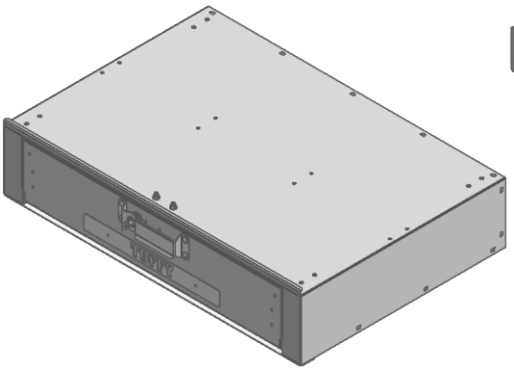
INSTALLATION INSTRUCTIONS

Cargo Drawer for Ford Bronco, Part #375-01

Please read and fill out the enclosed warranty registration card or register online at https://tuffyproducts.com/help/warranty-information/warranty-registration/ to activate your warranty.

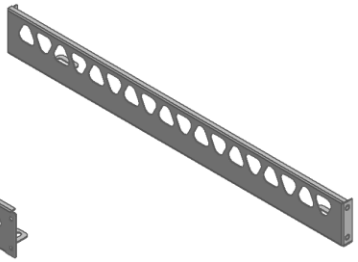
PARTS CHECKLIST



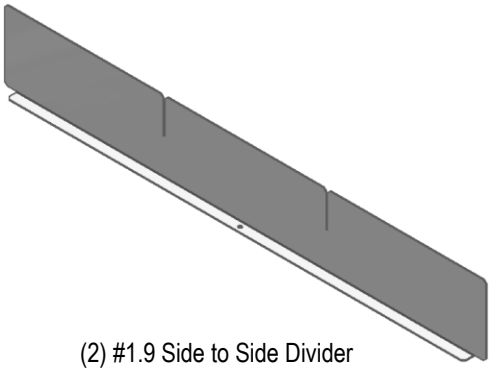
#375 Security Lock Box



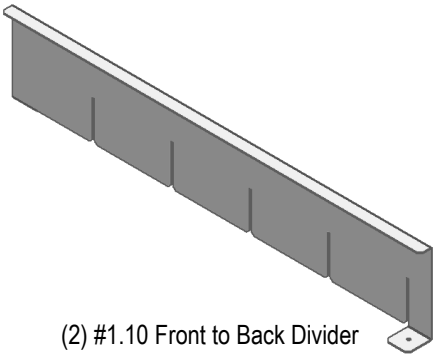
(2) #1.1 Fence Front



(2) #1.2 Fence Side

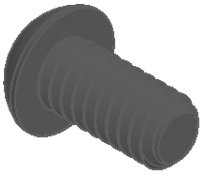


(2) #1.9 Side to Side Divider

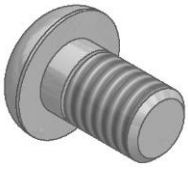


(2) #1.10 Front to Back Divider

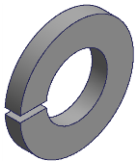
SHIPPING PACKAGE CHECKLIST



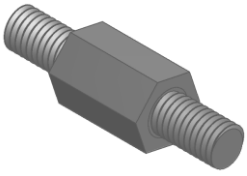
#1.3 (8) 1/4'-20 x 1/2" Socket Button Cap Screw



#1.4 (8) 5/16-18x1/2" Button Cap Screw



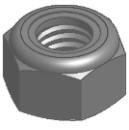
#1.5 (8) 5/16" Split Lock Washer



#1.6 (4) 8MM-1.25 X20MM Male Threaded Standoff



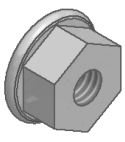
#1.7 (4) 5/16" Washer



#1.8 (4) 8mm-1.25" Nuts



#1.11 (2) #10-32X1/2" Carriage Bolt



#1.12 (2) #10-32 Hexwasher Serrated Flange Nut

TOOLS NEEDED

- 10mm, 13mm, #10 and Socket and Ratchet
- 3/16" Allen Wrench
- Flathead Screwdriver

PLEASE READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING INSTALLATION.

1. Assemble the cargo fence using the (2) #1.1 Fence Fronts, (2) #1.2 Fence Sides, and (8) #1.3 and place on top of the 375.

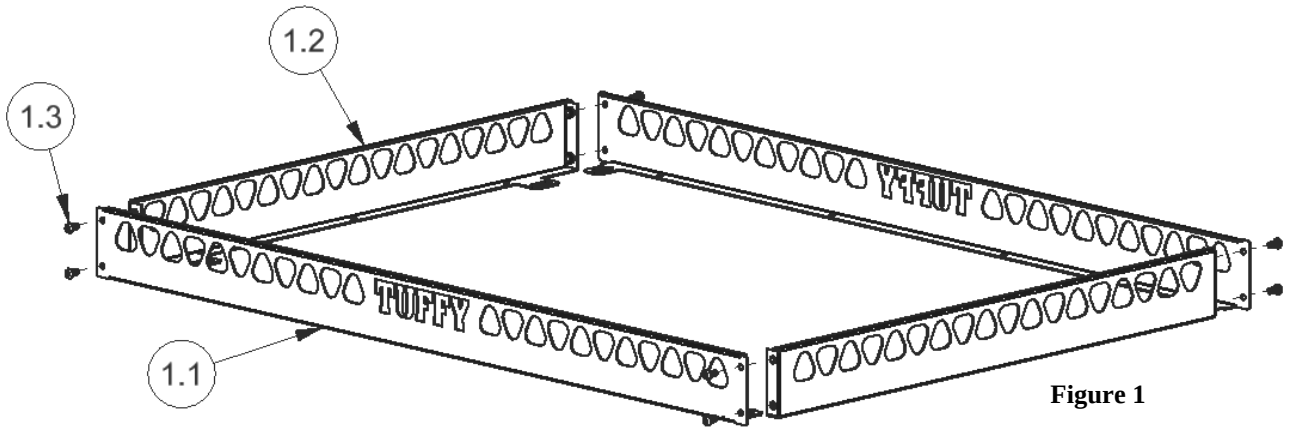


Figure 1

2. Insert (8) #1.4 Screws and (8) #1.5 Washers through the slots and into the top of the 375.
See **Figure 2**.

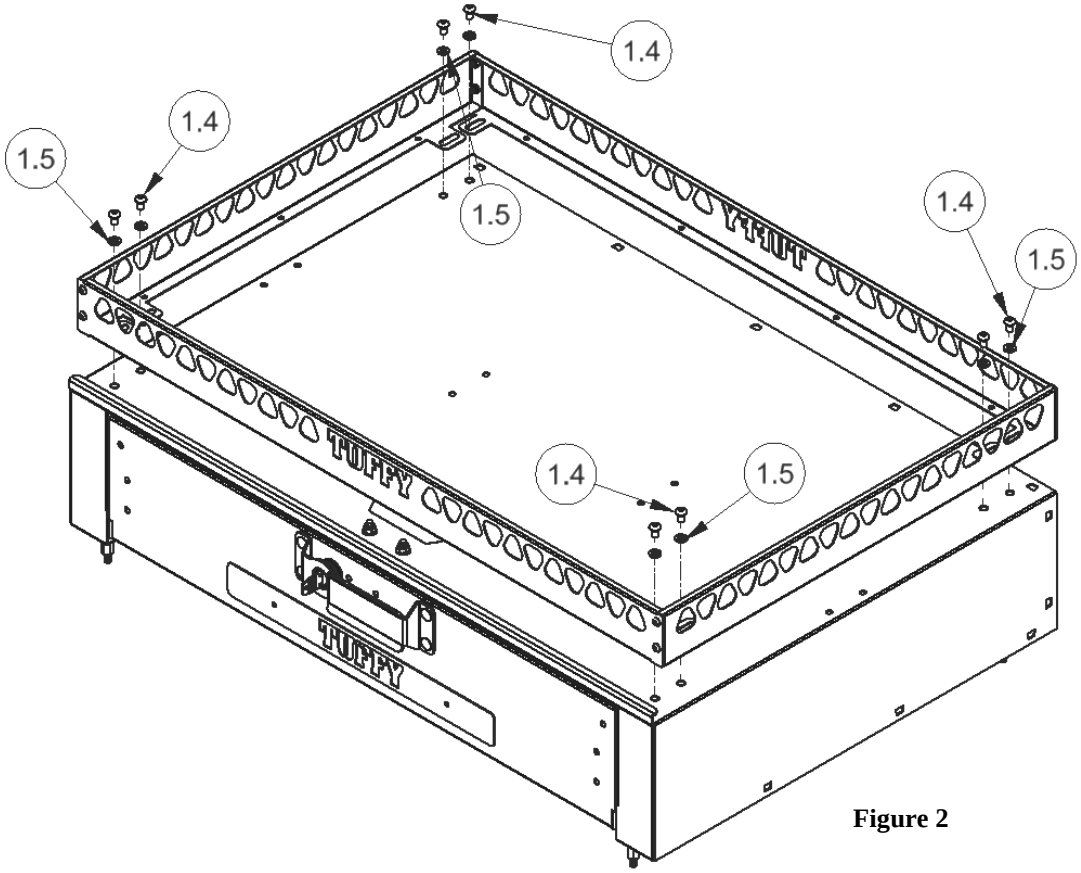


Figure 2

3. Remove drawer and dunnage brace. Remove drawer by releasing slides and pulling simultaneously. Left release up, right release down. See **Figure 3.**

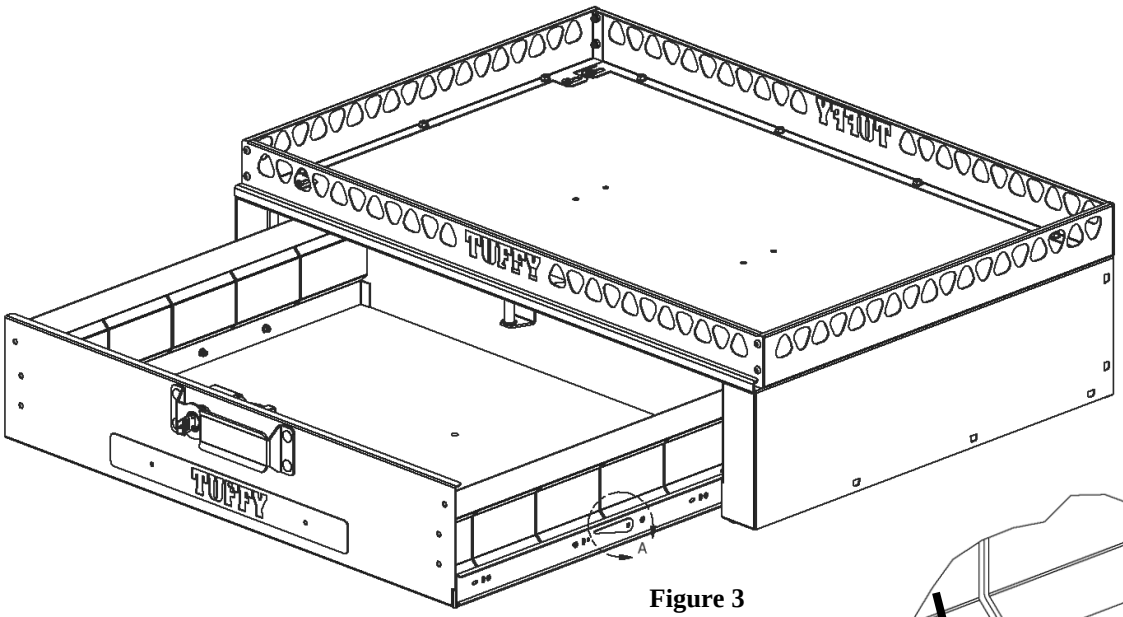
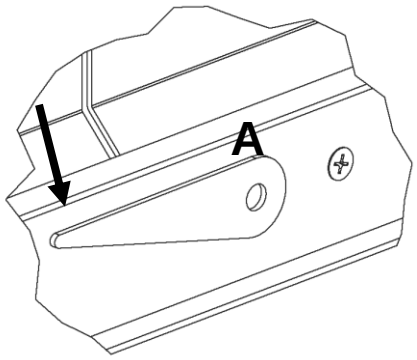


Figure 3



4. Remove the (4) cargo tie-downs with the 10mm socket and ratchet.
5. Insert (4) #1.6 Standoffs into the outer holes where the tie-downs were removed from
6. Place the 375 on top of the standoffs and insert the standoffs into the mount holes.
7. Insert the (4) #1.7 Washer and (4) #1.8 Nuts onto the standoffs. See **Figure 4**

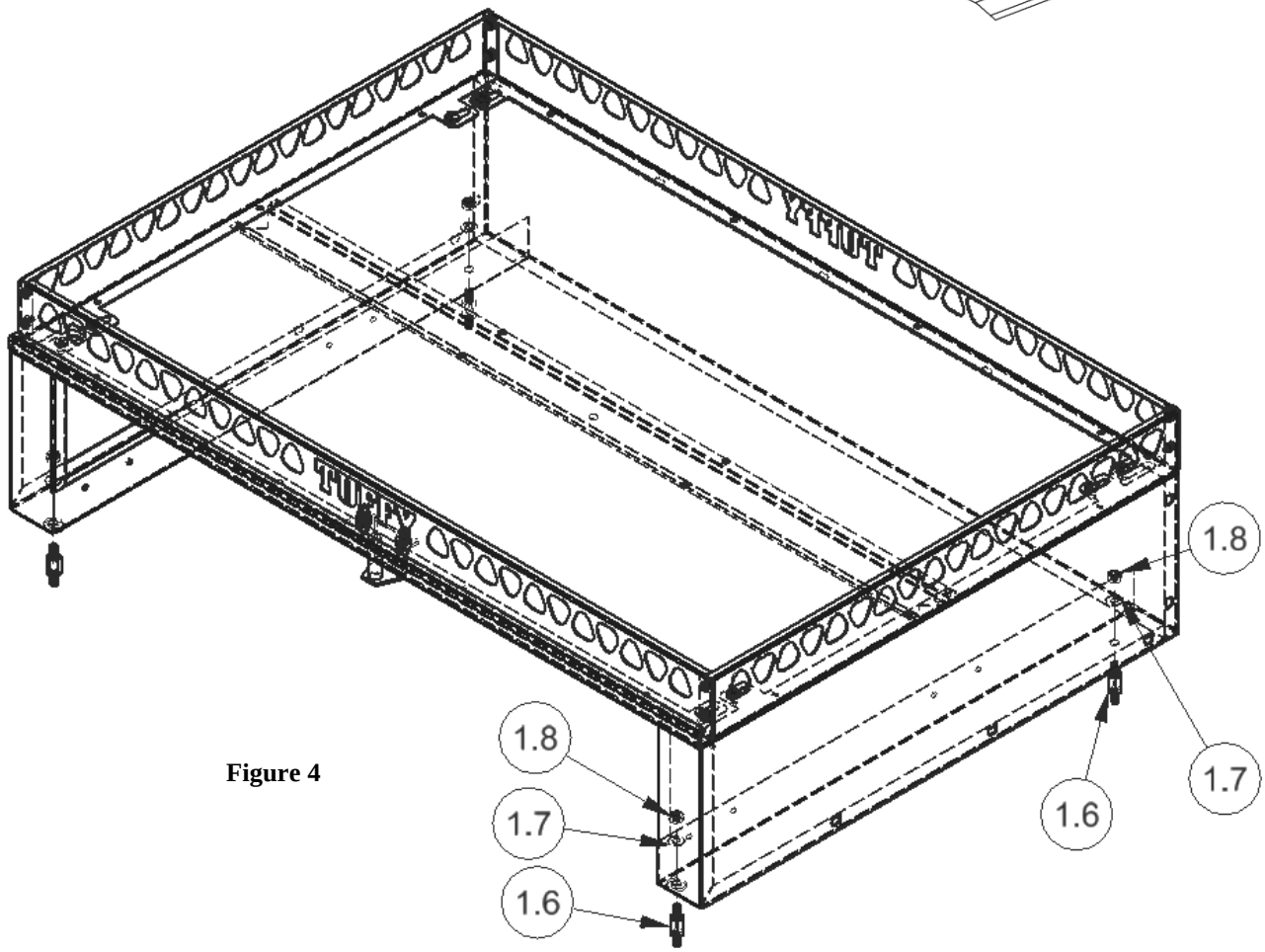


Figure 4

8. Install the # 1.9 dividers as desired using the #1.11 carriage bolts up through the drawer bottom and the #1.12 nuts. There are five holes in the bottom of the drawer. See **Figure 5**
9. Install the # 1.10 dividers by sliding them on the slots in the #1.9 dividers. See **Figure 5**

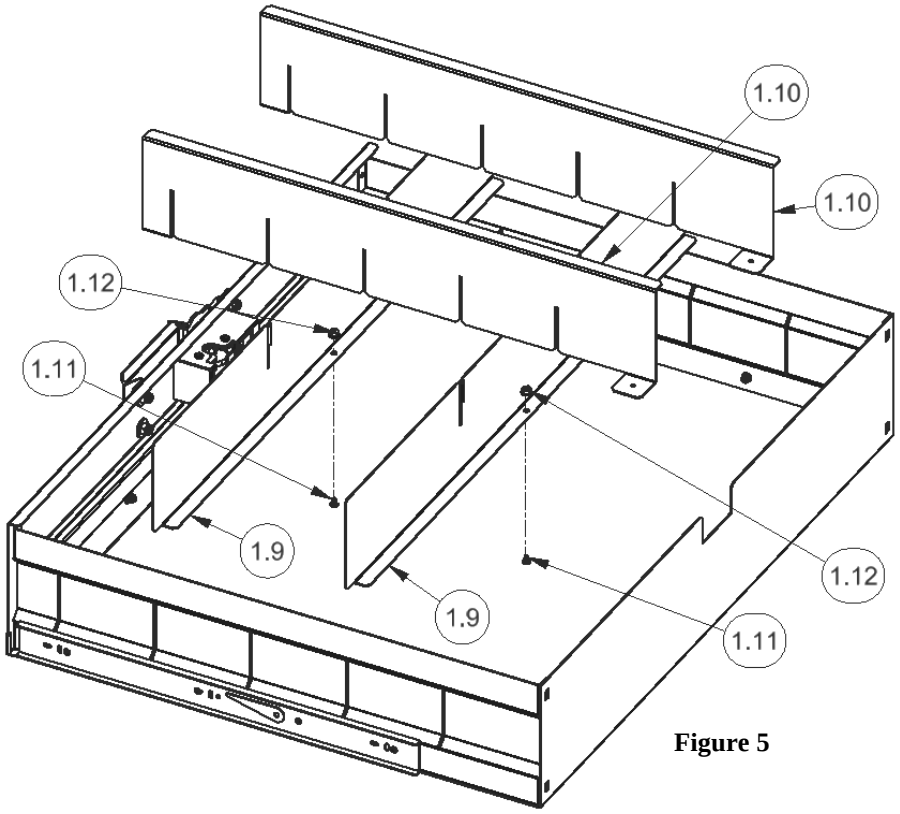


Figure 5

10. Re-install the drawer.

Call (970) 564-1762 for Technical Support