

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

DSBOX1874

JEEP JLU 4-Door DS2 Step

### Thank you for choosing Rough Country

Please read instructions before beginning installation. Check the kit hardware against the parts list and product layout. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools. If question exist we will be happy to answer any questions concerning the design, function, and correct use of this product.

#### Kit Contents:

- 1- Dr Main Step Rail
- 1- Pass Main Step Rail
- 2- Front Step Mounting Brackets
- 2- Center Step Mounting Brackets
- 2- Rear Step Mounting Brackets
- 4 - Center/Rear Body Mount Brackets
- 2- Front Body mount brackets
- 1- Bag including:
  - 28-8mm x 30mm Bolts
  - 6-Flag Nuts
  - 22-8mm Lock Nuts
  - 50-8mm Flat Washers
  - 12-8mm Lock Washers

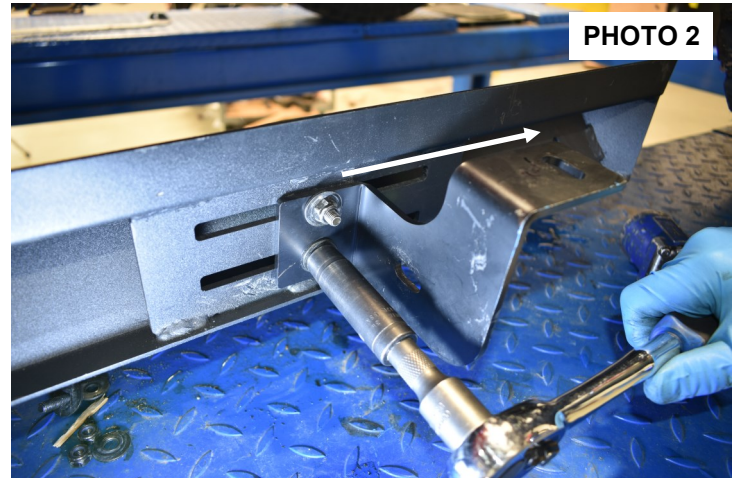
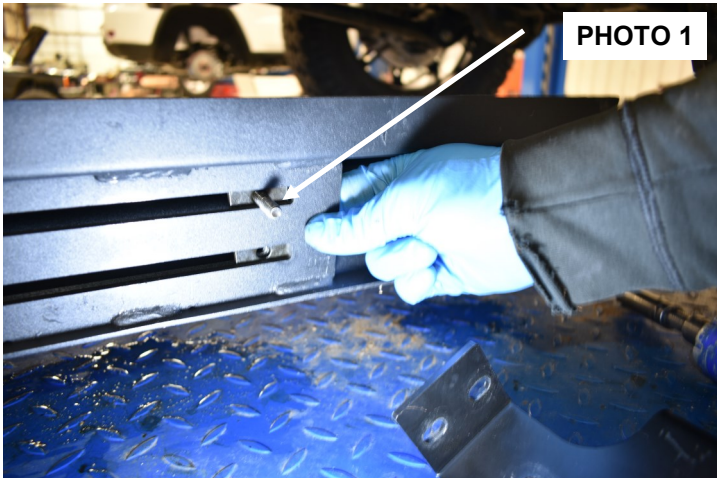
#### Tools Needed:

- 13mm Socket/Wrench
- Ratchet



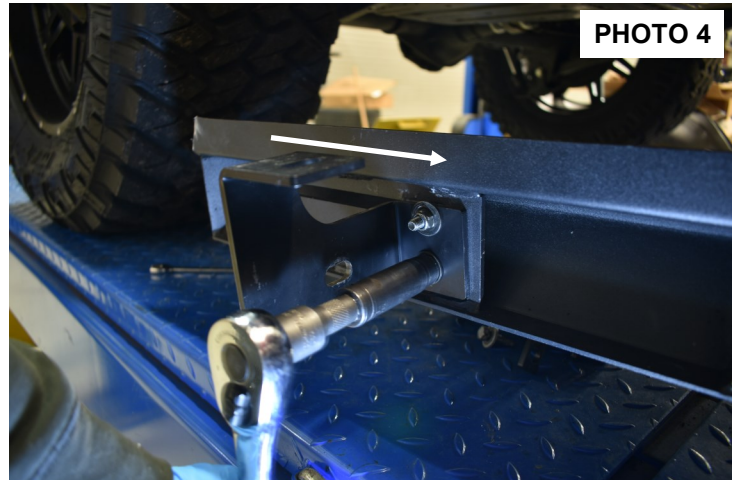
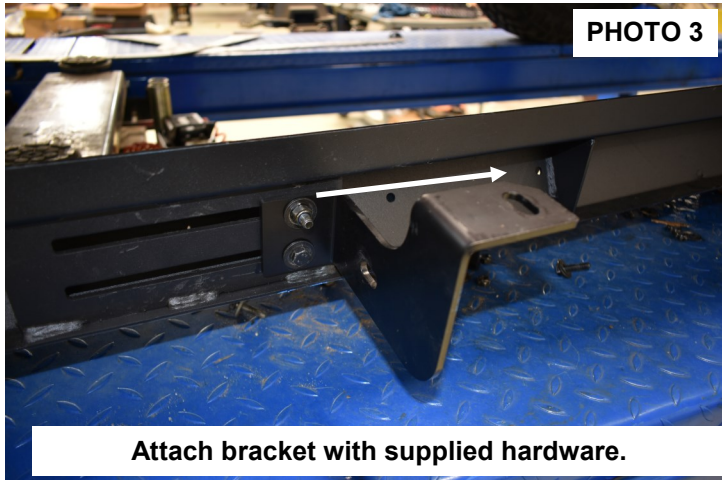
### INSTALLATION INSTRUCTIONS

1. Place vehicle on a flat surface and set emergency brake. Remove the factory steps if equipped. Retain stock hardware.
2. Identify the driver and passenger side steps. Passenger side shown and install the supplied flag nuts in the steps as shown in **Photo 1**.
3. Install the shorter rear bracket pointing toward the rear with the supplied 8mm lock nuts, 8mm x 30mm bolts, lock washers and flat washers. Do not fully tighten using a 13mm socket. See **Photo 2**.





4. Install the longer middle bracket with the supplied flag nuts, lock nuts, 8mmx 30mm bolts, lock washers and flat washers. **See Photo 3.** Do not fully tighten using a 13mm socket..
5. Install the front mid size bracket pointing toward the rear on the step with the supplied flag nut, 8mm lock nut, 8mm x 30mm bolts, lock washers and flat washers. **See Photo 4.** Do not fully tighten using a 13mm socket.



6. Install the rear body bracket (same as middle bracket) as shown in **Photo 5** with the supplied 8mm x 30mm bolts, flat washers and lock nuts. Do not fully tighten using a 13mm socket/wrench.
7. Install the middle bracket (same as rear bracket) as shown using the supplied 8mm x 30mm bolts, flat washers and lock nuts. **See Photo 6.** Do not fully tighten using a 13mm socket/wrench

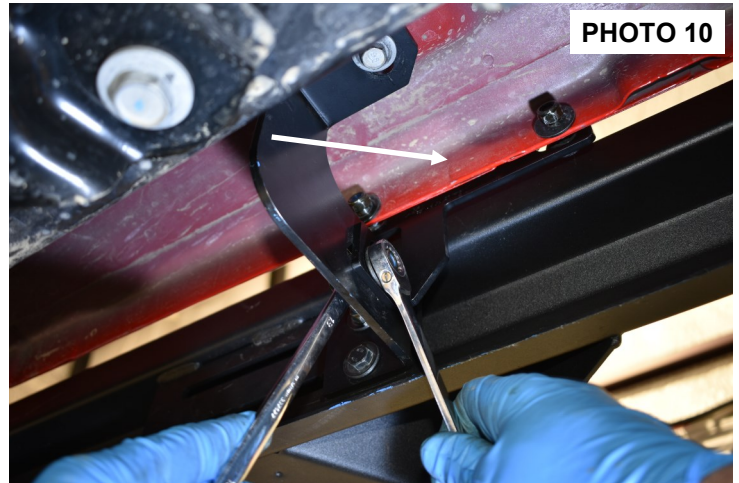


8. Install the front bracket as shown and secure using the supplied 8mm x 30mm bolt, flat washers and lock nut. **See Photo 7.** Do not fully tighten using a 13mm socket/wrench.
9. Position the step on the body brackets and secure to brackets using the supplied 8mm 30mm bolts, flat washers and lock nuts. Do not fully tighten using a 13mm socket / wrench. **See Photo 8.**

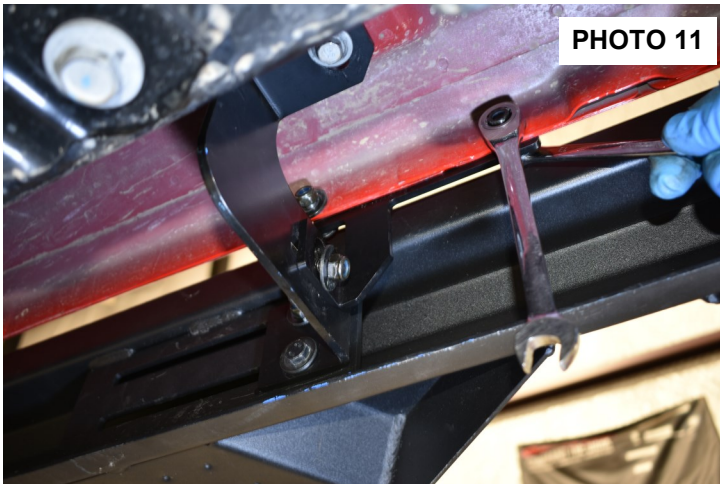




10. Install the stock hardware (if equipped) or use supplied 8mm x 30mm bolts to secure to the body as shown in the stock hole locations. Tighten using a 13mm socket. **See Photo 9.**
11. Tighten the body mount brackets as shown in **Photo 10** using a 13mm socket / wrench.



12. Tighten the body mount to step brackets as shown in **Photo 11** using a 13mm socket / wrench.
13. Slide the steps to adjust to center on the vehicle as shown in **Photo 12**.



14. Tighten the step hardware as shown in **Photo 13** on all brackets using a 13mm socket / wrench.
15. Proceed to the driver side and install using the same steps as passenger side.
16. Check to make sure all hardware is tightened using a 13mm socket and wrench.



**THANK YOU FOR CHOOSING ROUGH COUNTRY FOR YOUR OFF ROAD NEEDS.**

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