

T-REX

Billet Grilles

20541

04-08 FORD

F-650

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6 PC BILLET INSERT

Tools Required:

Phillip Screw Driver
Drill – 1/8 Drill Bit
Die Grinder w/ cut-off wheel (optional)
Files or Sand Paper (optional)

Hardware / Parts List:

2 Billet Insert – Top / Bottom (8 bars)
2 Billet Insert – Center (8 bars)
2 Billet Insert – Side (25 bars)
20 #8 X 3/4 Phillips Screws
20 #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1

Open the hood and remove the factory grille shell. Remove the fasteners along the top of the grille; next unclip the fasteners along the bottom.

Step 2 (Step 2 is optional)

Apply masking tape to the face of the grille to prevent scratching. Use a die grinder to cut the center mesh from each opening. File or sand the cuts smooth.

Step 3

Center the billets into the openings. Mark the mounting holes to the grille openings. Hold each billet in place; Drill a 1/8" hole into the grille to secure the billet. Use the #8 screws and flat nuts to fasten the billet insert to the grille shell.

Step 4

Re-install the grille shell onto the vehicle. Installation is now complete.

Thank you for purchasing your T-Rex billet grille. T-Rex Truck Products Inc. 1/27/05