

INSTALLATION INSTRUCTIONS

I - Sheet Number STMPDFF281 Rev.B

TOOLS NEEDED:

#2 PHILLIPS SCREWDRIVER UTILITY KNIFE

7/32" SOCKET 3/16" ALLEN WRENCH*

1/2" WRENCH*

INSTALLATION TIPS:

- Fender Flares are marked on the inside as to fitment as follows. 1-Driver Front • 2-Passenger Front • 3-Driver Rear • 4-Passenger Rear • Read and understand all instructions before beginning installation.
- Take care not to over tighten the screws as damage can occur.
- To clean use only soapy water and a soft cloth. Do not use paper towels, petroleum products or solvents.

WARNINGS:

DO NOT OVER TIGHTEN OR USE LOCTITE® ON THE BOLTS AS THIS WILL CAUSE PERMANENT DAMAGE TO THE FLARES. BOLTS ARE FOR DECORATIVE PURPOSES ONLY AND ONLY FASTEN TO THE FLARES. DO NOT ATTEMPT TO USE THE BOLTS TO FASTEN THE FLARES TO THE VEHICLE

KIT CONTAINS:

- FENDER FLARES 29 FT. RUBBER EDGE TRIM
- BOLTS*, NUTS*, WASHERS* 6 ANGLE BRACKETS
- U-CLIPS 8

10 BLACK TABS **SCREWS** 18

GREASE PENCIL

- CL1-0018 CLIPS 10
- 10 CL1-0019 CLIPS

* Used for "Ruff Riderz" style flares on

INSTALLATION INSTRUCTIONS:

· PAINTING

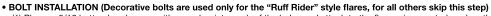
If painting is desired it is recommended to be done prior to installation.

Painted flares cannot be returned. Test fit before painting.

- Sand before application of paint (optional)
- (2) Clean outer surface with a wax & grease remover. (do not use lacquer thinner or enamel reducer as a degreaser)
- (3) Wipe outer surface with a tack cloth.
- (4) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. (application of a primer coat prior to painting is optional)
- (5) If painting edge trim (not recommended) use a flex additive.

• EDGE TRIM INSTALLATION

- (1) Peel three inches of red backing away from trim adhesive and affix to outer edge of flare at one end.
- (2) Press edge trim into place along edge of flare in one-foot increments, pulling red backing free as you continue to work your way around the flare. (fig.1)



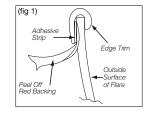
(1) Place a 5/16 button head screw with a washer into each of the holes and attach to the flare using a nut placed on the inside. (fia 2)

· FRONT FLARE INSTALLATION

- (1) Remove any factory flares if installed.
- (2) Remove the four factory screws with a 7/32" socket indicated in Fig 3 and Fig 4. Save for reinstallation.







(O)

(fig 2)

- (3) Hold the flare up to vehicle to ensure proper fitment before continuing installation.
- (4) Install a U-clip over the top center hole inside the fender well as shown in Fig 5.





- (5) Install one of the angle brackets onto the top center hole from step 4 using one of the supplied screws as shown in Fig 6.
- (6) Install two more angle brackets onto the other two upper holes on the inside of the wheel well using the factory screws removed in step 2.
- (7) Install three U-clips over the angle brackets as shown in Fig 7.

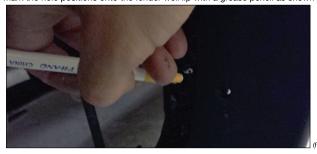




(8) Install the flare while keeping moderate pressure on the outside surface of the flare and using three of the supplied screws and two of the factory screws removed from step 2. See Fig 8 for reference.

· REAR FLARE INSTALLATION

- (1) Remove factory flares and mud flaps if installed.
- (2) Hold flare up to vehicle to ensure proper fitment before continuing installation.
 (3) While holding the flare into place mark the hole positions onto the fender well lip with a grease pencil as shown in Fig 9.



(4) Remove the white backing from the black tabs and install half over the grease pencil mark as shown in Fig 10 and fold the remaining part of the black tab over the fender lip as shown in Fig 11.





- (5) Insert CL1-0018 into the slot of the CL1-0019 (Fig 12) and then pr ess down as shown in (Fig 13) until the clip snaps into place. The two raised bumps on CL1-0018 will be on the inside of the assembled bracket making contact with CL1-0019.
- (6) Install the clip over the black tab being sure to keep the flat side down as shown in Fig 14.









(7) Install the flare with the supplied screws while applying moderate pressure to the outside surface of the flare. Fig 16