



Installation Instructions Front Tubular Bumper
Part Number 52403
55-06 Jeep CJ and Wrangler

Parts List: (1) Front Tube Bumper

Important Note: To obtain the correct installation, we recommend that you follow these instructions carefully. Please take care when installing this.

Step 1: Remove the front bumper from the vehicle. **DO NOT DISCARD THE ORIGINAL HARDWARE**, it will be reused for the new bumper during installation.

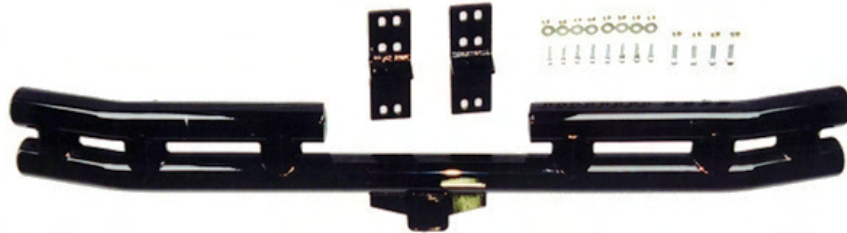


Step 2: Position the new bumper up to the frame and line up the holes to the factory mounting locations. Using the included and factory hardware, secure the bumper to the vehicle and tighten the bolts.





**Installation Instructions
52407 Rear Tube Bumper
1955-2006 Jeep CJ, Jeep Wrangler**



Please read these instructions completely before attempting to install this bumper.

Step 1: Attach the bumper brackets to the bumper using the supplied bolts, nuts and washers. Do not tighten at this time.

Step 2: Place the bumper and brackets up to the rear crossmember. A second person maybe needed to help hold the bumper in place.

Step 3: Align the bumper left to right as needed. Mark the holes that will best fit your application and set the bumper and brackets aside.

Step 4: Using a center punch and hammer, mark each hole. This will keep the drill bit from “walking”. Using a 1/2 “ drill bit, drill the marked holes.

Caution: Be sure to check behind the crossmember for anything that may be damaged while drilling.

Step 5: To prevent rust, apply a coat of rust preventative paint to the newly drilled holes. Install the bumper and brackets with the included bolts, nuts and washers.

Step 6: Align the bumper as needed. Tighten all bolts and nuts when proper alignment has been achieved.

WARNING: THE HITCH ON THIS BUMPER IS NOT TOW RATED AND SHOULD NOT BE USED FOR TOWING. IT CAN BE USED FOR HITCH MOUNTED ACCESSORIES NOT WEIGHING MORE THAN 200LBS.



