



# Billet Gas Door

## Installation Instructions

Part #	Application	Parts List
75017, 87017 & 85017	2007 + C/K PU	Gas Door & latch assembly
	2007 + Suburban	2 ea. Large flat washer
	2007 + Tahoe/Yukon	2 ea M6x20mm flat cap Allen Screw
		2 ea M6x12mm flat cap Allen Screw
		2 ea M4x30mm machine screws
		2 ea Small flat washers
		2 ea Rubber anchor nuts
		2 ea Lock washers
		2 ea 6mm nuts

### Tools Needed:

4mm Allen wrench -T-30 Torx driver - Phillips screw driver, 3/16" drill bit and drill.

- 1) Remove parts from the package and check against parts list- Note: Some parts may be preinstalled & require removal.
- 2) Read through instruction list and make sure you understand before proceeding.
- 3) Open factory gas door and remove the (2) factory rivets by drilling them out with a 3/16 drill (left side) and the (2) rubber stops (right side). (Fig 1)
- 4) Remove the hardware from the Billet gas door, leaving the threaded posts on the hinge side in place with one nut screwed down to the inside surface of the door on each. Use a 4mm Allen wrench to remove the two bolts holding the mounting bracket on the latch side of the door.
- 5) Prior to vehicle installation, check the latch and door are flush in the closed position. If needed, adjust the latch with the two Phillips screws.
- 6) Insert the rubber anchor nuts into the holes where the factory rubber door stops were removed. Now place the door latch bracket over the rubber anchor nuts and insert the (2) 30mm machine screws into the aligned holes (see fig 2).
- 7) Place the smaller of the two flat washers onto the threaded posts and set the gas door assembly in place on the vehicle. Use the larger flat washers, lock washers and nuts as well as the two 4mm flat head bolts to attach the door to the vehicle.
- 8) Check final fit and alignment, and tighten all screws. Test to insure free movement of the door. If the original factory gas cap and new door come in contact, or the door closure is slightly blocked, reinstall the factory cap into a horizontal position.

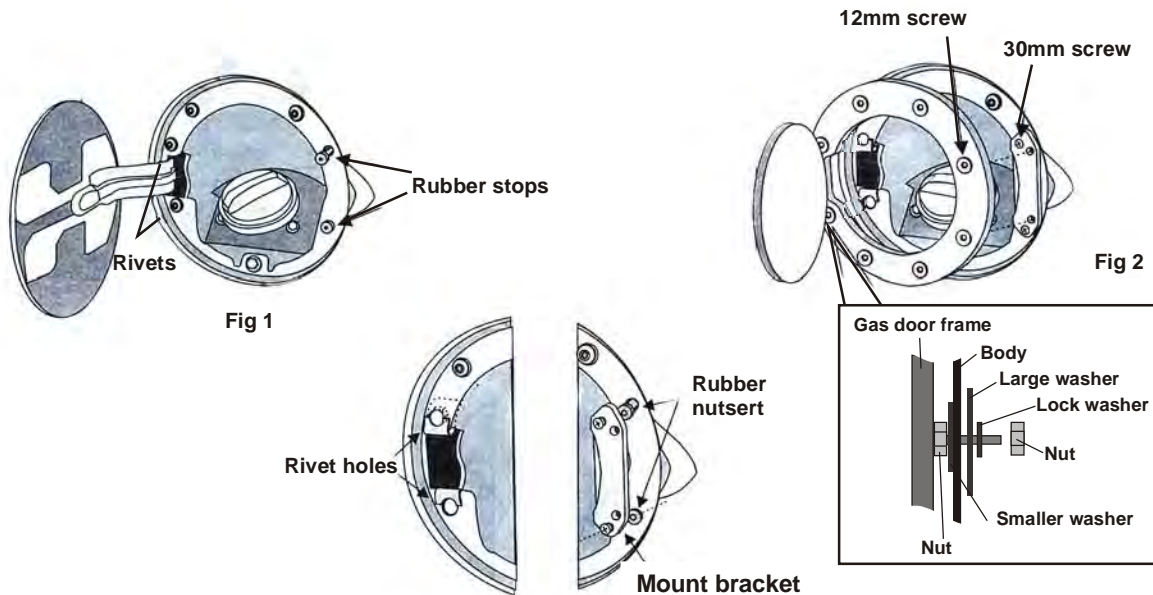


Fig 3

This product is guaranteed to be free of defects in materials and workmanship for a period of 12 months

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