

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### 2019 SILVERADO/SIERRA CREW CAB DS2 STEPS

Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

#### Kit Hardware:

- 6-Step Brackets
- 18-8MM X 30MM Bolts
- 18-8mm Lock Washers
- 24-8mm Flat Washers
- 6-8mm Lock Nuts
- 6-Flag Nuts

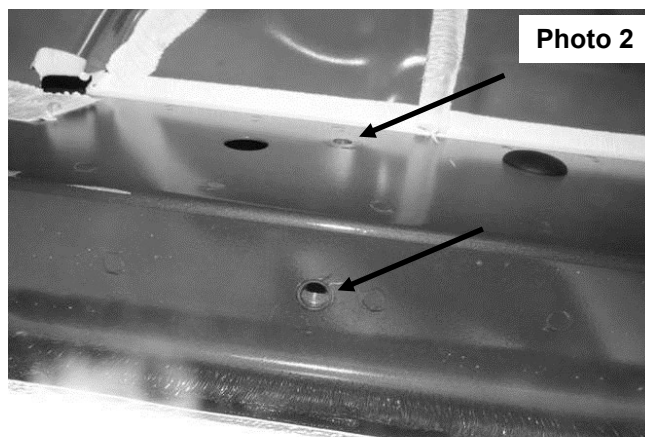
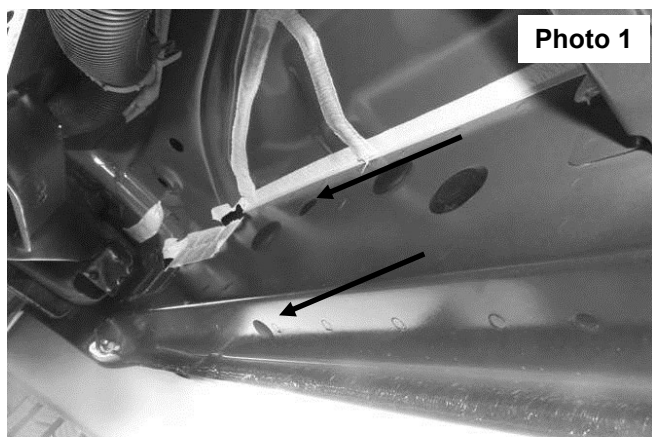


#### Tools Needed:

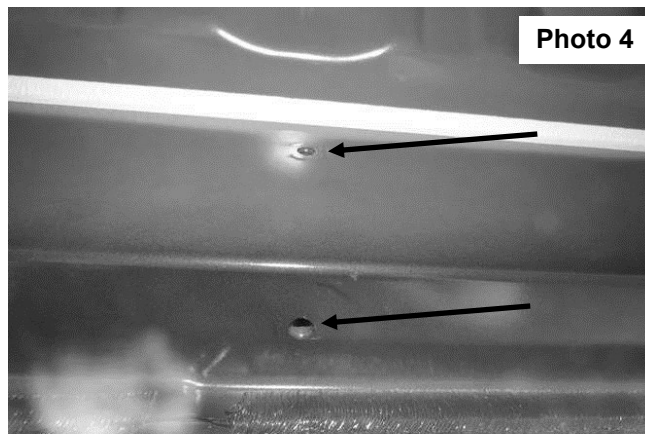
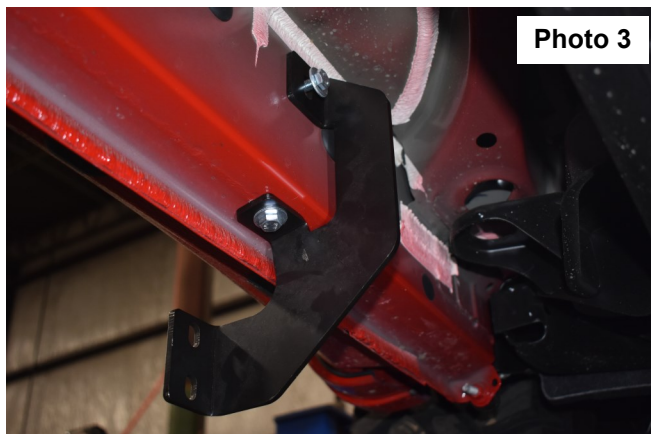
- 13mm Socket
- 17mm Socket
- 17mm Wrench
- 18mm Socket
- Ratchet
- Torque Wrench

### INSTALLATION INSTRUCTIONS

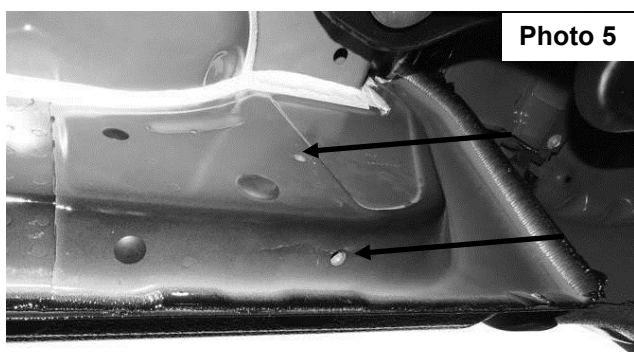
1. Start the installation under the driver side of the vehicle. Locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, and 5th threaded mounting holes from the front of the vehicle.
2. Remove the plastic plugs shown in **Photo 1** from each mounting location. Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a bracket up in place to help determine the mounting holes to use along the body. Note: Thread an 8mm Hex Bolt into the threaded inserts to clear paint as required. **See Photo 2.**



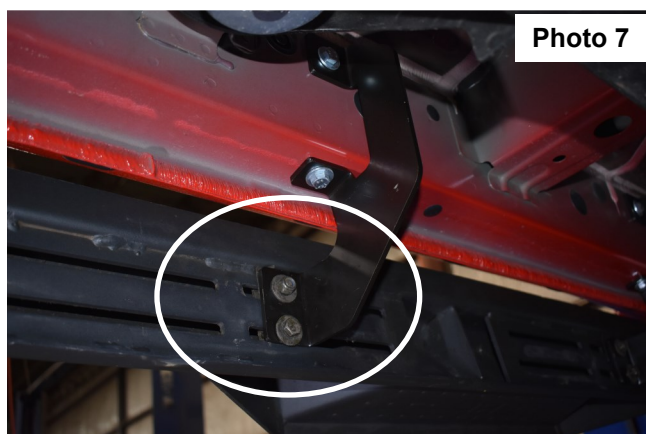
3. Select a mounting Bracket. Starting at the front of the driver side, bolt the mounting bracket to the factory threaded holes with supplied 8mm Hex Bolts, 8mm Lock Washers and 8mm Flat Washers. **See Photo 3.** Do not tighten hardware at this time.
4. Repeat to install the remaining 2 driver side Mounting Brackets along the body panel. **See Photo 4 & 5.** Secure with the supplied 8mm bolts, 8mm lock washers and 8mm flat washers.



5. Select the driver side Running Board. Place the step on the brackets. DO NOT slide the steps on the mounting brackets or damage to the finish may result.
6. Locate the slots in the step and install the supplied flag nuts with the plastic retainers as shown in **Photo 6.**



7. Position the step on the body brackets and secure with the supplied 8mm bolts, flat washers, lock washers and hex nut.
8. Tighten the hardware using a 13mm socket and wrench. **See Photo 7.**



9. Repeat for passenger side.



#### Torque Specs

| Thread Size | Wrench Size | Torque Spec |
|-------------|-------------|-------------|
| 6mm         | 10mm        | 8 ft/lb     |
| 8mm         | 13mm        | 18 ft/lb    |
| 10mm        | 17mm        | 37 ft/lb    |
| 12mm        | 18mm        | 65 ft/lb    |

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