



**Installation Instructions Front Tubular Bumper**  
**Part Number 52403**  
**55-06 Jeep CJ and Wrangler**

**Parts List: (1) Front Tube Bumper**

**Important Note:** To obtain the correct installation, we recommend that you follow these instructions carefully. Please take care when installing.

**Step 1:** Remove the front bumper from the vehicle. **DO NOT DISCARD THE ORIGINAL HARDWARE**, it will be reused for the new bumper during installation.



**Step 2:** Position the new bumper up to the frame and line up the holes to the factory mounting locations. Using the factory hardware, secure the bumper to the vehicle and tighten the bolts.

