place (4).

# <sup>3</sup>





The teeth of the *RETRAX*™ keys always face out



Locked Position

Unlocked Position

## **MAINTENANCE & CARE**

#### **Cleaning and Caring for Your Cover**

Treat your **RetraxPRO** cover like you would treat the hood of your truck; you can wash and wax your cover like you would your pickup. The weatherstripping on your cover may absorb soapy residue from a car wash, so we recommend wiping down the inside of your rails from time to time (5).

#### Important:

**NEVER** spray any lubricant or cleaner in the rails. <u>This will void your warranty</u>. The ball bearings are sealed and will not need any sort of lubricant or spray.





#### Warranty Statement

Applied Products, Inc. (referred to as manufacturer) warrants each new RetraxPRO retractable pickup bed cover to the original owner as follows:

The RetraxPRO has a limited lifetime warranty for the failure of materials and workmanship. Warranty replacement costs will be prorated after three (3) years.

Items not covered under the warranty:

- Normal wear over the life of the RetraxPRO
- Water intrusion at any location or any damage caused as a result
- Other dealer and/or purchaser installed parts & accessories

Conditions which will void all warranty:

- Lubrication of the rails or sealed ball bearings
- Altering the RetraxPRO in any manner without written approval from the manufacturer
- Use for any purpose other than the normal intended use
- Misuse, negligence or accident
- Installation of any other part or accessory which comes in contact with or may interfere with the RetraxPRO without written approval of the manufacturer
- Failure to register this warranty with the manufacturer within thirty (30) days from the date of delivery
- Failure to adequately secure cargo to prevent damage to the RetraxPRO
- Acts of God or other external causes

#### **Conditions and Limitations**

This warranty is subject to certain conditions and limitations including, but not limited to, the following:

- Any part of a RetraxPRO retractable pickup bed cover that is found to be defective under the terms of this warranty will be repaired or replaced using either new or reconditioned parts at the discretion of the manufacturer.
- In determining what constitutes a failure under the terms of this warranty the decision of the manufacturer will be final.
- This warranty is applicable to the original purchaser only and is not transferable to subsequent purchasers.
- The manufacturer does not accept any responsibility in connection with the installation of any of its products by its dealers or agents.

- The manufacturer does not undertake responsibility to any purchaser for warranty express or implied by any of its dealers, distributors or agents beyond which is contained herein.
- Without regard to an alleged defect of its products the manufacturer under any circumstances does not assume responsibility for loss of time, inconvenience, revenue, or other consequential damage including, but not limited to, expenses for telephone, food, lodging, travel, loss or damage to the vehicle the products are installed on or loss or damage to personal property of the purchaser or user of the products.
- The manufacturer reserves the right to make changes in the design of, improvements to, or warranty of its products without imposing any obligation upon itself to provide the same for any products theretofore manufactured.
- Under no circumstances shall Applied Products, Inc. be liable for special, indirect, incidental or consequential damages sustained in connection with the RetraxPRO cover

Some states do not allow limitations on how long the implied warranty lasts, so the aforementioned limitations may not apply to you.

#### **Claim Procedure**

If a part fails, the purchaser should return to the selling dealer to determine if the failed part is covered under the terms of this warranty. If a warranty claim is necessary, the dealer will contact Applied Products, Inc. If it is impractical for the purchaser to return to the selling dealer, then the purchaser may contact Applied Products, Inc. directly at 1-800-206-4070. The defective part, along with a copy of the original bill of sale, must be returned prepaid to Applied Products, Inc. at 917 S. 46th St. Grand Forks, ND 58201. At the manufacturer's discretion, photos, a copy of the original bill of sale and the serial number may be submitted in lieu of the returned damaged product to Applied Products, Inc. After determining the validity of the warranty claim, Applied Products, Inc. will ship a replacement part prepaid to the customer. Labor costs to replace defective parts are the responsibility of the purchaser.

If at any time you need warranty assistance, please call 1-800-206-4070 or email us at retrax@retrax.com and one of our technical reps will be happy to help you. When calling or emailing, please be prepared to reference your part number and serial number.



An Employee Owned Company

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