

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### Ford 1999-16 F250/350/450/550 Super Duty Drop Steps

Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

#### Kit Hardware:

- (6) Step Brackets
- (6) 8mm x 30mm Bolt/8mm Nut Plate
- (6) 8mm Plastic Retainer
- (12) 8mm Lock Washer
- (30) 8mm Flat Washer
- (12) 8mm Nylock Nuts
- (12) 8mm x 25mm Bolts
- (6) 8mm x 30mm Bolts
- (6) 8mm Clip Nuts

#### Tools Needed:

- 13mm Socket
- 13mm Wrench
- Ratchet
- Torque Wrench

#### Installation Instructions

1. Using the supplied 8mm x 30mm Bolt/8mm Nut plate (use the plastic retainers to hold the bolt/nut plate) and hardware, attach the step to the mounting brackets. **Do Not Tighten. See Photo 1.**
2. Align the mounting holes in the mounting brackets with the factory mounting holes on the truck. You may have to move the brackets and/or spring clips to mount.
3. Attach using the factory hardware or supplied 8mm hardware. **See Photo 2**
4. Check step alignment and tighten all hardware. Torque the 8mm hardware to 18 ft/lb.
5. Repeat process on opposite side of the vehicle.



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