

Tools Needed

INSTALLATION INSTRUCTIONS

Toyota Tacoma bed security lockbox, Part # 161

Please read and fill out the enclosed warranty registration card or register online at https://tuffyproducts.com/warranty-registration/ to activate your warranty.

Parts:





Mounting Directions

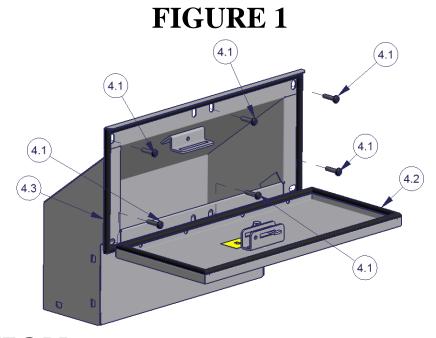
T-30 Torx Wrench 4mm Hex Wrench

#161 Lockbox

#4.2 & #4.3 Seals

Note: The Tuffy lockbox can be mounted on either the right or left side of the bed depending on factory options and preference.

- 1. Remove the (6) factory torx screws holding the factory box in the bed then remove it from the bed.
- 2. Insert the Tuffy lockbox in the bed and fasten using the supplied #4.1 screws. The bottom center screw is difficult but possible to install and is necessary for stability. If your tooling does not get the screw tight we suggest using lock tight and then getting the screw as snug as possible. (See Figure 1)
- 3. Install the rubber seal #4.2 around the lip of the lid and #4.3 around rim of box as illustrated. (See Figure 1)
- 4. Check lock operation it may be tight at first until the seal gets compacted. Lock it Up!



ATTENTION:

SPECIAL CARE FOR SPECIFIC ENVIRONMENTS

If the vehicle is located where salt is used on roadways for snow and ice mitigation, constantly moist environments and coastal areas it is recommended that the entire backside is rubber coated after installation and inspected periodically. The rubber coating can be purchased from most auto parts and hardware stores. While the product is completely powder coated, the backside of the steel box is exposed inside the wheel well.

FREQUENT LUBRICATION IS NECESSARY ON THE LOCKING SYSTEM

The lock contains a seal to protect the interior from dust and water. If this mechanism is not lubricated regularly it will become difficult to operate. If this happens lubricate the lock with a light lubricant such as silicone spray. The lock will need to be periodically disassembled and cleaned.