

INSTALLATION INSTRUCTIONS

THE FLARES TO THE VEHICLE.

DO NOT OVER TIGHTEN OR USE LOCTITE ® ON THE BOLTS AS

THIS WILL CAUSE PERMANENT DAMAGE TO THE FLARES.

BOLTS ARE DECORATIVE ONLY AND FASTEN ONLY TO THE

FLARES. DO NOT ATTEMPT TO USE THE BOLTS TO FASTEN

WARNING:

I - Sheet Number STMPDFF287 Rev.B

KIT CONTAINS:

- 8 Long U clips
- 2 Spring clips
- 2 Black mylar tabs
- 8 Thick black foam tabs
- 14 Long black screws
- 6 Short U clips 34 - Decorative bolts/nuts/washers*

2 - Black nylon push pins 6 - Angle brackets

2 - Short black screws

- 29ft. Edge trim gasket
 - *Applies only to the "Ruff Riderz" style flare

INSTALLATION INSTRUCTIONS:

PAINTING

Painted flares cannot be returned. Test fit before painting. If painting is desired it is recommended to be done prior to installation.

- (1) Sand before application of paint (optional)
- (2) Clean outer surface with a wax & grease remover. (do not use lacquer thinner or enamel reducer as a degreaser)
- (3) Wipe outer surface with a tack cloth.
- (4) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. (application of a primer coat prior to painting is optional)
- (5) If painting edge trim (not recommended) use a flex additive.

EDGE TRIM INSTALLATION

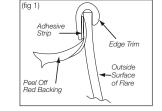
- (1) Peel three inches of red backing away from trim adhesive and affix to outer edge of flare at one end.
- (2) Press edge trim into place along edge of flare in one-foot increments, pulling red backing free as you continue to work your way around the flare. (fig.1)

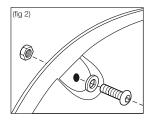
BOLT INSTALLATION (Applies only to the "Ruff Riderz" style flares)

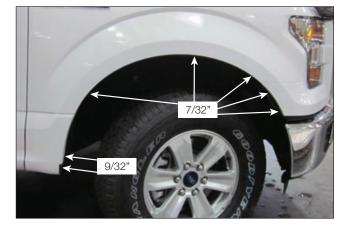
(1) Place a 5/16 button head screw with a washer into each of the holes and attach to the flare using a nut placed on the inside. (fig 2)

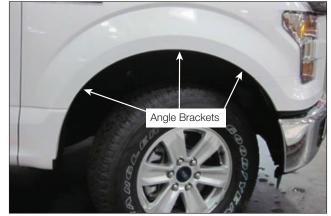
FRONT FLARE INSTALLATION

- (1) Remove any factory flares if installed.
- (2) Test fit the flare to the truck noting the mounting locations on the inner fender well.
- (3) Remove the 5 factory 7/32" screws and two 9/32" screws. Save screws for reinstallation.

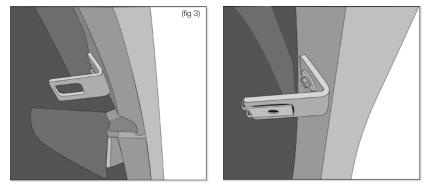




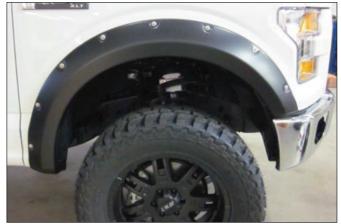




(4) Install an angle bracket at each of the three locations noted in (Fig 3 on pg 2) using the 7/32" factory screws removed in the previous step.



(5) Install one of the short U clips over each angle bracket as sho wn after the angle bracket is installed on to the truck.(6) Place and hold the flare to the fender and install included long black screws into the three holes with clips.



(7) While still holding the flare to the fender install the remaining factory screws through the holes in the flare and into the factory mounting holes. Tighten all the screws.



(1) Remove the factory fastener from the rear of the wheel well. Clean the sheet metal and flange before installation.

(2) Test fit the flare to the truck and using a grease pencil mark the five flare hole locations.

(3) Install a black foam tab at each of the four upper marked locations by wrapping the tab around the wheel lip.

(4) Install a long U clip over each of the four black foam tabs as shown.



(5) Install a mylar tab at the lower front of the rear wheel well marked in step 2.

(6) Install one of the included S clips over the mylar tab installed at the lower front of the rear wheel well.

(7) Hold the flare to the fender and start the supplied long black screws into each of the 4 topmost mounting holes in the flare and into the long U clips. Start a short black screw through the mounting hole and into the S clip installed in the previous step. Tighten the five screws.

(8) Install the included black nylon push pin into the flare and through the factory hole at the rear of the wheel wel L.

