

T-REX

Billet Grilles

21477

**07-08 DODGE
CALIBER**

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4 PC BILLET OVERLAY

Tools Required:

Phillips Screwdriver
10mm Socket
5/16" Wrench

Hardware / Parts List:

2 Billet Insert – Upper (8, 8 bars)
2 Billet Inserts – Lower (10, 10 bars)
8 6-32 X 1.5" Machine Screws
8 6-32 Nylon Lock Nuts
8 #6 Flat Washers
8 2.25" Offset Hole Flange Bracket

Read and understand instructions before attempting installation

Step 1

Test fit the billets in front of the factory grille to identify the correct locations. Open the hood and remove the 10mm bolts securing the radiator cover. Unscrews the four Phillips screws along the top of the grille; remove the radiator cover. Pull the bumper cover forward to gain access to the rear of the grille.



Step 2

Insert the machine screws into the billets. Center one of the lower billets in place. Secure the billet using two: flange brackets, nuts and washers. Do not over tighten the hardware. Repeat the process on the remaining billets. After the billets have been installed it may be necessary to loosen the hardware and adjust the billets. Re-install the radiator cover.

Thank you for purchasing your T-Rex billet grille. 5/24/06

