

# Installation Instructions

2018+ Jeep JL  
Wrangler Unlimited



IS-34641596\_RevA

## Terrain HX Step Bars

For proper installation and best possible fit, please read all instructions **BEFORE** you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

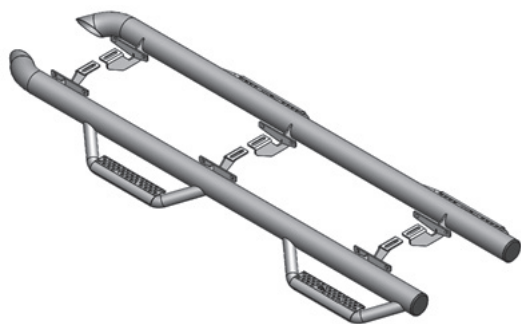
### Important Safety Information



- CAUTION - Before driving, ensure that the steps properly secured to vehicle.
- Periodically check all components for tightness.

### Contents

**NOTE:** Actual product may vary from illustration.



Step Bars



M8 x 25mm  
Flange Bolt (12)



M8 x 30mm  
Flange Bolt (6)



M8 Flange  
Nut (12)

### Tools Required



Socket  
Wrench



Socket Set



Wrench Set

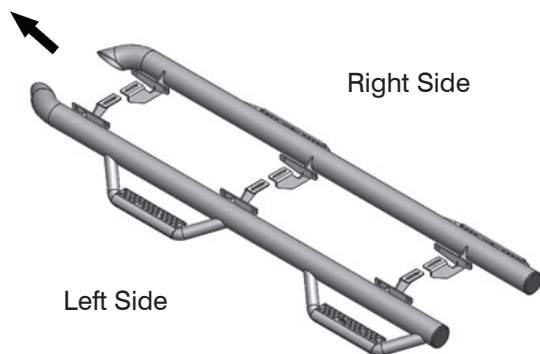


Safety glasses

1

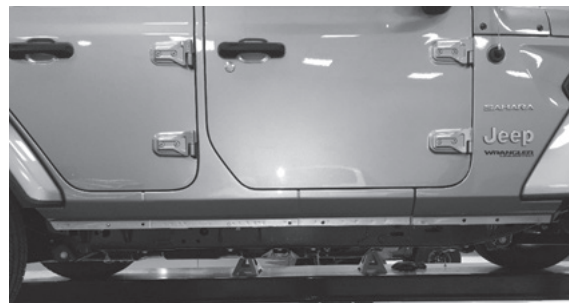
Identify the Left and Right Side Bars.

Front



2

Remove the factory running boards and discard.

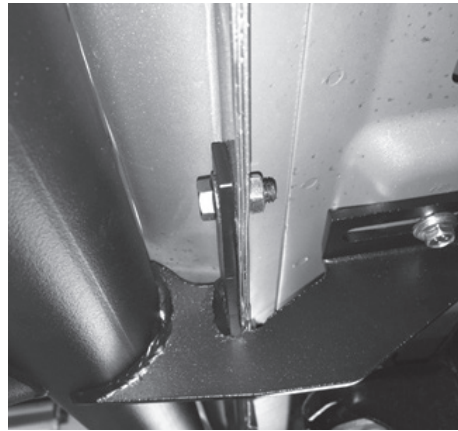


3

Starting with Left Side Step; carefully raise up into position and align the brackets with the factory mounting points with the horizontal part of the bracket on the outside of the pinch weld.

**See Figure 1**

Figure 1

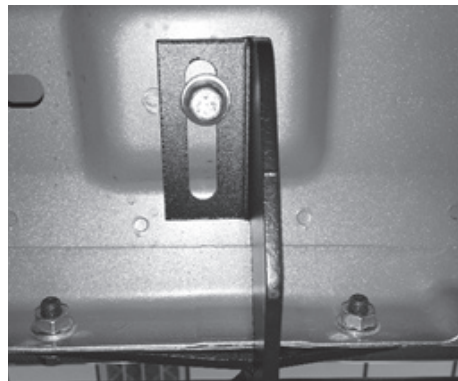


4

Next, start one of the supplied M8x30mm hex head flanged bolt and washer starting with the center bracket in the factory threaded hole and leave loose.

**See Figure 2**

Figure 2



5

Start two M8x25mm black zinc flanged bolts and two M8 flanged nuts in the pinch weld and leave loose for final adjustment.

**See Figure 3**

Figure 3



6

Continue installing the rest of the hardware in the remaining brackets and leave hand tight.

7

Adjust the step where the main bar is level with the body of the vehicle.

**See Figure 4 (next page)**

Figure 4



8

First, tighten all the hardware that attaches the bracket to the pinch weld of the vehicle.

Next, tighten the remaining hardware that attaches the bracket to the upper body mount.

9

Repeat steps for the Right Side.

## Care and Cleaning

- Rampage Steps are built to last; any detergent you use to wash your vehicle is sufficient to clean the Steps. Do not use any harsh abrasive detergents. Periodically check and lubricate moving parts, tire swing pivot has a zerk fitting to grease joint.

## Congratulations!

You have purchased one of the many quality Rampage branded products offered by Lund International. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.



The material that your product is made from can be recycled. Please also consider recycling the packaging that your product came in.



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