

ROUGH COUNTRY

SUSPENSION SYSTEMS®

2009-17 1500 & 2010-17 2500/3500 Dodge Drop Steps

Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

Kit Hardware:

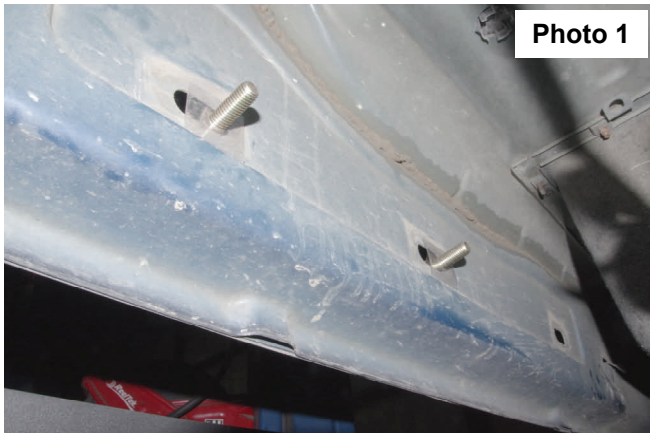
- (12) Step Brackets
- (14) 8mm Lock Washer
- (4) 12mm Lock Washer
- (32) 8mm Flat Washer
- (24) 6mm Flat Washer
- (12) 6mm Nylock Nut
- (12) 8mm Nylock Nut
- (4) 8mm Hex Nut
- (4) 12mm Hex Nut
- (12) 6mm x 25mm Bolt
- (20) 8mm x 30mm Bolt
- (4) 12mm Flat Washer
- (4) 8mm Hex Bolt & Hex Nut
- (6) 8mm x 30mm Bolt/ 8mm Nut Plate
- (4) 12mm x 40mm Bolt Plate
- (10) 8mm Plastic Retainer
- (4) 12mm Plastic Retainer

Tools Needed:

- 1/4" Drill
- Drill Motor
- 10mm Socket
- 10mm Wrench
- 13mm Socket
- 18mm Socket
- Ratchet
- Torque Wrench

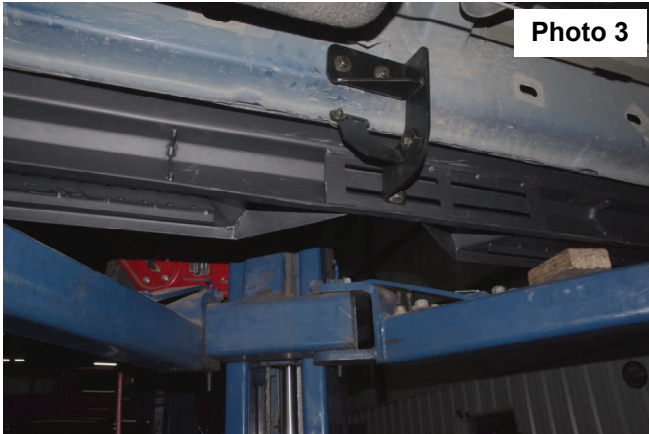
Installation Instructions

1. Install the supplied 12mm x 40mm bolt plates into the 2 rear mounting holes. Use the supplied 12mm plastic retainers to hold in place. **See Photo 1.**
2. Attach the "T" shaped mounting bracket using the supplied hardware. **Do Not Tighten. See Photo 2.**

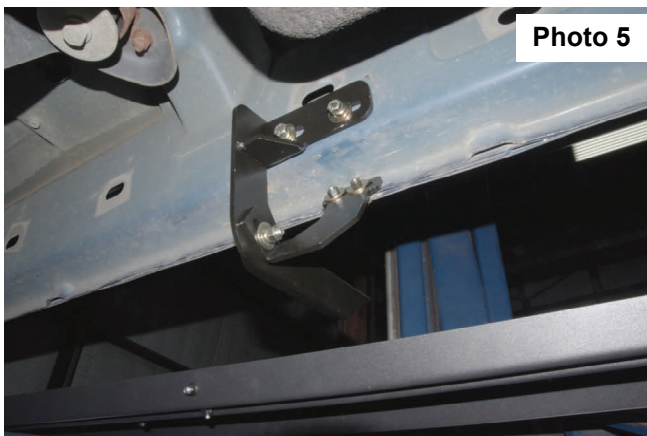


3. Attach the kicker bracket to the mounting bracket and use as a guide to drill 1/4" holes into the pinch weld. **Do Not Tighten.**
4. Attach to the pinch weld using the supplied 6mm hardware. **Do Not Tighten.**

5. Attach the front and middle mounting brackets to the rocker using the existing 4 threaded holes. **See Photo 3.**
6. If your truck does not have threaded mounting holes in the rocker, use the supplied 8mm hex bolt & hex nut plates and hardware. **See Photo 4.**



7. Attach the kicker brackets to the step mounting brackets using the supplied 8mm hardware. **Do Not Tighten.**
8. Again use the kicker bracket as a guide to drill 1/4" holes into the pinch weld.
9. Attach to the pinch weld using the supplied 6mm hardware. **Do Not Tighten. See Photo 5.**
10. Using the supplied 8mm x 30mm bolt/8mm nut plate (use the 8mm plastic retainers to hold the bolt/nut plate) and hardware, attach the step to the mounting brackets. **Do Not Tighten. See Photo 6.**
11. Position the step and tighten all hardware. Torque all fasteners according to the chart below.
12. Repeat process for the opposite side of the vehicle.



Torque Specs

Thread Size	Wrench Size	Torque Spec
6mm	10mm	8 ft/lb
8mm	13mm	18 ft/lb
10mm	17mm	37 ft/lb
12mm	18mm	65 ft/lb

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable , State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

