

RIGID

INSTALLATION INSTRUCTIONS

2017 FORD® SUPERDUTY® STEALTH GRILLE MOUNT



PRODUCT INCLUDES:

(1) Stealth Grille Mount

* LIGHTS SOLD SEPARATELY

***THIS MOUNT FITS THE FOLLOWING LIGHTS:**

(2) 6" SR-Series*

IMPORTANT

THANK YOU FOR PURCHASING RIGID INDUSTRIES' PRODUCTS FOR YOUR VEHICLE.

Please read through all of these Instructions and tips before proceeding with the installation.

We do our best to provide a simple installation process for all applications however a professional installation is always recommended.

**Always disconnect any power sources connected to your vehicle
before servicing fuses or electrical systems.**

STEP 1

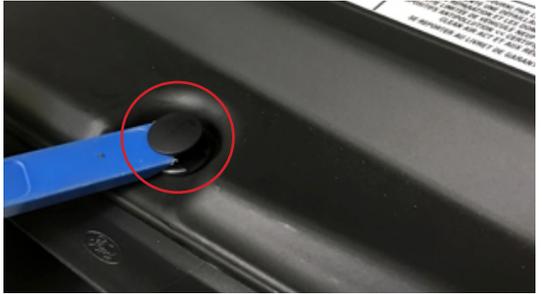
Open hood and remove the plastic push pins that attach the plastic radiator shield. Use push pin pliers, non-marring prybar or equivalent.

See Figures 1, 1.1

FIGURE 1



FIGURE 1.1



STEP 2

Remove the (8) 10mm bolts towards the front of the truck and set aside to install later.

See Figures 2, 2.1

FIGURE 2



FIGURE 2.1



STEP 3

Remove grille by pulling away from the truck on the top and using a pick or a flat head screw driver, push pins down on the bottom of the grille and pull the grille out.

NOTE - BE SURE NOT TO DROP ANY CLIPS WHEN REMOVING THE GRILLE

See Figures 3, 3.1

FIGURE 3



FIGURE 3.1



STEP 4

Lay grille flat on the front and set the RIGID bracket into place as shown (marked D and P for drivers/passenger). Using a 1/16" drill bit, drill each hole through the first layer of plastic.

BE SURE NOT TO DRILL THROUGH THE FRONT OF THE GRILLE!

See Figures 4, 4.1

FIGURE 4



FIGURE 4.1



STEP 5

Once drilled, remove bracket and install the RIGID light bar and set it back onto the grille. Install the provided (10) screws per side, as shown below. Do this for both sides.

See Figure 5, 5.1

FIGURE 5

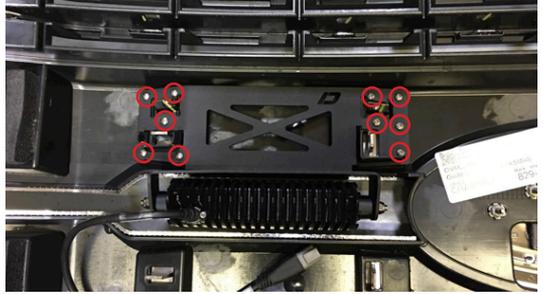


FIGURE 5.1



STEP 6

Once both brackets are installed and the lights are tight, reverse procedure of removal to install. After installation and wiring is complete, adjust lights as needed.

**Wiring: Wire your lights according to the instructions included with the light.
Take care to avoid any heat sources and sharp or abrasive surfaces.**

**Your installation is now complete.
Welcome to the Rigid Nation!**

WARRANTY INFORMATION

For warranty information, visit www.rigidindustries.com/about/warranty

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