

ROUGH COUNTRY

SUSPENSION SYSTEMS®

2007-17 1500 & 2011-17 2500/3500 GM Drop Steps

Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

Kit Contents:

- (5) Step Brackets
- (1) Pass Frt Upper Bracket
- (1) Pass Frt Lower Bracket
- (6) 8mm x 30mm Bolt/8mm Nut Plates
- (6) 8mm Plastic Retainers
- (19) 8mm Lock Washers
- (25) 8mm Flat Washers
- (7) 8mm Nylock Nuts
- (13) 8mm x 25mm Bolts
- (6) 8mm x 30mm Bolts
- (11) 8mm Clip Nuts

Tools Needed:

- 13mm Socket
- 13mm Wrench
- Ratchet
- Torque Wrench

Installation Instructions

1. Locate the mounting holes on the rocker panel. Place the clip nuts in the larger hole and align in the smaller hole.
2. Now, on the underside of the body, locate the mounting holes in the pinch weld below the mounting holes in the rocker.
3. Place clip nuts on the (3) pinch weld mounting holes. **2500/3500 Pass side front mounts will only mount to the pinch weld because of the DEF tank.**
4. Using the supplied 8mm hardware, attach the mounting brackets to the body.
5. Using the supplied 8mm x 30mm bolt/8mm nut plate (use the plastic retainers to hold the bolt/nut plate) and hardware, attach the step to the mounting brackets. **Do Not Tighten. See Photo 2.**
6. Check step alignment and tighten all hardware. Torque to 18 ft/lbs.
7. Repeat process on opposite side.

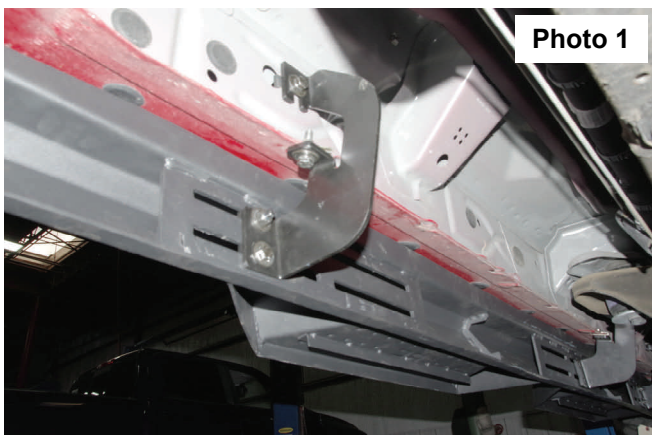


Photo 1



Photo 2

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyer's responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

