



**BRACKET KIT #14520
INSTALLATION INSTRUCTIONS**

1999-2009 SILVERADO, EXT CAB & CREWCAB
2001-2009 SILVERADO HD 1500 EXT CAB & CREWCAB
2000-2009 SUBURBAN & YUKON XL / AVALANCHE
EXT CAB APPLICATIONS USE BOARDS PART #14080
CREW CAB APPLICATIONS USE BOARD PART #14090

BEFORE BEGINNING THIS INSTALLATION PROCEDURE, READ THROUGH INSTRUCTIONS CAREFULLY AND COMPLETELY

		HARDWARE KIT	
8	Main Brackets Identical	6	5/16" Nylock Nuts
16	8mm x 1.25 Head Bolts	32	Flat Washers
8	5/16"x3/4" Hex Head Bolts	16	5/16" TEK Screws-Self Tapping
8	Top Clamp Brackets	8	Top Clamp Carriage Bolts

Step 1: Using the Bracket Chart below, locate and clearly mark the mounting locations for the final Bracket positions. Bracket chart should be used for reference only.

BRACKET CHART: 99+ CHEVY/GMC SILVERADO/SIERRA EXT CAB			
Front Bracket	11"	Middle Bracket(rear)	55"
Middle Bracket (front)	34"	Rear Bracket	69"

2001-2006 CHEVY CREW CAB BRACKET			
Front Bracket	16"	Middle Bracket (rear)	40"
Middle Bracket (front)	61"	Rear Bracket	77"

Using a bracket for a drill template, mark the pinch weld hole locations and locate or drill each hole. **Note: The holes are approximately 5/16" from the pinch weld edge. Holes will be predrilled on most models**

Step 2: Position the main brackets and start the 5/16" hex head bolt. Flat washer and the 5/16" Nylock on the previously drilled pinch weld hole locations. Note: Starting from the outside of the truck, the 5/16" hex head bolt should pass through the Flat washer, the pinch weld, the middle slot in the bracket, the Flat washer and into the 5/16" Nylock nut, in that order. Now, install the self tapping TEK screws into top holes in each bracket (2 per bracket) - See Diagram

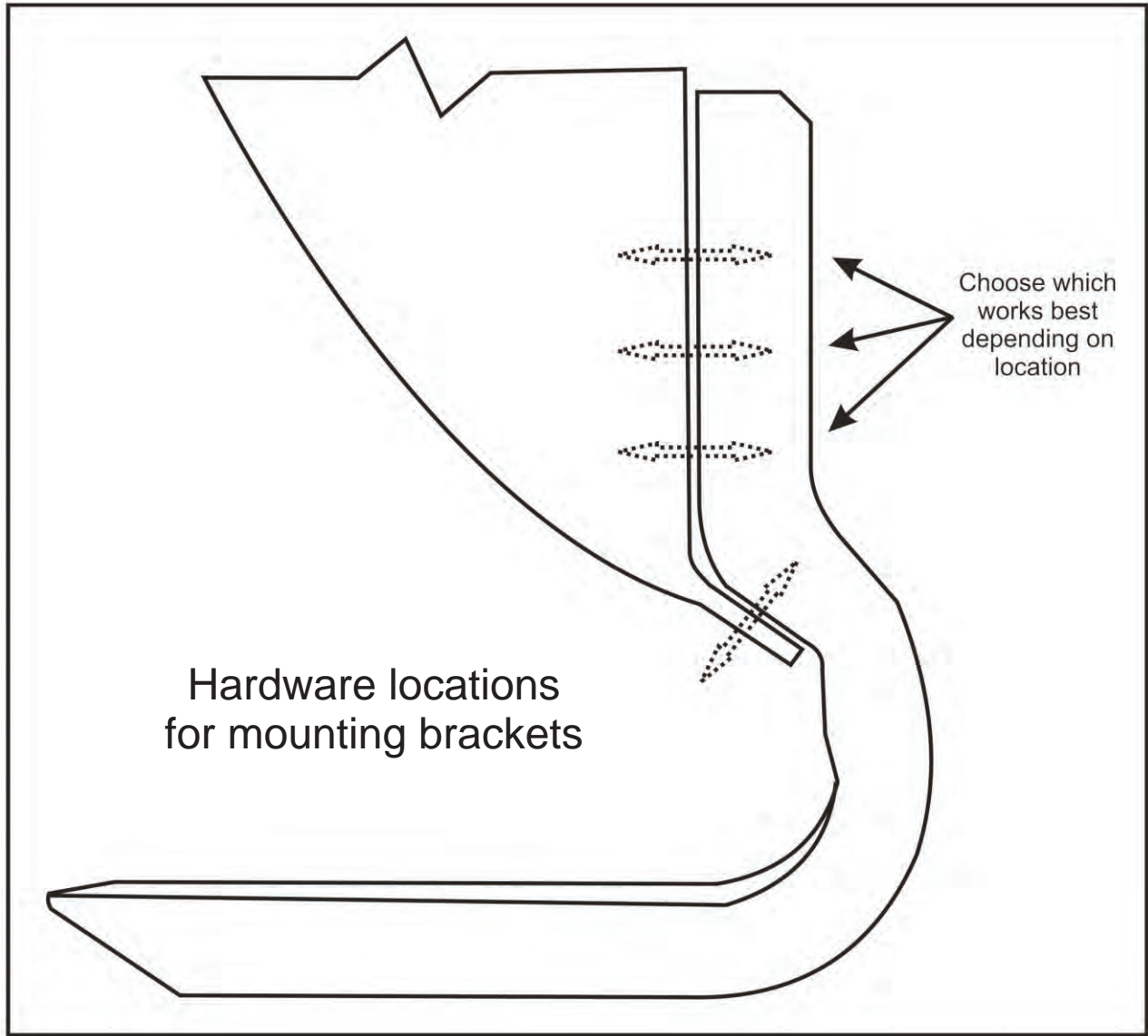
Step 3: Mount Step Boards to Brackets. Place Boards on to mounted bracket. Place top clamp inside bottom of running board and turn to parallel position with bracket. Add carriage bolts, flat washers & Nylock nut to secure. Leave loose at this time.

Step 4: Set all final positions for height, depth and center. Tighten all the remaining hardware and test the Step Boards for attachment. This concludes the installation procedure for the Step Boards.

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Installation Instructions
14520 Streamline Steps
Diagram Addendum



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