

RUGGED COVER

Premium Rollup Cover Rail Installation Instructions For Toyota Tacoma

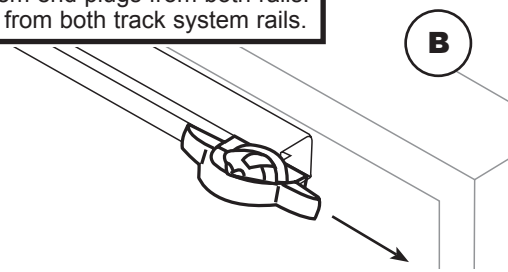
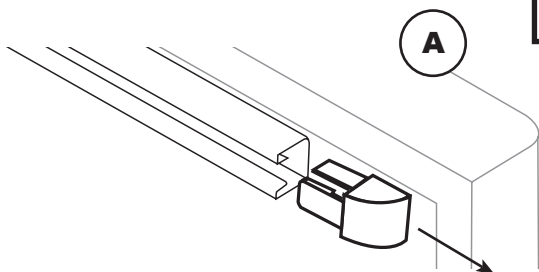
200 Universal Dr. • Owosso, MI 48867 • 989-725-8354 • Fax: 989-725-8409 • 1-800-433-3604

1 PREPARING TO INSTALL SIDE RAILS FOR RC-T516 & RC-T616

Removing End Plugs and Tie-Downs

INSTRUCTIONS:

- A. Remove track system end plugs from both rails.
- B. Remove tie-downs from both track system rails.



2 SIDE RAIL SEAL INSTRUCTIONS

Installing Brackets Into Utility Track

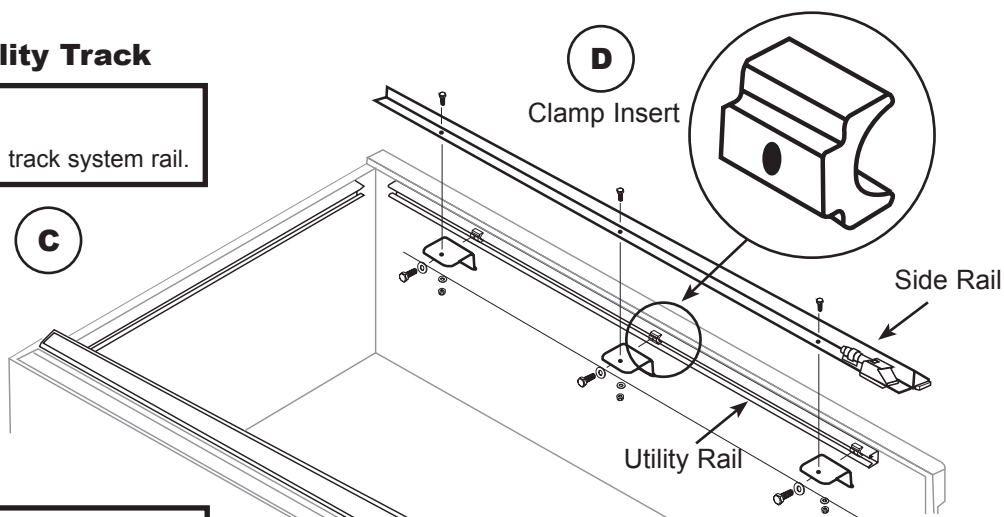
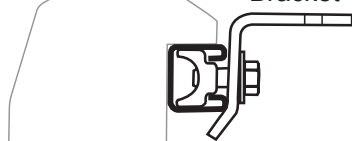
INSTRUCTIONS:

- C. Assemble brackets as shown
- D. Slide (3) clamp assemblies into each track system rail.

(Side View)

Clamp
Bracket

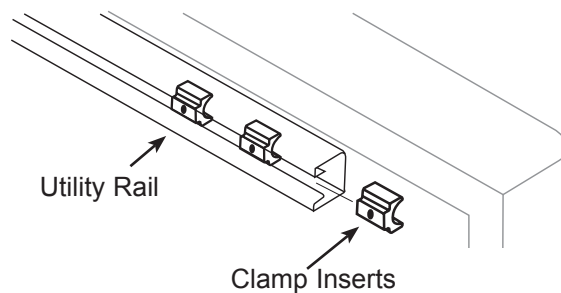
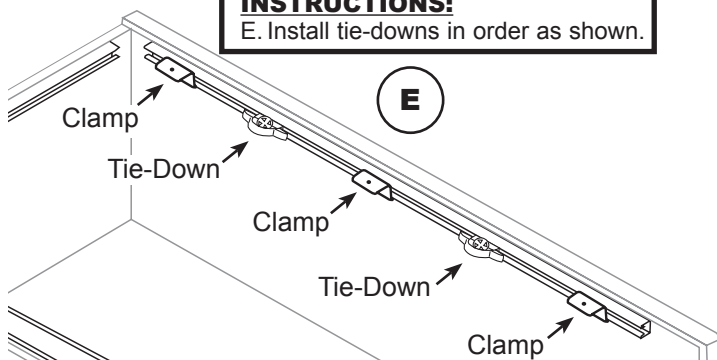
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If Tie-Downs Are Going To Be Used

INSTRUCTIONS:

- E. Install tie-downs in order as shown.



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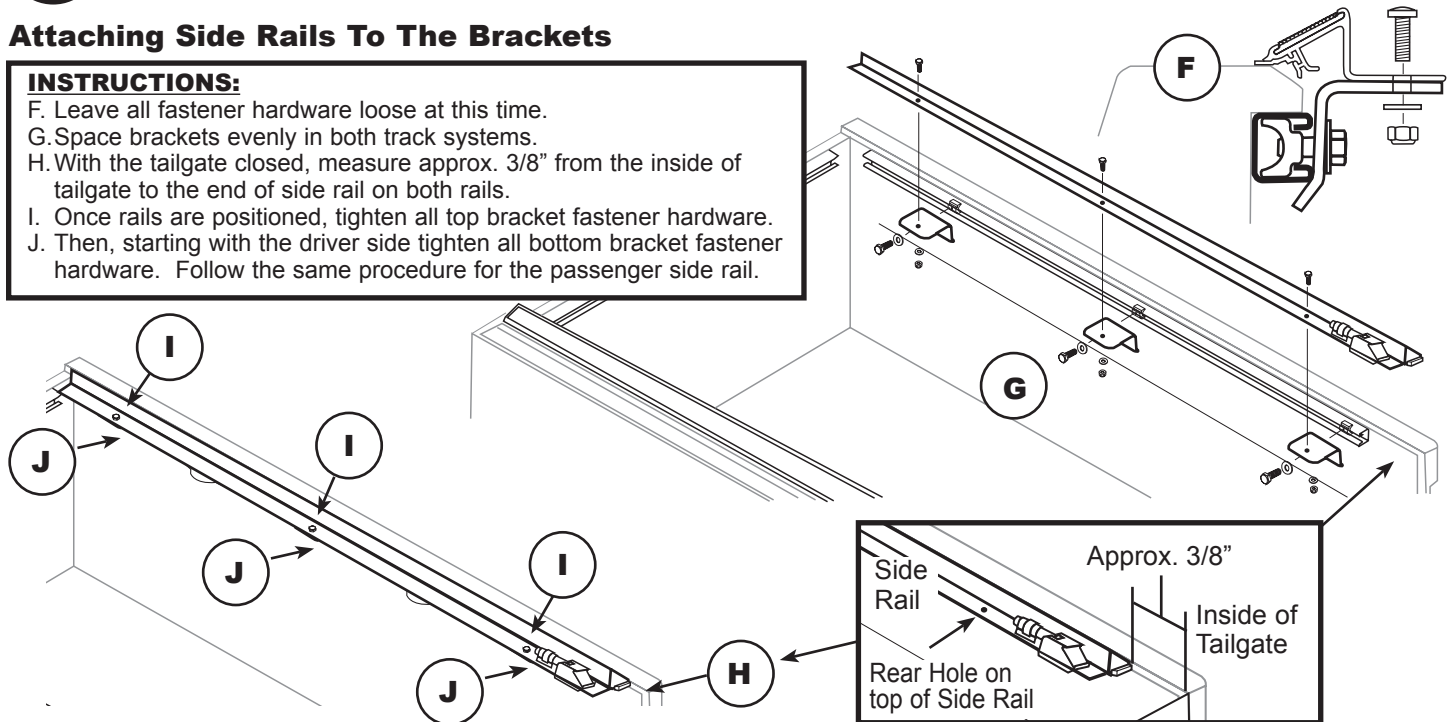
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INSTALLATION OF SIDE RAILS FOR RC-T516 & RC-T616

Attaching Side Rails To The Brackets

INSTRUCTIONS:

- F. Leave all fastener hardware loose at this time.
- G. Space brackets evenly in both track systems.
- H. With the tailgate closed, measure approx. 3/8" from the inside of tailgate to the end of side rail on both rails.
- I. Once rails are positioned, tighten all top bracket fastener hardware.
- J. Then, starting with the driver side tighten all bottom bracket fastener hardware. Follow the same procedure for the passenger side rail.



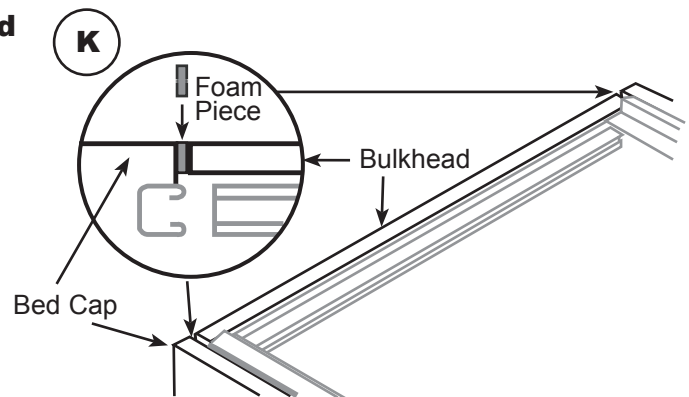
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INSTALLING SEAL BETWEEN SIDE RAIL CAP AND BULKHEAD

Sealing Space Between Rail Cap and Bulkhead

INSTRUCTIONS:

- K. Press small foam piece between the side rail cap and side of bulkhead near cab on truck on both sides.



5

INSTALLING FRONT CAB RAIL

Front Rail With Cover

INSTRUCTIONS:

- P. Insert front rail stem into hole in front of side rail. Then slide on washer and screw on front release knob tight on both sides.
- Q. Put Header Seal on top of bulkhead.

