

ROUGH COUNTRY

SUSPENSION SYSTEMS®

Toyota 2005-17 Tacoma Drop Steps

Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

Kit Contents:

- (6) Step Brackets
- (6) 8mm x 30mm Bolt/8mm Nut Plates
- (6) 8mm Plastic Retainers
- (6) 8mm Lock Washers
- (12) 8mm x 2mm Flat Washers
- (6) 8mm Nylock Nuts
- (6) 8mm x 30mm Bolts
- (12) 8mm Combo Bolt

Tools Needed:

- 13mm Socket
- 13mm Wrench
- Ratchet
- Torque Wrench

Installation Instructions

1. Using the supplied 8mm x 30mm bolt/8mm nut plate (use the plastic retainers to hold the bolt/nut plate) and hardware, attach the step to the mounting brackets. **Do Not Tighten. See Photo 1.**
2. Align the mounting holes in the mounting brackets with the factory mounting holes on the truck. **See Photo 2.**
3. Starting in the middle, attach to the vehicle using the supplied 8mm hardware. **Do Not Tighten.**
4. Check step alignment and tighten all hardware using a 13mm socket/wrench. Torque to 18 ft/lbs.
5. Repeat process on opposite side of the vehicle.



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