

# **T-REX**

## **Billet Grilles**

20762

07-08 NISSAN  
ALTIMA

20762

07-08 NISSAN  
ALTIMA

### ***BILLET INSERT***

#### **Tools Required:**

Slotted Screwdriver  
Phillips Screwdriver  
Pliers

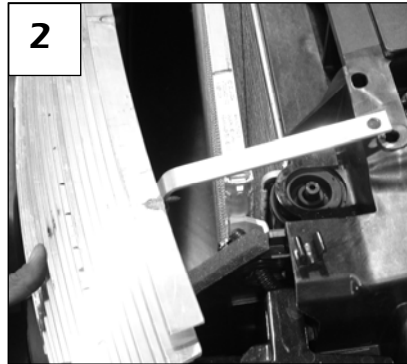
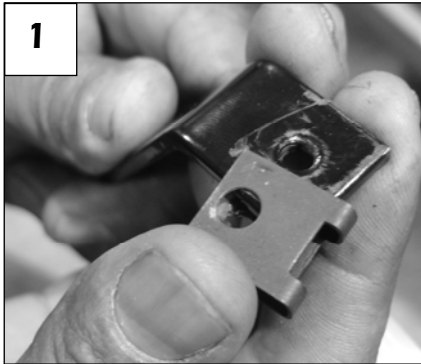
#### **Part List:**

1	Billet Insert	2	1/2 x 1/2 L Brackets
5	#8 x 1 1/4 Screws (#6 Head)	1	1/2 x 2 1/4 x 9/16 L Bracket
5	#8 U-Nuts	2	5" Extension Brackets
2	Plastic Push Fasteners (14998)		

### **Read and understand instructions before attempting installation**

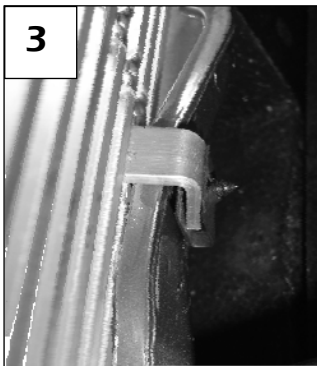
#### **Step 1.**

Remove the factory grille shell; use a small screwdriver to pull the center from six fasteners along the top of the grille and bumper cover. Next, lightly pull the top of the grille assembly forward; use a slotted screwdriver to depress the clips on each end of the grille. Use your fingers to depress the molded clips along the bottom of the grille; remove the grille. If a bumper grille has been purchased, install at this time.



#### **Step 2.**

Slide a U-nut over the small hole in the L brackets (1). Test fit the grille into the opening. The 5" extension brackets secure to the core support (2); aligned with the 1/2" mounting tabs on top of the billet. Install these using the plastic push fasteners.



#### **Step 3.**

Attach the billet to the extension brackets; do not fully tighten. Use the screws provided. Attach the shorter L brackets along the bottom; on each end (3). Secure the longer L bracket in the center.

Close the hood and check the alignment of the billet insert. If necessary, remove the insert and adjust the brackets. ***Thank you for purchasing a T-Rex Billet Grille.***  
**8/16/07**