



## Installation Instructions

### XRC Front Bumper

(Part #76800 1997-2006 Wranglers)

(Part#76801 1987-1995 Wranglers)

**NOTE: Carefully read entire instructions thoroughly before attempting to assemble and/or install this product.**

| Parts Included     | Qty |
|--------------------|-----|
| Front Bumper       | 1   |
| 1/2 x 1 1/4 " Bolt | 6   |
| 1/2" Flat Washer   | 6   |

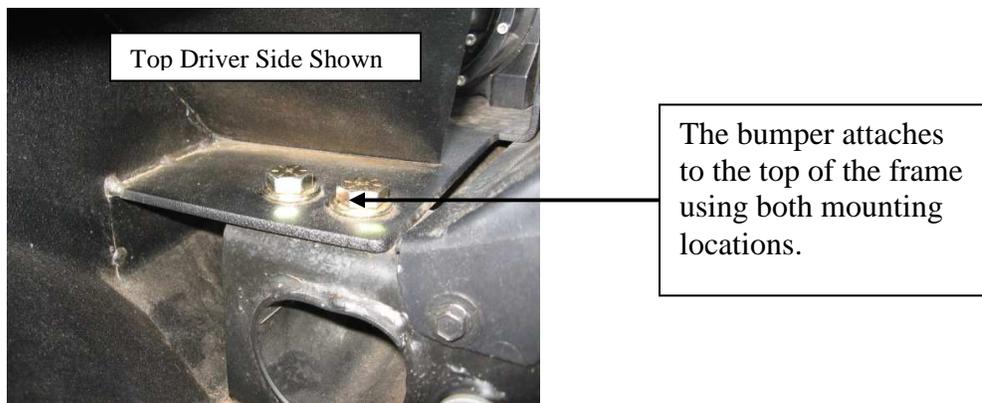
**Step 1:** Remove the factory front bumper from vehicle by removing the two top and the two bottom bolts. (Figure A) Save these bolts for use later.



(Figure A)

**Note:** On YJs (87-95) it may be necessary to grind down the welds slightly on top of the frame in order to get the bumper to slide back over the frame and align mounting holes.

**Step 2:** Position the new bumper on the front of the vehicle. Line up the holes on the frame with the slotted holes on the bumper brackets. Attach the bumper to the frame using the supplied bolts. (Fig B,C)



(Figure B)

**For Technical Support/Warranty Information please call 310-762-9944**



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Bottom Driver side  
shown.

(Fig C)

**STEP 3:** Make sure all bolts are securely tightened. Installation is now complete.

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