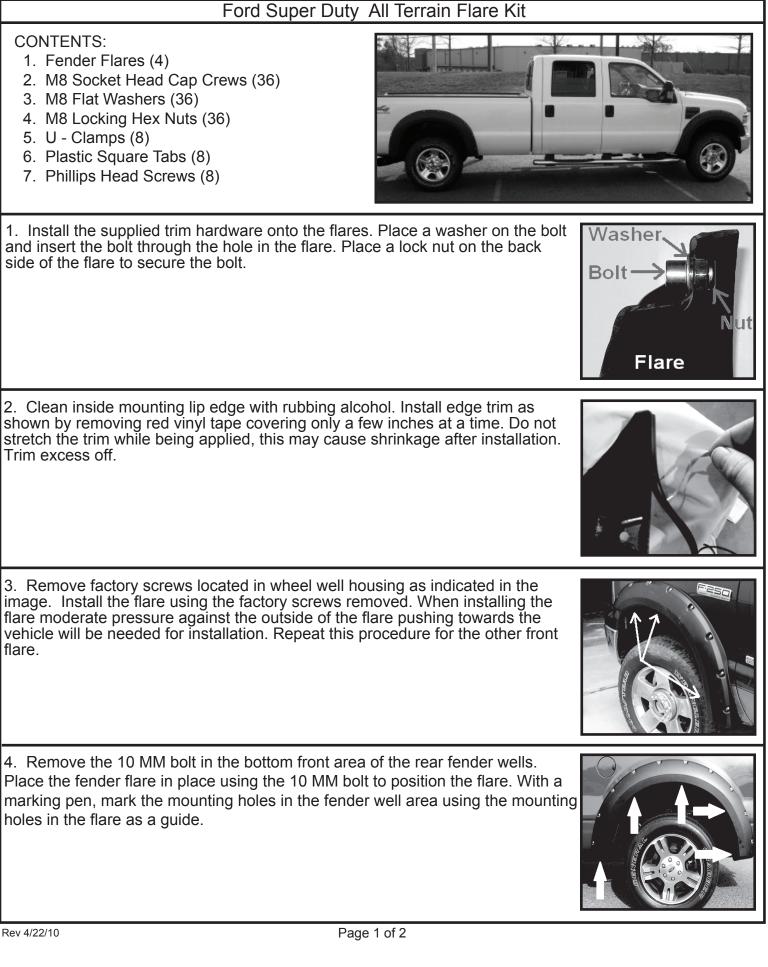


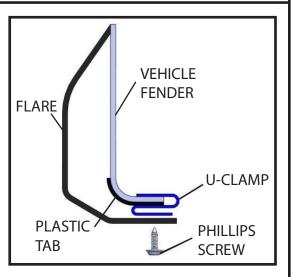
flare.





Ford Super Duty All Terrain Flare Kit

5. Install the plastic tabs centered over the markings in step 4. Install the u-clamps over the inner lip of the fender centered over the tab. Install the flare starting with the 10 mm factory bolt. Next attach the flare using the supplied screws in the remaining mounting holes. Some pressure may be needed to install the flare.



Optional Painting Instructions

NOTICE: Do not use any harsh chemicals on flares. Use only plastic approved cleaning chemicals.

Pain Preparation:

1. Lightly sand flares with 320 grid sandpaper.

2. Remove all surface contaminants from flares using an approved grease and wax remover.

3. Wipe flares with a tack rag to remove any dust or dirt.



Painting:

1. Apply two even coats of adhesion promoter to flares. Allow recommended flash time between coats. Let second coat dry for 15 minutes before primer application.

- 2. Apply an even coat of primer to flare surface. (A high build primer is recommended)
- 3. Paint flares with a automotive grade paint. (A flex additive must be added to paint)

