

T-REX TRUCK PRODUCTS INC.

20786

00-01 NISSAN

XTERRA

BILLET INSERT

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Tools Required:

Phillip Screw Driver
Drill
1/8" Drill Bit
Die Grinder w/ Cut-Off Wheel***
Files or Sandpaper***

Hardware / Parts Included:

1 - Upper Billet Insert (6 Bars)
1 - Lower Billet Insert (6 Bars)
4 - #8 x 1 Screws (#6 Head)
4 - #8 Flat Nuts

Read and understand instructions before attempting installation

NOTE: The bars in the upper and lower openings can be removed.
*****Only needed if cutting the bars behind the inserts.**

Step 1

Identify the inserts. The longer insert is the top and the shorter insert is the bottom. If cutting the honeycomb center, remove the grille. Cut the honeycomb area out. File any rough edges smooth.

Step 2

Note the tabs welded to the end of each insert. Center the bottom insert in the lower opening. Mark both mounting holes in the opening. Drill a 1/8" hole at each mark. Insert a screw at each tab and fasten with a flat clip from the rear. Now tighten the screws.

Step 3

Repeat the installation of the upper insert as in Step 2.

Step 4

Make sure the fasteners are tight. Re-install the grille assembly if needed.

Thank you for purchasing a T-Rex Billet Grille.