Installation Instructions

SIDE BARS PART#:9428\8628\8828
2007-10 JEEP WRANGLER 4 DOOR

PARTS LIST

1	Driver Side Bar
1	Passenger Side Bar
1	Front Driver Side Bracket
1	Rear Driver Side Bracket
1	Mid Driver Side Bracket
1	Front Passenger Side Bracket
1	Rear Passenger Side Bracket
1	Mid Passenger Side Bracket
4	10mm x 25mm Hex Head Bolts
4	10mm Nut Plates
4	10mm Lock Washers
4	10mm Fender Washers
2	8mm x 36mm Hex Bolts
12	8mm x 25 Hex Bolts
14	8mm Lock Washers
12	8mm Flat Washers
2	8mm Big Fender Washers
12	6MM x 25MM Button Heads
12	6MM Nylock Nuts
24	6MM Fender Washers
1	4MM Allen Tool

PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Insert a nut plate into the frame opening on the front passenger side with the nut facing up (Figure 1).
3. Locate two passenger side front factory holes on the pinch weld. Attach the Front Passenger Side Mounting Bracket to the pinch weld using the included (2) 6-1.00mm x 25mm Allen Bolt, (2) 6mm Nylock Nut, and (4) 6mm Fender Washers (Figure 2). Do not tighten at this time.
4. Attach the Front Passenger Side Mounting Bracket to the side panel by using the included (1) 10-1.50mm x 25mm Hex Head Bolt, (1) 10mm Lock Washer, and (1) Fender Washer (Figure 2). Do not tighten at this time.
5. Repeat steps 3 & 4 for Center Passenger Side, Front Driver Side, and Center Driver Side Mounting Brackets.
6. Locate the rear passenger side factory hole on the side panel. Attach Rear Passenger Side Mounting Bracket by using (1) 8-1.25mm x 35mm Hex Head Bolt, (1) 8mm Lock Washer, and (1) 8mm Fender Washer (Figure 3). Do not tighten at this time.
7. Attach the Rear Passenger Side Mounting Bracket to the pinch weld using the included (2) 6-1.00mm x 25mm Allen Bolt, (2) 6mm Nylock Nut, and (4) 6mm Fender Washers (Figure 3). Do not tighten at this time.
8. Repeat steps 6 & 7 for Rear Driver Side Mounting Bracket.
9. Position Passenger Side Bar onto brackets. Attach Side Bar to Mounting Brackets by using the included (6) 8-1.25mm x 25mm Hex Head Bolt, (6) 8mm Lock Washers, and (6) 8mmFender Washers (Figure 4). Do not tighten at this time.
10. Level and adjust Side Bar and Brackets then tighten all hardware at this time.
11. Repeat steps 9 &b 10 for Driver Side Bar.
12. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Front Passenger Side Shown

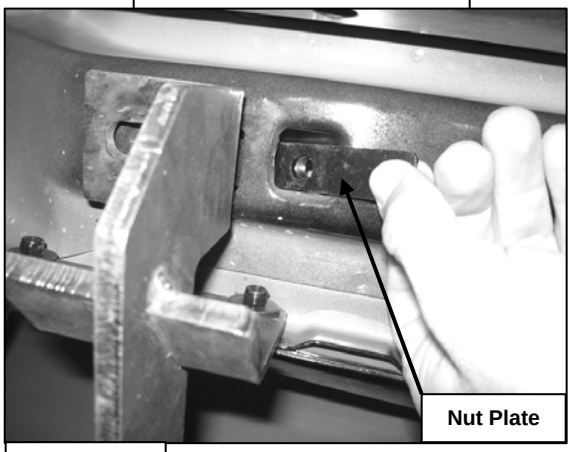


Figure 1

Front Passenger Side Shown

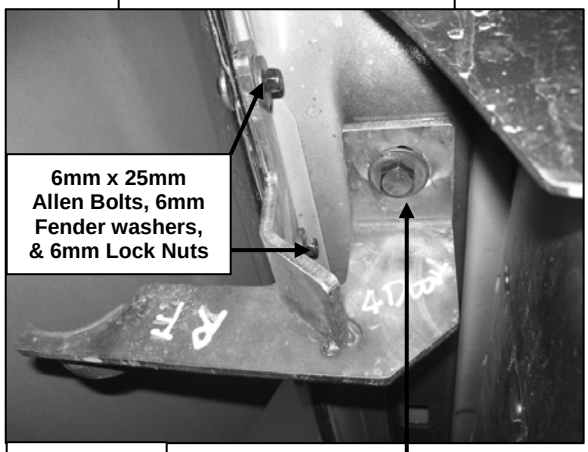
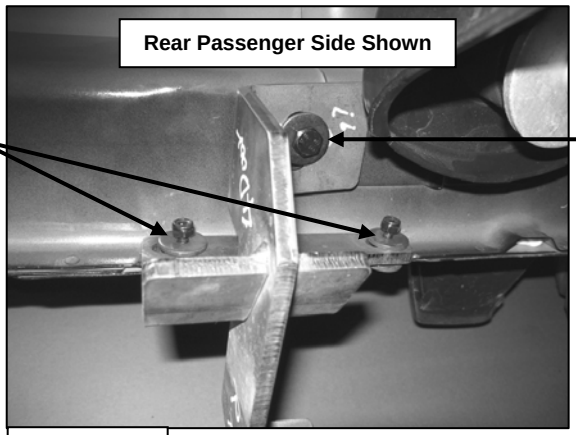


Figure 2

10mm x 35mm Hex Head Bolt, 10mm Fender washer, & 10mm Lock Washer

Rear Passenger Side Shown



6mm x 25mm Allen Bolts, 6mm Fender washers, & 6mm Lock Nuts

8mmx 35mm Hex Head Bolt, 8mm Fender washer, & 8mm Lock Washer

Figure 3

Front Passenger Side Shown

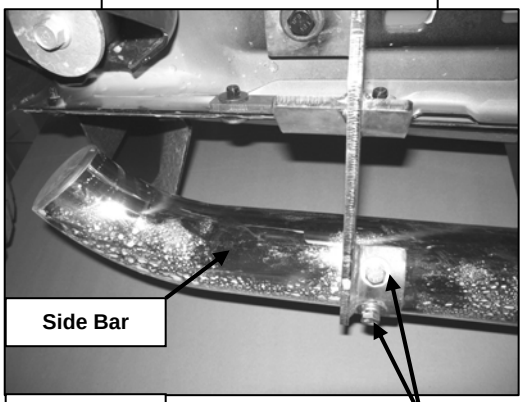


Figure 4

8mmx 25mm Hex Head Bolts, 8mm Fender washers, & 8mm Lock Washers

Installation Complete

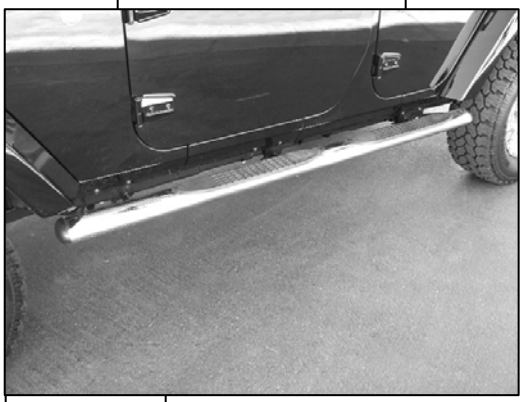


Figure 2

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