

FENDER FLARE INSTALLATION INSTRUCTIONS

I - Sheet Number STMPDFF285 Rev.B

TOOLS NEEDED:				INSTALLATION TIPS:
#2 PHILLIPS SCREWDRIVER				 Fender Flares are marked on the inside as to fitment as follows. 1-Driver Front • 2-Passenger Fr ont • 3-Driver Rear • 4-Passenger Rear Read and understand all instructions before beginning installation. Take care not to over tighten the screws as damage can occur.
7MM SOCKET				
AWL OR SIMILAR POINTED OBj ECT				
GREASE PENCIL				
				• To clean use only soapy water and a soft cloth. Do not use paper towels,
KIT CONTAINS:				petroleum pr oducts or solvents.
12 CL1-0018	ר ר	34	DECORATIVE BOLTS*, NUTS*, WASHERS*	DO NOT OVER TIGHTEN OR USE LOCTITE IN ON THE BOLTS AS THIS
12 CL1-0019				
4 23312				WILL CAUSE PERMANENT DAMAGE TO THE FLARES. BOL TS ARE FOR
16 MT1-002 BLACk TABS				DECORATIVE PURPOSES ONLY AND ONLY FASTEN TO THE FLARES.
16 SW1-0058 SCREWS	1 [DO NOT ATTEMPT TO USE THE BOLTS TO FASTEN THE FLARES TO
		*Used only for "Ruff Riderz" style flares		THE VEHICLE.

INSTALLATION INSTRUCTIONS:

PAINTING

If painting is desired it is recommended to be done prior to installation.

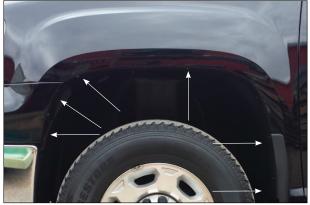
- Painted flares cannot be returned. Test fit before painting.
- (1) Sand before application of paint (optional)
- (2) Clean outer surface with a wax & grease r emover. (do not use lacquer thinner or enamel reducer as a degreaser)
- (3) Wipe outer surface with a tack cloth.
- (4) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. (application of a primer coat prior to painting is optional)
- (5) If painting edge trim (not recommended) use a flex additive.
- EDGE TRIM INSTALLATION
- (1) Peel three inches of r ed backing away from trim adhesive and affix to outer edge of flare at one end.
- (2) Press edge trim into place along edge of flare in one-foot increments, pulling red backing free as you continue to work your way around the flare. (fig.1)

• BOLT INSTALLATION (Decorative bolts are used only for the "RuffRider" style flares, for all others skip this step)

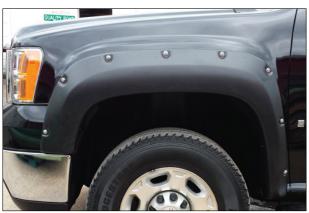
(1) Place a 5/16 button head screw with a washer into each of the holes and attach to the flare using a nut placed on the inside. (fig 2)

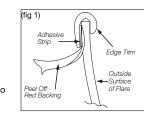
FRONT FLARE INSTALLATION

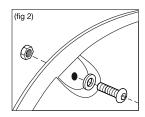
- (1) Remove factory flares and mud flaps if installed.
- (2) Remove the factory screws (locations indicated in Figur e 3). Save for reinstallation.
- (3) Hold the flare up to vehicle to ensure proper fitment before continuing installation.
- (4) Install flare using the factory screws while applying moderate pressure to the outside surface of the flare. (Fig 4)



(fig 3)







REAR FLARE INSTALLATION

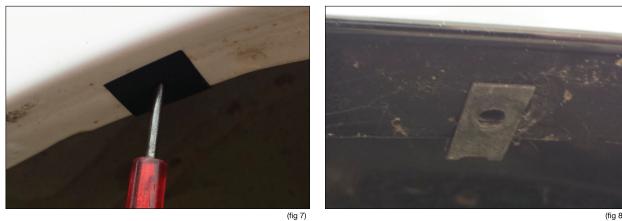
(1) Remove factory flares and mud flaps if installed.

(2) Hold the flare up to vehicle to ensure proper fitment before continuing installation. Note the 2 factory holes that are to be used at the top of the wheel well. (3) With the flare still held up to the truck, use a pencil or similar to mark the six other hole locations on the wheel well lip. (Fig 5) (4) Remove the white backing from the black tabs and place over the 2 factory holes and 6 pencil marks noted in the previous step as shown. (Fig 6).





(5) Using a sharp tool poke a hole through the two tabs with factory holes as shown (Fig 7). (6) Slide a U-clip over each of the factory hole locations as shown in (Fig 8).



(fig 8)

- (7) Insert CL1-0018 into the slot of the CL1-0019 and then press down until the clip snaps into place. The two raised bumps on CL1-0018 will be on the inside (f) Itset OE 1-0010 into the set of the Set of the Set of the set of the assembled bracket making contact with CL1-0019.
 (8) Install the assembled clips over the remaining six black tabs being sure to keep the flat side down as shown in (Fig 11).

(9) Finish installation by attaching the flare onto the installed clips and brackets using the supplied screws while applying moderate pressure to the outside surface of the flare as you go.





